



## **MTT197 - DP List - Jasionka**

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### **Annex to Capability List of the Maintenance Organization (MTT197)**

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**DE.145.0019 (EASA Part 145)  
CK5Y782M (14 CFR part 145)  
813-22 (CAR 573)  
valid for Jasionka facility**

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**This List is a print-out of the computerized list of released operation sheets which is developed and maintained in accordance with MTT163-1**

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**Project****P/N**

4123T77P01 , 2161M38G01 , 2036M34P01 , 14E1007005 , 2161M29G01 , 2036M62G01 ,  
4120T57P02 , 4157T40G01 , 4143T12G01 , 4159T54G01 , 4139T94G01 , 4120T61G01 ,  
4159T58G01 , 2036M71G01 , 4139T91P01 , 4187T06G01 , 2161M53P01 , 2036M33G01 ,  
4120T51P02 , 2162M82G01 , 2036M18G01 , 4187T16G01 , 4157T66G01

**Plan-No.** G20-72-09-00CS1**Description** CLEAN SOPER 1**ATA** 72-09-00

FC No.	FC Description	Basic Doc.	Repair
1	HOSE AND TUBE ASSEMBLIES - CLEANING	SPM 70-21-22	

**Project**            **CF34-10**                    *P/N*    2030M43P01 ,

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**Plan-No.**        *G30-72-00-00IPT*

**Description**    *PRESSURE TEST*

**ATA**             *72-09-04*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	PRESSURE TEST		

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**Project**            **CF34-10**                            *P/N*    2053M42P01 , 2030M26P01 , 2030M28P01 , 2030M27P01

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**Plan-No.**        *G30-72-00-41C01*

**Description**    *INSULATION BLANKET  
CLEANING*

**ATA**              *72-00-41*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEANING AND MAIN INSPECTION OF THERMAL INSULATION BLANKETS		

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**Project**            **CF34-10**                            **P/N**    2030M26P01 , 2053M42P01 , 2030M28P01 , 2030M27P01

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**Plan-No.**        *G30-72-00-41101*

**Description**    *THERMAL INSULATION  
BLANKET*

**ATA**             *72-41-01*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPAIR OF CUTS, TEARS, AND HOLES IN THE OUTER SKIN OF INSULATION BLANKETS		1

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**Project**            **CF34-10**                            **P/N**

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2191M33p01 , 2284M76P01 , 2298M93G01 , 2298M92G01 , 2284M77G01 , 2291M44G01 ,  
2284M83G01 , 2098M46P01 , 2299M79G01 , 2058M54P01 , 2029M43P01 , 4159T24P01 ,  
2191M49P01 , 2054M23P01 , 2298M26G01 , 2278M66G01 , 2416M25G01 ,

**Plan-No.**        *G30-72-09-04CS1*

**Description**   *CLEAN-SOPER1*

**ATA**             *72-09-04*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEAN SOPER1	SPM 70-21-22	

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**Project**                    **CF34-10**                    **P/N**

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**Plan-No.**                *G30-72-09-04R0A*

**Description**        *TUBE REPAIR - CATEGORY " A*  
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**ATA**                      *72-09-04*

*2029M43P01 , 2298M92G01 , 2290M16G01 , 2054M23P01 , 2054M72P01 , 2058M16G01 , 2058M17G01 , 2058M21G01 , 2058M22G01 , 2058M23G01 , 2058M49G01 , 2058M54P01 , 2058M82G01 , 2058M84G01 , 2059M73P01 , 2059M74P01 , 2059M75P01 , 2098M36G01 , 2170M31G01 , 2170M82G01 , 2170M89G01 , 2170M90G01 , 2177M64G01 , 2177M86P01 , 2191M32G01 , 2191M33P01 , 2191M90P01 , 2284M35G01 , 2284M36G01 , 2284M37P01 , 2284M91G01 , 2291M43G01 , 2291M44G01 , , , 2298M95G01 , 2299M14G01 , 2368M79P01 , 2412M06G01 , 2191M49P01 , 2298M93G01 , 2413M58G01 , 2299M79G01*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPAIR OF THE FIRESLEEVES OF EXTERNAL HOSES AND TUBE/HOSE ASSEMBLIES		1
4	BLEND REPAIR OF THE EXTERNAL TUBING for CAT. A		4
5	REPLACEMENT OF THE WELDED END FITTINGS ON EXTERNAL TUBINGS		5
6	SECTION REPLACEMENT REPAIR OF EXTERNAL TUBINGS		6
7	REPAIR OF THE INTERNAL SEATING SURFACES OF THE TUBE FITTING		7
8	REPAIR OF FITTING SEATING SURFACES		8
12	REPLACEMENT OF DAMAGED BRACKETS, TABS, AND/OR WEAR SLEEVES ON THE TUBE ASSEMBLIE		12
152	COLD - WORKING REPAIR	SPM 70-47-05	

**Project**            **CF34-10**                    **P/N**

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**Plan-No.**        *G30-72-09-04R0C*

**Description**    *TUBE REPAIR - CATEGORY C*

**ATA**              *72-09-04*

*2029M55G01 , 2029M59G01 , 2058M86P01 , 2058M94P01 , 2058M99P01 , 2059M10P01 ,  
2059M11P01 , 2030M43P01 , 2059M12P01 , 2030M83G01 , 2030M85G01 , 2035M23G01 ,  
2054M25G01 , 2170M27G01 , 2170M29G01 , 2170M86G01 , 2054M42P01 , 2054M44P01 ,  
2058M25G01 , 2058M26G01 , 2058M85P01 , 2176M20G01 , 2176M26G01 , 2176M32G01 ,  
2177M25G01 , 2177M38G01 , 2177M58P01 , 2191M44P01 , 2191M45G01 , 2191M81P01 ,  
2191M83G01 , 2191M88P01 , 2278M12G01 , 2278M13G01 , 2278M66G01 , 2284M43G01 ,  
2284M44G01 , 2290M52G01 , 2290M55P01 , 2290M56P01 , 2290M97G01 , 2299M43P01 ,  
2416M25G01*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
4	BLEND REPAIR		
6	SECTION REPLACEMENT REPAIR OF EXTERNAL TUBINGS		6
8	REPAIR OF HOSE, TUBE, AND MANIFOLD FITTING SEATING SURFACES		8
16	REPLACEMENT OF WELDED BRACKETS, TABS, AND WEAR SLEEVES		16
152	COLD-WORKING REPAIR		



**Project**            **CF34-10**                            *P/N*    2298M26G01 , 2029M31P01 , 2030M30G01 , 2030M32G01 , 2030M35G01 , 2030M37G01 ,  
 2030M39G01 , 2030M84G01 , 2035M75G01 , 2058M87G01 , 2098M46P01 , 2098M53G01 ,  
 2170M38G01 , 2278M69G01 , 2284M27G01 , 2284M76P01 , 2284M77G01 , 2029M29G01 ,  
 2029M32P01 , 2029M36G01 , 2030M31G01 , 2177M12G01 , 2177M35G01 , 2191M89P01  


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**Plan-No.**        G30-72-09-04R0D  
**Description**    TUBE REPAIR - CATEGORY D  
  
**ATA**                72-09-04

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPAIR OF THE FIRESLEEVES OF EXTERNAL HOSES AND TUBE/HOSE ASSEMBLIES	Repair 1	1
4	BLEND REPAIR OF THE EXTERNAL TUBING	Repair 4	4
6	SECTION REPLACEMENT REPAIR OF EXTERNAL TUBINGS	Repair 6	6
7	REPAIR OF THE INTERNAL SEATING SURFACES OF THE TUBE FITTING	Repair 7	7

**Project**            **CF34-10**                            *P/N*    2029M31P01

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**Plan-No.**        *G30-72-09-04R0H*

**Description**    *HOSE REPAIR*

**ATA**              *72-09-04*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPAIR OF THE FIRESLEEVES OF EXTERNAL HOSES AND TUBE/HOSE ASSEMBLIES	Task: 72-09-04-300-80	1

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**Project**            **CF34-10**                            *P/N*    2032M97G02

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**Plan-No.**        *G30-72-23-03C01*

**Description**    *FAN OGV*

**ATA**                *72-23-03*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEANING AND MAIN INSPECTION OF FAN OGV	C-INSPECTION	

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**Project**            **CF34-10**                            **P/N**    2032M97G02

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**Plan-No.**        G30-72-23-03R01

**Description**    FAN OGV

**ATA**                72-23-03

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	METAL LEADING EDGE REPLACEMENT		1
4	LEADING AND TRAILING EDGE REPAIR		4
5	EPOXY COATED INK MARKING	GE SPM 70-16-09	
20	THREAD MARKS IN THE BUSHING HOLES REPAIR	GE SPM 70-43-07	

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**Project**            **CF34-10**                            **P/N**    2054M20P01 , 2054M21P01 , 2298M92G01 , 2298M93G01

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**Plan-No.**        *G30-72-41-03R0M*

**Description**    *FUEL MANIFOLD*

**ATA**             *72-41-03*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
3	BLEND REPAIR OF FUEL MANIFOLD	INSPECTION 001	

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**Project**            **CF34-10**                            *P/N*    2227M63G04

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**Plan-No.**        *G30-72-57-15R0M*

**Description**    *MANIFOLDS*

**ATA**                *72-57-15*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPLACEMENT OF THE REAR LUG		1

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**Project**            **CF34-10E**            **P/N**

2030M20G01 , 2030M21G01 , 2052M29G01 , 2053M12P01 , 2053M29G01 , 2054M36G01 ,  
2054M85G01 , 2058M90G01 , 2058M91G01 , 2059M27G01 , 2170M10G01 , 2177M20G01 ,  
2177M21G01 , 2177M22G01 , 2278M86G01 , 2284M48G01 , 2284M80G01 , 2284M81G01 ,  
2284M82G01 , 2284M83G01 , 2291M24G01 , 2291M91G01 , 2367M92G01 , 2369M19G01

**Plan-No.**        *G30-72-09-04R0B*

**Description**    *TUBE REPAIR - CATEGORY "B"*

**ATA**            *72-09-04*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
3	BALL MANDREL REPAIR OF SMOOTH DENTS IN THE EXTERNAL TUBINGS		3
4	BLEND REPAIR OF THE EXTERNAL TUBING		4
6	SECTION REPLACEMENT		6

**Project**            **CF34-3**                            **P/N**

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**Plan-No.**        *G10-72-00-00IPT*

**Description**   *PRESSURE TEST*

**ATA**              *72-09-05*

5050T91P01 , 4085T92P01 , 5054T24G01 , 5079T43P02 , 4096T72P01 , 5122T66P01 ,  
3049T26P01 , 5071T82P04 , J242D0085BA , 5071T86P01 , 5071T85P01 , J243E0104-135BA ,  
3065T29P03 , 5079T26P02 , 5071T81P04 , J242D0244DA , J243F0165-350CA , 4159T91P03 ,  
5071T94P01 , J242C0264BA , J231D0136KT , 6087T21P02 , 6087T20P02 , 4159T90P03 ,  
5079T26P05

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	PRESSURE TEST FOR CF34-3	TESTING	

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**Project**            **CF34-3**                            **P/N**

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4044T31G01 , 4159T91P03 , 6087T20P02 , 6087T21P02 , 6087T20P02 , 5122T66P01 ,  
5079T43P02 , 5079T26P05 , 4085T92P01 , 4159T90P03 ,

**Plan-No.**        *G10-72-09-05C00*

**Description**   *CLEAN BY HAND*

**ATA**             *72-09-05*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEAN BY HAND	C-INSPECTION	

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**Project**            **CF34-3**                            *P/N*    4044T31G01 , 5023T52G01 , 5047T54G01 , 5086T40G02 , 4187T06G01 , 5085T10G01 ,  
5047T75G01 , 5071T94P01

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**Plan-No.**        *G10-72-09-05CS1*

**Description**    *CLEAN SOPER 1*

**ATA**             *72-09-05*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	HOSE AND TUBE ASSEMBLIES - CLEANING	SPM70-21-22	

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<b>Project</b>	<b>CF34-3</b>	<b>P/N</b>	3021T39G03 , 3021T39G04 , 3066T24G01 , 3066T24G01 , 4047T42G01 , 4047T42G02 , 4048T05P01 , 4048T06P01 , 4048T66G01 , 4074T10G01 , 4074T13G01 , 4096T20G01 , 4096T21G01 , 4096T22G01 , 4104T02G01 , 4104T07G01 , 4147T83G01 , 5024T06G01 , 5038T21G01 , 5038T30G01 , 5042T01G02 , 5047T75G01 , 5050T51G03 , 5054T41G01 , 5054T71G01 , 5071T74G01 , 5085T60G01 , 5086T40G01 , 5086T40G02 , 5086T41G01 , 6052T26G01 , 6087T19G01 , 3021T39G03 , 3021T39G04 , 3066T24G01 , 3066T24G01 , 4047T42G01 , 4047T42G02 , 4048T05P01 , 4048T06P01 , 4048T66G01 , 4074T10G01 , 4074T13G01 , 4096T20G01 , 4096T21G01 , 4096T22G01 , 4104T02G01 , 4104T07G01 , 4147T83G01 , 5024T06G01 , 5038T21G01 , 5038T30G01 , 5042T01G02 , 5047T75G01 , 5050T51G03 , 5054T41G01 , 5054T71G01 , 5071T74G01 , 5085T60G01 , 5086T40G01 , 5086T40G02 , 5086T41G01 , 6052T26G01 , 6087T19G01 , 5085T60G02
<b>Plan-No.</b>	G10-72-09-05R0A		
<b>Description</b>	TUBE REPAIR - CATEGORY "A"		
<b>ATA</b>	72-09-05		

FC No.	FC Description	Basic Doc.	Repair
1	BLEND REPAIR		1
2	BALL MANDREL REPAIR OF SMOOTH DENTS IN EXTERNAL TUBING		2
5	REFACE SPHERICAL SEATING SURFACE OF TUBING FITTING		5
6	REFACING INTERNAL SEATING SURFACE OF TUBING FITTING		6
101	REWORK OF FUEL-OIL COOLER TUBE TO FUEL FILTER	SB72-0207	
152	COLD-WORKING REPAIR	SPM 70-47-05	

**Project**            **CF34-3**                    **P/N**

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**Plan-No.**        *G10-72-09-05R0B*

**Description**    *TUBE REPAIR - CATEGORY "B"*

**ATA**                *72-09-05*

4024T16G01 , 4027T37G01 , 4027T93G01 , 4044T31G01 , 4044T37G01 , 4060T76G01 ,  
4071T11G04 , 4071T11G05 , 4071T11G06 , 4071T54G01 , 4096T54G01 , 4096T62G01 ,  
4096T90G01 , 5041T08G01 , 5047T64G01 , 5047T68G01 , 5047T70G01 , 5047T71G01 ,  
5047T71G02 , 5047T73G01 , 5050T43G01 , 5050T49G03 , 5054T08G01 , 5054T18G01 ,  
5054T24G01 , 5054T47G01 , 5071T18G01 , 5071T18G02 , 5071T75G01 , 5071T83G02 ,  
5071T84G01 , 5085T10G01 , 5085T27G01 , 5085T28G01 , 6052T08G01 , 6078T76G01 ,  
4024T16G01 , 4027T37G01 , 4027T93G01 , 4044T31G01 , 4044T37G01 , 4060T76G01 ,  
4071T11G04 , 4071T11G05 , 4071T11G06 , 4071T54G01 , 4096T54G01 , 4096T62G01 ,  
4096T90G01 , 5041T08G01 , 5047T64G01 , 5047T68G01 , 5047T70G01 , 5047T71G01 ,  
5047T71G02 , 5047T73G01 , 5050T43G01 , 5050T49G03 , 5054T08G01 , 5054T18G01 ,  
5054T24G01 , 5054T47G01 , 5071T18G01 , 5071T18G02 , 5071T75G01 , 5071T83G02 ,  
5071T84G01 , 5085T10G01 , 5085T27G01 , 5085T28G01 , 6052T08G01 , 6078T76G01

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEND REPAIR OF EXTERNAL TUBING		1
2	BALL MANDREL REPAIR OF SMOOTH DENTS IN EXTERNAL TUBING		2
3	SECTION REPLACE		3
5	REFACE SPHERICAL SEATING SURFACE OF TUBING FITTING		5
100	IDENT MARK -- RENEW P/N	SPM 70-16-03	
101	REWORK DAMAGED THREAD	INSPECTION	
152	COLD-WORKING REPAIR	SPM 70-47-05	

**Project**                    **CF34-3**                    **P/N**

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6078T77G01 , 6052T16G01 , 5054T25G01 , 5071T76G01 , 5023T52G01 , 5047T54G01 ,  
5023T81G01

**Plan-No.**            *G10-72-09-05R0C*

**Description**    *TUBE REPAIR-CATEGORY C*

**ATA**                    *72-09-05*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEND REPAIR OF EXTERNAL TUBING		1
2	BALL MANDREL REPAIR OF SMOOTH DENTS IN EXTERNAL TUBING		2
3	SECTION REPLACEMENT REPAIR OF 321 STAINLESS STEEL EXTERNAL TUBE		3
102	SHANK NUT REPAIR	SPM 70-48-13	
150	REPLACE DAMAGED LOCATION PIN	CDR GY-12-0007	

**Project**                    **CF34-3**                    **P/N**

**Plan-No.**            *G10-72-09-05R0H*

**Description**    *HOSE REPAIR*

**ATA**                    *72-09-05*

4159T91P03 , 5071T94P01 , 3049T26P01 , 3065T29P03 , 4044T22P01 , 4044T41P01 ,  
4044T42P01 , 4044T43P01 , 4044T44P01 , 4044T66P01 , 4044T68P04 , 4059T12P01 ,  
4071T50P01 , 4085T92P01 , 4096T72P01 , 4096T72P02 , 5038T67P02 , 5038T67P03 ,  
5038T67P04 , 5038T67P05 , 5047T69P01 , 5050T40P01 , 5050T44P01 , 5050T57P01 ,  
5050T90P01 , 5050T91P01 , 5050T96P01 , 5050T97P01 , 5050T99P01 , 5054T52P01 ,  
5054T52P02 , 5054T53P01 , 5054T53P02 , 5054T54P01 , 5054T54P02 , 5054T55P01 ,  
5054T55P03 , 5054T56P01 , 5054T56P03 , 5054T81P01 , 5054T81P02 , 5071T81P03 ,  
5071T81P04 , 5071T82P03 , 5071T82P04 , 5071T85P01 , 5071T86P02 , 5071T86P01 ,  
5071T86P02 , 5071T94P01 , 5071T94P02 , 5079T26P01 , 5079T26P02 , 5079T43P02 ,  
5085T05P01 , 5085T05P02 , 5085T29P01 , 5085T29P02 , 5085T29P03 , 5085T29P04 ,  
5085T29P05 , 5085T30P01 , 5085T30P02 , 5085T30P03 , 5085T30P04 , 5085T30P05 ,  
5085T30P06 , 5085T31P01 , 5085T31P02 , 5085T32P01 , 5085T32P02 , 5085T33P01 ,  
5085T33P02 , 5085T33P03 , 5122T66P01 , 6078T84P03 , 6078T85P02 , 6087T20P02 ,  
6087T21P02 , J1173B0112AA , J1174E0111AA , J1174F0073AB , J1174F0182AB ,  
J1174G0080AA , J1174G0100AB , J1174G0106AB , J1175B0204AA , J1175D0073AA ,  
J1175D0217AA , J1175D0244AA , J1175E0102AA , J1176B0470190AA , J1176C0336345AA ,  
J1176E0097140AA , J1176E0104-135 , J1176E0104-135AB , J1176F0165-350AB ,  
J231D0136KT , J240B0112EA , J241E0092BA , J241E0111BA , J241E0111CA , J241G0100CA ,  
J242B0176DA , J242B0204BA , J242C0264BA , J242D0073BA , J242D0073DA , J242D0085BA ,  
J242D0217DA , J242D0244DA , J242E0102BA , J242E0102DA , J243E0104-135BA , J243F0165-  
350CA , Q6087T21P02 , 4154T82P02 , 5079T26P05 , 4159T90P03 , 5071T86P01 ,

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEND REPAIR OF EXTERNAL TUBING		1
3	SECTION REPLACEMENT REPAIR OF 321 STAINLESS STEEL EXTERNAL TUBE		3
5	REFACE SPHERICAL SEATING SURFACE OF TUBING FITTING		5
6	REFACING INTERNAL SEATING SURFACE OF TUBING FITTING		6
8	REPAIR OF THE FIRESLEEVES		8
9	REPAIR OF THE FIRE-SLEEVES	TO-SB-72-09-05-008	
152	COLD-WORKING REPAIR	SPM 70-47-05	

<b>Project</b>	<b>CF34-3</b>	<b>P/N</b>	5054T34P02 , 5054T35P02 , 5054T36P02 , 5054T37P02 , 5054T38P01 , 5054T39P01 , 5079T36P02 , 5079T37P02 , 5079T38P02 , 5079T39P02 , 5085T01P02 , 5085T02P02 , 5085T03P02 , 5085T04P02 , 5085T54P02 , 5085T55P02 , 5085T56P02 , 5085T01P01 , 5054T34P03
<b>Plan-No.</b>	G13-72-00-32C01		
<b>Description</b>	THERMAL BLANKET CLEANING		
<b>ATA</b>	72-00-32		

FC No.	FC Description	Basic Doc.	Repair
1	CLEANING AND MAIN INSPECTION OF THERMAL INSULATION BLANKETS		

<b>Project</b>	<b>CF34-3</b>	<b>P/N</b>	5054T34P02 , 5054T35P02 , 5054T36P02 , 5054T37P02 , 5054T38P01 , 5054T39P01 , 5079T36P02 , 5079T37P02 , 5079T38P02 , 5079T39P02 , 5085T01P02 , 5085T02P02 , 5085T03P02 , 5085T04P02 , 5085T54P02 , 5085T55P02 , 5085T56P02 , 5085T01P01 , 5054T34P03
<b>Plan-No.</b>	G13-72-00-32I01		
<b>Description</b>	THERMAL INSULATION BLANKET		
<b>ATA</b>	72-00-32		

FC No.	FC Description	Basic Doc.	Repair
1	PATCH REPAIR OF CRACKS AND HOLES		1
2	REPLACEMENT THE THERMAL INSULATION BLANKET STUDS		2
3	REPLACE THE THERMAL INSULATION BLANKET CAPSTANS		3
4	REPAIR DENTS ON THERMAL BLANKETS		4



**Project**            **CF34-8**                            *P/N*    4120T61G01 , 4120T53P02 , 4123T77P01 , 4123T78P01 , 4139T91P01 , CN627-2003-003 ,  
4159T24P01 , 4120T57P02

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**Plan-No.**        *G20-72-00-00IPT*

**Description**    *PRESSURE TEST*

**ATA**             *72-09-00*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	PRESSURE TEST OF TUBES AND HOSES AND HOSE/TUBE ASSEMBLIES	TESTING 1,2,3	

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**Project**            **CF34-8**                            **P/N**    2160M23P01 , 2160M24P01 , 4132T14P01 , 4132T15P01 , 4132T22P01 , 4132T24P01 ,  
4140T90P01

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**Plan-No.**        *G23-72-41-22C01*

**Description**    *THERMAL BLANKET CLEANING*

**ATA**             *72-41-22*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEANING AND MAIN INSPECTION OF THERMAL INSULATION BLANKETS	SPM 70-21-23	

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**Project**            **CF34-8**                            **P/N**    2160M23P01 , 2160M24P01 , 4132T14P01 , 4132T15P01 , 4132T22P01 , 4132T24P01 ,  
4140T90P01

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**Plan-No.**        *G23-72-41-22I01*

**Description**    *THERMAL INSULATION  
BLANKETS*

**ATA**             *72-41-22*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPAIR TEARS AND PUNCTURES IN THE INSULATION BLANKETS		1
2	REPAIR DENTS IN THE INSULATION BLANKETS		2
3	REPLACE THE THERMAL INSULATION BLANKET CAPSTANS	GEK112031	3

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**Project**                    **CF34-8C**                    **P/N**

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4123T78P01 , 4139T94G01 , 4123T77P01 , 4143T56P01 , 4157T40G01 , 4120T57P02 ,  
4143T12G01 , 4159T24P01 , 4139T91P01 , 4120T51P02

**Plan-No.**            *G20-72-09-00R0A*

**Description**    *TUBE REPAIR - CATEGORY "A"*

**ATA**                    *72-09-00*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
8	BLEND REPAIR OF EXTERNAL TUBING		8
10	SECTION REPLACEMENT OF EXTERNAL TUBING		10
12	REFACE INTERNAL SEATING SURFACE OF TUBING FITTING		12
14	REPAIR OF THE FIRESLEEVES OF EXTERNAL HOSES AND HOSE/TUBE ASSEMBLIES		14
23	MAKE NUT MOVABLE BY COLD WORKING	GE SPM 70-47-05	

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**Project**            **CF34-8C**                    *P/N*    4159T54G01 , 4120T61G01 , 4159T58G01 , 4157T66G01

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**Plan-No.**        *G20-72-09-00R0B*

**Description**    *TUBE REPAIR - CATEGORY "B"*

**ATA**             *72-09-00*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
8	BLEND REPAIR OF EXTERNAL TUBING		8
10	SECTION REPLACEMENT OF EXTERNAL TUBING		10
11	REFACE SPHERICAL SEATING SURFACE OF MALE TUBING FITTING		11
12	REFACE INTERNAL SEATING SURFACE OF TUBING FITTING		12
23	MAKE NUT MOVABLE BY COLD WORKING	SPM 70-47-05	

**Project**            **CF34-8E**                            *P/N*    2161M53P01 , 2036M34P01 , 2161M29G01 , 2036M62G01 , 2036M33G01 , 4187T16G01

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**Plan-No.**        *G21-72-09-00R0A*

**Description**    *TUBE REPAIR - CATEGORY "A"*

**ATA**             *72-09-00*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEND REPAIR OF EXTERNAL TUBING		1
3	SECTION REPLACEMENT OF EXTERNAL TUBING		3
4	REFACE SPHERICAL SEATING SURFACE OF MALE TUBING FITTING		4
5	REFACE INTERNAL SEATING SURFACE OF TUBING FITTING		5
7	REPAIR OF THE FIRESLEEVES OF EXTERNAL HOSES AND HOSE/TUBE ASSEMBLIES		7
16	REPAIR OF THE FIRE SLEEVES OF THE EXTERNAL HOSES AND TUBE/HOSE ASSEMBLIES		16
111	INSTALATION OF TEFLON TAPE ON FUEL TUBE	SB73-0007	

**Project**            **CF34-8E**                    **P/N**    2161M38G01 , 14E1007005 , 2036M71G01 , 4187T06G01 , 2162M82G01 , 2036M18G01

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**Plan-No.**        *G21-72-09-00R0B*

**Description**    *TUBE REPAIR - CATEGORY "B"*

**ATA**             *72-09-00*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEND REPAIR OF EXTERNAL TUBING		1
2	BALL MANDREL REPAIR OF SMOOTH DENTS IN EXTERNAL TUBING		2
3	SECTION REPLACEMENT OF EXTERNAL TUBING		3
5	REFACE INTERNAL SEATING SURFACE OF TUBING FITTING		5
6	REPLACEMENT OF THE WELDED END FITTINGS ON EXTERNAL TUBING		6
102	REPLACE OF KEY-LOCKED INSERT	SPM 70-48-11	
152	COLD-WORKING REPAIR	SPM 70-47-05	

**Project**            **CF34-8E**                    *P/N*

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**Plan-No.**        *G21-72-09-00R0C*

**Description**    *TUBE REPAIR - CATEGORY "C"*

**ATA**             *72-09-00*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEND REPAIR OF EXTERNAL TUBING		1
3	SECTION REPLACEMENT OF EXTERNAL TUBING		3
9	FLANGE FLATNESS MATING SURFACE REPAIR	Inspection 002 G (3)e	

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**Project**                      **CF6-50**                      **P/N**

**Plan-No.**                      *PBA72-00-0010PT*

**Description**                      *PRESSURE TEST*

**ATA**                                      *72-09-03*

1379M51G05 , 1379M52G05 , 1379M53G02 , 1379M54G05 , 1555M14G04 , 1555M21G02 ,  
 1555M23G01 , 1555M23G02 , 1555M77G01 , 2155M41G01 , 9006M24G02 , 9042M45G02 ,  
 9042M46G01 , 9042M57G02 , 9042M59G02 , 9042M60G02 , 9042M63G02 , 9042M66G01 ,  
 9053M78G01 , 9053M79G01 , 9053M80G02 , 9053M85G01 , 9053M85G02 , 9054M51G03 ,  
 9054M52G02 , 9057M84G03 , 9057M85G02 , 9057M85G03 , 9067M12G01 , 9068M20G01 ,  
 9068M40G01 , 9068M87G02 , 9069M81G01 , 9069M82G01 , 9069M83G01 , 9069M95G01 ,  
 9070M49G01 , 9070M92G01 , 9120M44G02 , 9121M42G03 , 9122M15G01 , 9122M19G01 ,  
 9140M54G01 , 9144M38G01 , 9148M12G01 , 9178M65G03 , 9194M14G02 , 9194M61G01 ,  
 9210M17G02 , 9229M19G01 , 9229M20G01 , 9229M61G01 , 9229M63G01 , 9254M53G01 ,  
 1099M37G01 , 1099M37G01 , 1099M58G01 , 1099M60G01 , 9005M56G01 , 9005M66G02 ,  
 9005M89G01 , 9008M76G02 , 9011M20G02 , 9015M62G01 , 1099M38G01 , 1099M38G01 ,  
 1100M14G01 , 9008M43G06 , 9043M43G03 , 9043M44G03 , 9053M30G02 , 9053M53G03 ,  
 9055M94G01 , 9067M34G07 , 9068M41G02 , 9068M44G01 , 9068M67G02 , 9070M34G01 ,  
 9070M35G03 , 9070M57G01 , 9070M57G02 , 9070M57G03 , 9070M57G04 , 9070M78P01 ,  
 9070M79P01 , 9070M80P01 , 9070M81P01 , 9118M10G01 , 9118M92G01 , 9120M43G03 ,  
 9122M11G01 , 9122M12G01 , 9126M74G01 , 9126M74G01 , 9126M76G01 , 9150M31G01 ,  
 9150M31G01 , 9170M55P03 , 9170M56P03 , 9170M63P04 , 9170M66P04 , 9172M69G01 ,  
 9194M23G01 , 9194M76P07 , 9194M77P05 , 9200M17G06 , 9246M49G01 , 9246M49G02 ,  
 9246M50G01 , 9246M50G02 , 1102M66G01 , 1102M66G02 , 1320M98G01 , 1379M50G05 ,  
 9015M89G01 , 9042M70G01 , 9043M25G02 , 9043M85G02 , 9053M14G03 , 9053M15G01 ,  
 9053M16G01 , 9053M18G01 , 9053M19G03 , 9053M27G01 , 9053M28G01 , 9053M31G01 ,  
 9054M44G01 , 9055M93G01 , 9062M68G01 , 9066M67G02 , 9066M80G01 , 9066M81G01 ,  
 9067M69G01 , 9067M70G01 , 9121M13G02 , 9122M90G01 , 9126M25G01 , 9126M78G01 ,  
 9139M46G01 , 9176M12G01 , 9176M18G01 , 9176M20G01 , 9176M25G01 , 9178M62G02 ,  
 9187M47G01 , 9191M72G01 , 9191M72G01 , 9194M18G01 , 9194M33P03 , 9200M46P04 ,  
 9200M82G01 , 9200M84G01 , 9200M84G01 , 9200M97G01 , 9210M11G01 , 9210M13G01 ,  
 9355M92G01 , 9360M14G01 , 1101M78G01 , 1101M80G01 , 1320M95G02 , 9037M85G01 ,  
 9042M69G01 , 9043M55G03 , 9043M79G02 , 9043M80G02 , 9061M13G05 , 9061M14G07 ,  
 9066M79G01 , 9067M52G01 , 9067M76G01 , 9068M54G03 , 9068M55G01 , 9068M59G01 ,  
 9068M71G01 , 9069M70G01 , 9118M73G01 , 9118M74G01 , 9126M78G01 , 9126M89G01 ,  
 9141M45G01 , 9141M95G03 , 9141M97G02 , 9149M27G01 , 9150M49G03 , 9150M66G03 ,  
 9176M22G01 , 9178M64G01 , 9181M17G01 , 9187M43P01

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	PRESSURE TEST	INSP. point 6	0

**Project**            **CF6-50**                            **P/N**

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**Plan-No.**        *PBA72-09-03C0S1*

**Description**    *TUBE CLEANING*

**ATA**                *72-09-03*

*1099M58G01 , 1099M60G01 , 1320M98G01 , 1991M23P01 , 9015M62G01 , 9042M46G01 ,  
9042M57G01 , 9042M57G02 , 9042M60G01 , 9042M60G02 , 9042M63G01 , 9042M63G02 ,  
9043M55G03 , 9043M85G01 , 9043M85G02 , 9053M19G03 , 9053M78G01 , 9057M74G01 ,  
9042M59G02 , 9210M13G01 , 9061M14G07 , 9061M13G05 , 9054M51G03 , 9210M17G02 ,  
9246M50G01 , 9246M50G02 , 1102M66G01 , 9054M51G03 , 9141M45G01 , 9069M70G01 ,  
9355M92G01 , 9170M55P03 , 9121M42G03 , 9057M85G03 , 9070M35G03 , 9070M57G04 ,  
9070M35G05 , 9187M47G01 , 9118M43G01 , 9068M67G01 , 9178M63G01*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	HOSE AND TUBE ASSEMBLIES - CLEANING	SPM 70-21-22	

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**Project**            **CF6-50**                            *P/N*    9053M14G03

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**Plan-No.**        *PBA72-09-03C0S2*

**Description**    *TUBE CLEANING - STEEL,  
INCONEL*

**ATA**              *72-09-03*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	Cleaning TUBE - Steel, INCONEL	SPM 70-21-06	

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**Project**            **CF6-50**                    **P/N**

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**Plan-No.**        *PBA72-09-03R00A*

**Description**   *TUBE REPAIR - CATEGORY "A"*

**ATA**              *72-09-03*

*1099M38G01 , 1100M14G01 , 9008M43G06 , 9043M43G03 , 9043M44G03 , 9053M30G02 , 9053M53G03 , 9055M94G01 , 9067M34G07 , 9068M41G02 , 9068M44G01 , 9068M67G02 , 9070M34G01 , 9070M35G03 , 9070M57G01 , 9070M57G02 , 9070M57G03 , 9070M57G04 , 9070M78P01 , 9070M79P01 , 9070M80P01 , 9070M81P01 , 9118M10G01 , 9118M92G01 , 9120M43G03 , 9122M11G01 , 9122M12G01 , 9126M74G01 , 9126M74G01 , 9126M76G01 , 9150M31G01 , 9150M31G01 , 9170M55P03 , 9170M56P03 , 9170M63P04 , 9170M66P04 , 9172M69G01 , 9194M23G01 , 9194M76P07 , 9194M77P05 , 9200M17G06 , 9246M49G01 , 9246M49G02 , 9246M50G01 , 9246M50G02 , 9070M35G05 , 9068M67G01*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEND REPAIR THE EXTERNAL TUBING		1
2	BALL MANDREL REPAIR OF SMOOTH DENTS IN EXTERNAL TUBING		2
3	SECTION REPLACE		3
6	REFACE TUBING FITTING SPHERICAL SEATING SURFACE		6
7	REFACE INTERNAL SEATING SURFACE OF TUBE FITTING		7
24	REPLACE SHROUD TANGED FERRULE		24
29	WORN FUEL MANIFOLD SUPPORT BEARING REPLACEMENT		29
53	SHROUD CONNECTOR ENGAGEMENT SLOT REPAIR		53
145	REPLACEMENT OF DEFECTIVE CLAMPS ON FIRESLEEVE	SUBTASK 72-09-03-3	
152	COLD-WORKING REPAIR	70-47-05	

**Project**            **CF6-50**                    **P/N**

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**Plan-No.**        *PBA72-09-03R00B*

**Description**    *TUBE REPAIR - CATEGORY "B"*

**ATA**             *72-09-03*

*1102M66G01 , 1102M66G02 , 1320M98G01 , 1379M50G05 , 1379M51G05 , 1379M52G05 ,  
1379M53G02 , 1379M54G05 , 1555M14G04 , 1555M21G02 , 1555M23G01 , 1555M23G02 ,  
1555M77G01 , 2155M41G01 , 9006M24G02 , 9042M45G02 , 9042M46G01 , 9042M57G02 ,  
9042M59G02 , 9042M60G02 , 9042M63G02 , 9042M66G01 , 9053M78G01 , 9053M79G01 ,  
9053M80G02 , 9053M85G01 , 9053M85G02 , 9054M51G03 , 9054M52G02 , 9057M84G03 ,  
9057M85G02 , 9057M85G03 , 9067M12G01 , 9068M20G01 , 9068M40G01 , 9068M87G02 ,  
9069M81G01 , 9069M82G01 , 9069M83G01 , 9069M95G01 , 9070M49G01 , 9070M92G01 ,  
9120M44G02 , 9121M42G03 , 9122M15G01 , 9122M19G01 , 9140M54G01 , 9144M38G01 ,  
9148M12G01 , 9178M65G03 , 9194M14G02 , 9194M61G01 , 9210M17G02 , 9229M19G01 ,  
9229M20G01 , 9229M61G01 , 9229M63G01 , 9254M53G01 , 9178M63G01*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEND REPAIR		1
2	BALL MANDREL REPAIR OF SMOOTH DENTS IN EXTERNAL TUBING		2
3	SECTION REPLACEMENT		3
42	REPLACEMENT OF WELDED BRACKETS, TABS AND WEAR SLEEVES ON THE EXTERNAL TUBE ASSE		42
43	REPLACEMENT OF BRAZED ELEMENTS ON THE STAINLESS STEEL TUBE		43
108	STRAIGHTEN OF SHEET METAL V-BAND FLANGES		8

**Project**            **CF6-50**                            **P/N**

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**Plan-No.**        *PBA72-09-03R00C*

**Description**    *TUBE REPAIR - CATEGORY "C"*

**ATA**                *72-09-03*

*1099M37G01 , 1099M37G01 , 1099M58G01 , 1099M60G01 , 9005M56G01 , 9005M66G02 , 9005M89G01 , 9008M76G02 , 9011M20G02 , 9015M62G01 , 9015M89G01 , 9042M70G01 , 9043M25G02 , 9043M85G02 , 9053M14G03 , 9053M15G01 , 9053M16G01 , 9053M18G01 , 9053M19G03 , 9053M27G01 , 9053M28G01 , 9053M31G01 , 9054M44G01 , 9055M93G01 , 9062M68G01 , 9066M67G02 , 9066M80G01 , 9066M81G01 , 9067M69G01 , 9067M70G01 , 9121M13G02 , 9122M90G01 , 9126M25G01 , 9126M78G01 , 9139M46G01 , 9176M12G01 , 9176M18G01 , 9176M20G01 , 9176M25G01 , 9178M62G02 , 9187M47G01 , 9191M72G01 , 9191M72G01 , 9194M18G01 , 9194M33P03 , 9200M46P04 , 9200M82G01 , 9200M84G01 , 9200M84G01 , 9200M97G01 , 9210M11G01 , 9210M13G01 , 9355M92G01 , 9360M14G01 , 9170M31G01*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEND REPAIR		1
2	BALL MANDREL REPAIR OF SMOOTH DENTS IN EXTERNAL TUBING		2
3	SECTION REPLACEMENT		3

**Project**            **CF6-50**                            **P/N**

1101M78G01 , 1101M80G01 , 1320M95G02 , 9037M85G01 , 9042M69G01 , 9043M55G03 ,  
9043M79G02 , 9043M80G02 , 9069M70G01 , , 9066M79G01 , 9067M52G01 , 9067M76G01 ,  
9068M54G03 , 9068M55G01 , 9068M59G01 , 9068M71G01 , 9069M70G01 , 9118M73G01 ,  
9118M74G01 , 9126M78G01 , 9126M89G01 , 9141M45G01 , 9141M95G03 , 9141M97G02 ,  
9149M27G01 , 9150M49G03 , 9150M66G03 , 9176M22G01 , 9178M64G01 , 9181M17G01 ,  
9187M43P01 , 9118M43G01

**Plan-No.**        *PBA72-09-03R00D*

**Description**    *TUBE REPAIR - CATEGORY "D"*

**ATA**            *72-09-03*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEND REPAIR		1
2	BALL MANDREL REPAIR OF SMOOTH DENTS IN EXTERNAL TUBING		2
3	SECTION REPLACE		3
108	STRAIGHTEN OF SHEET METAL V-BAND FLANGES		8

**Project**            **CF6-50**                            **P/N**    9061M14G07 , 9061M13G05

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**Plan-No.**        *PBA72-09-03R00M*

**Description**    *LPT Cooling Manifolds*

**ATA**                *72-09-03*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEND REPAIR	SPM70-42-00	
2	BRACKET MISSING METAL OR COMPLETELY BROKEN OFF	SPM70-41-00	
3	SECTION REPLACE		3
8	V-BAND FLANGES REPAIR		8
21	CRACK WELDING (WITHOUT THE BRACKET	SPM70-41-00	
30	REPLACE LPT MANIFOLD TUBE		30
34	REPLACEMENT OF LPT COOLING MANIFOLD CONNECTOR FITTINGS		34



**Project**            **CF6-80**                            *P/N*    224-9409-503 , 224-9409-529

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**Plan-No.**        *PBH71-00-16C000*

**Description**    *MANUAL CLEANING*

**ATA**             *71-00-16*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	MANUAL CLEANING	RDN908 CLEANING B	

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**Project**            **CF6-80**                            **P/N**    224-9017-503 , 224-4251-505

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**Plan-No.**        *PBH71-00-16R00T*

**Description**    *TUBE REPAIR MD11, BOEING,  
AIRBUS*

**ATA**             *71-00-16*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEND REPAIR OF EXTERNAL TUBING	RDN908/ REP.1	
3	SECTION REPLACEMENT OF EXTERNAL TUBING	RDN908/ REP.3	

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**Project**            **CF6-80**                            *P/N*    1811M82P02

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**Plan-No.**        *PBH71-71-04R001*

**Description**    *DRAIN MANIFOLD*

**ATA**             *71-71-04*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	DRAIN MANIFOLD CLEANING, INSPECTION, TESTING AND REPAIR	GEK100774	

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**Project**            **CF6-80**            **P/N**

**Plan-No.**        *PBH72-00-0010PT*

**Description**    *PRESSURE TEST*

**ATA**             *72-09-03*

1325M90G02 , 1326M15G01 , 1326M39G01 , 1303M45G03 , 1307M89G01 , 1308M54G01 ,  
1308M74G04 , 1309M68G03 , 1309M68G04 , 1309M78G01 , 1309M78G01 , 1309M78G05 ,  
1309M78G06 , 1309M78G07 , 1309M78G08 , 1310M76G01 , 1310M76G05 , 1310M76G07 ,  
1310M76G08 , 1310M90G01 , 1321M23G01 , 1321M57G01 , 1325M20G01 , 1325M22G01 ,  
1325M24G01 , 1325M90G02 , 1326M15G01 , 1326M39G01 , 1326M85G01 , 1326M87G01 ,  
1332M15G01 , 1332M50P01 , 1332M50P02 , 1332M50P03 , 1332M50P04 , 1332M52P01 ,  
1332M59G01 , 1332M59G03 , 1332M61G01 , 1332M61G02 , 1332M61G03 , 1332M95G01 ,  
1334M16G01 , 1334M33G01 , 1334M51G01 , 1334M61G01 , 1334M63G01 , 1335M75G01 ,  
1335M75G03 , 1335M92G01 , 1335M92G03 , 1335M92G04 , 1335M94G01 , 1337M23G01 ,  
1337M28G01 , 1337M30G01 , 1337M48G01 , 1339M63G01 , 1339M65G01 , 1339M65G03 ,  
1339M67G01 , 1346M33G01 , 1346M57G03 , 1346M88G01 , 1346M88G02 , 1346M88G04 ,  
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1380M56G13 , 1380M56G14 , 1380M56G15 , 1380M56G16 , 1380M56G17 , 1380M56G18 ,  
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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	PRESSURE TEST	INSP.7 (A)	0

**Project**            **CF6-80**                            *P/N*    2192M35G01 , 2420M30G01

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**Plan-No.**        *PBH72-00-05R001*

**Description**    *BRACKET REPAIR*

**ATA**                *72-00-05*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REWORK AND REPLACEMENT OF THE OIL PRESSURE TRANSMITTER SYSTEM HARDWARE	SB79-0086	
2	REPLACEMENT OF KEY-LOCKED INSERTS	SPM 70-48-11	

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**Project**            **CF6-80**            **P/N**

**Plan-No.**        *PBH72-09-03C0S1*

**Description**    *TUBE ASSEMBLIES - CLEANING*

**ATA**             *70-21-22*

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1315M78G11 , 1332M59G01 , 1346M57G03A , 1383M54G01 , 1469M60G01 , 1606M51G07 ,  
1310M21G07 , 1288M81G01 , 1754M71G01 , 1374M30G03 , 1678M36G04 , 1836M91G01 ,  
1339M29G06 , 1290M22G01 , 1290M39G07 , 1774M60G02 , 1468M57G01 , 1582M46G01 ,  
1335M12G01 , 1582M14G01 , 1309M78G06 , 1332M63G01 , 1456M83G01 , 1321M97G01 ,  
1337M79G06 , 1307M89G01 , 1310M76G05 , 1290M23G01 , 1339M29G12 , 1442M80G03 ,  
1582M14G03 , 1491M17G01 , 1885M32G03 , 1442M68G01 , 1581M37G04 , 1293M36G01 ,  
1442M21G01 , 1536M65G07 , 1350M82G01 , 2155M10G01 , 1383M79G01 , 1332M15G01 ,  
1455M91G01 , 1774M91G02 , 1325M37G01 , 1339M29G02 , 1996M12G01 , 1383M65G03 ,  
1325M55G01 , 1339M29G02 , 1996M12G01 , 1383M65G03 , 1325M55G01 , 1967M31G01 ,  
1339M39G04 , 1321M73G01 , 1491M48G01 , 1339M29G04 , 1383M40G02 , 1332M61G03 ,

1774M75G01 , 1577M71G03 , 1470M32G04 , 1491M20G02 , 1332M30G02 , 1825M55G01 ,  
1517M40G01 , 1383M44G01 , 1456M94G01 , 1800M76P03 , 1321M97G04 , 1310M84G02 ,  
1442M80G02 , 1679M26P03 , 1707M62G01 , 2022M48G01 , 1678M62G02 , 1310M76G07 ,  
1337M13G03 , 1337M81G01 , 1383M69G01 , 1303M45G03 , 2168M88G01 , 1678M82G01 ,  
113644 , 1334M97G04 , 1517M38G03 , 1492M31G02 , 1492M96G02 , 1442M58G03 ,  
1453M18G02 , 1454M88G02 , 1332M63G02 , 1383M60G01 , 1991M70G01 , 1310M21G05 ,  
1456M67P16 , 1885M23G01 , 1346M88G02 , 1339M78G02 , 1825M98G01 , 1469M49P08 ,  
1826M39G01 , 1321M91G01 , 1321M42G04 , 1456M25G01 , 1293M36G07 , 1469M45P04 ,  
1811M57G02 , 2420M28G01 , 1826M68G01 , 2092M54G01 , 2420M72G01 , 2420M73G01 ,  
1332M50P10 , 1606M51G06 , 1577M71G01 , 1303M31G10 , 1303M32G10 , 1374M51G02 ,  
1289M67P09 , 1453M90P05 , 1468M57G02 , 115759-4 , 1836M72G01 , 1454M56G02 ,  
1990M30G01 , 1978M79G01 , 1303M33G06 , 1349M10P04 , 9377M36G05 , 1800M10G02 ,  
1998M73G01 , 1293M35G01 , 1469M45P08 , 1469M43P01 , 9378M85G03 , 9377M36G07 ,  
J179H0100C , 1332M50P04 , 1446M15P01 , 1678M50G01 , 1302M47G01 , 1332M52P03 ,  
9381M78G01 , 1469M47P01 , 1469M49P12 , 113252-1 , 1294M90G01 , 1326M91G01 ,  
J179H0100A , 1456M67P15 , 1991M34G01 , 1346M57G03 , 1339M39G01 , 9378M80G04 ,  
1642M44G02 , 1492M93G02 , 1801M93G01 , 1293M35G02  
1293M35G02 , 9378M73G03 , 1492M56G03 , 113253-1 , 113255-1 , J179H0100L , 1885M81G01  
, 1350M93G01 , 9392M38G01 , 1446M15P04 , 1346M17G03 , 1825M64G01 , 1321M57G03 ,  
1884M96G01 , 1326M90P03 , 1577M71G02 , 1303M33G04 , 1872M22G02 , 1797M87G02 ,  
9382M40G01 , 1797M87G01 , 1290M24G08 , 1836M41G01 , 1582M37G01 , 224-9658-503 ,  
1811M53G02 , 1297M14G09 , 1456M67P03 , 1383M54G02 , 1383M40G01 , 1456M67P07 ,  
1679M26P02 , 1835M71G02 , 1835M73G02 , 1643M87G01 , 1643M85G01 , 115207 ,  
1836M82G02 , 9378M67P01 , 1836M35G01 , 1302M80G02 , 1349M10P01 , 2420M30G01 ,  
1885M32G01 , 1454M16G03 , 1577M69G01 , 1825M64G01 , 1754M75G01 , 1707M54P05 ,  
1754M73G01 , 1800M12G01A , 1453M81P03 , 1453M73G01 , 1996M22G01 , 1977M76P03 ,  
109643 , 1577M65G02 , 1309M96P09 , 1442M15G05 , 1468M57G01 , 1469M62G01 ,  
1454M87G02 , 1297M14G07 , 9378M83G04 , 1332M52P04 , 1835M23G01 , 1473M25G11 ,  
1473M25G12 , 1456M67P12 , 1679M78G14 , 9382M36G04 , 1707M54P04 , 1967M90G01 , 224-  
4251-505 , 1453M75G01 , 1678M25G01 , 1678M23G02 , 1775M13G03 , 1706M95G01 ,  
1678M77G01 , 1517M13G03 , 1370M75G02 , 1835M12P03 , 9382M10G04 , 2156M27G01 ,  
1883M25G02 , 110396 , 1468M20G01 , 9377M46G02 , 1346M57G01A , 1606M51G02 ,  
1456M29G01 , 1470M39G08 , 1456M20G01 , 1678M52G01 , 1454M16G04 , 1383M79G02 ,  
1346M88G04 , 1326M82P03 , 1290M26P01 , 1307M95G01 , 1339M81G03 , 1332M57G01 ,  
1310M84G03 , 1446M70G01 , 1335M75G03 , 1872M81G01 , 1707M54P03 , 1872M82G01 ,  
1825M84G01 , 9382M36G02 , 1290M43G01 , 1290M44G01 , 1835M73G01 , 9258M64G02 ,  
1447M45G08 , 1997M88G01 , 1774M75G04 , 2168M98G01 , 1492M37G04 , 1824M50G01 ,  
114741H0084S , 1447M78G01 , 1706M32G01 , 1349M43G01 , 2186M32G01 , 1492M56G01 ,  
1349M43G02 , 1454M16G01 , 1469M49P01 , 9382M36G03 , 1455M76G01 , 2092M52G01 ,  
9377M36G06 , 1453M10G02 , 1577M27G03 , 1455M23G01 , 1996M39G01 , 1492M19G01 ,  
1810M31G01 , 9382M14G01 , 1453M81P04 , 1303M33G05 , 1492M96G01 , 1825M63G01 ,  
1339M29G07 , 1454M56G01

FC No.	FC Description	Basic Doc.	Repair
1	TUBE ASSEMBLIES - CLEANING AND INSPECTION PER 72-09-03-200-836-A	SPM 70-21-22	

2	TUBE ASSEMBLIES - CLEANING AND INSPECTION PER 72-09-03-200-000-B	SPM 70-21-22
3	TUBE ASSEMBLIES - CLEANING AND INSPECTION PER 72-09-03-200-842-C	SPM 70-21-22
4	TUBE ASSEMBLIES - CLEANING AND INSPECTION PER 72-09-03-200-830-D	SPM 70-21-22
5	TUBE ASSEMBLIES - CLEANING AND INSPECTION PER 72-09-03-200-848-F	SPM 70-21-22
101	TUBE ASSEMBLIES - CLEANING AND INSPECTION PER 72-09-03-200-816C	

**Project**            **CF6-80**                            *P/N*    9392M11G01 , 9176M20G01

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**Plan-No.**        *PBH72-09-03C0S2*

**Description**    *TUBE CLEANING - STEEL,  
INCONEL*

**ATA**             *70-21-06*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	TUBE CLEANING - STEEL, INCONEL	SPM70-21-06	

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**Project** CF6-80 **P/N**

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**Plan-No.** PBH72-09-03R00A

**Description** TUBE REPAIR - CATEGORY "A"

**ATA** 72-09-03

1289M38G01 , 1349M85G01 , 1289M40G01 , 1289M67P09 , 1289M67P10 , 1289M67P11 ,  
1289M67P12 , 1289M81G01 , 1290M26P01 , 1290M26P02 , 1290M26P03 , 1290M26P04 ,  
1290M27P01 , 1290M27P02 , 1290M27P03 , 1290M27P04 , 1290M47P01 , 1290M47P02 ,  
1290M47P03 , 1290M47P04 , 1290M48P01 , 1290M48P02 , 1290M48P03 , 1290M48P04 ,  
1293M41P01 , 1293M41P02 , 1293M41P03 , 1293M41P04 , 1293M79P01 , 1293M79P03 ,  
1293M79P04 , 1294M10G01 , 1294M10G02 , 1294M10G03 , 1294M10G04 , 1294M28G01 ,  
1303M31G10 , 1303M31G12 , 1303M32G10 , 1303M32G12 , 1307M95G01 , 1309M50G01 ,  
1309M52G01 , 1309M64P01 , 1309M64P02 , 1309M64P03 , 1309M64P04 , 1309M96P01 ,  
1309M96P04 , 1309M96P05 , 1309M96P06 , 1309M96P07 , 1309M96P08 , 1309M96P09 ,  
1309M96P12 , 1310M10G01 , 1315M91G01 , 1321M15G01 , 1321M27G01 , 1321M42G01 ,  
1321M63G01 , 1321M63G03 , 1321M65G01 , 1325M55G01 , 1326M44G01 , 1326M46G02 ,  
1326M52G01 , 1326M90P01 , 1326M90P02 , 1326M90P03 , 1326M90P04 , 1326M91G01 ,  
1332M30G01 , 1332M30G02 , 1332M52P02 , 1332M52P03 , 1332M52P04 , 1332M57G01 ,  
1332M65G01 , 1332M67G01 , 1334M10G01 , 1334M28P05 , 1334M28P06 , 1334M28P07 ,  
1334M28P08 , 1334M29G03 , 1334M31G01 , 1334M39G01 , 1334M57G01 , 1334M59G01 ,  
1334M69G01 , 1334M88G01 , 1334M88G03 , 1334M95G01 , 1334M95G02 , 1335M29G01 ,  
1337M11G01 , 1337M25G01 , 1337M67G01 , 1337M74G01 , 1339M10G01 , 1339M10G02 ,  
1349M10P01 , 1349M10P02 , 1349M10P03 , 1349M10P04 , 1349M21G01 , 1349M24G01 ,  
1349M26G01 , 1349M26G02 , 1349M28G01 , 1349M85G02 , 1374M30G03 , 1383M12G02 ,  
1383M79G01 , 1383M79G02 , 1383M81G01 , 1442M13G01 , 1446M15P01 , 1446M15P04 ,  
1446M49G01 , 1453M73G01 , 1453M75G01 , 1453M88P01 , 1453M88P02 , 1453M88P03 ,  
1453M88P04 , 1453M90P05 , 1453M90P06 , 1453M90P07 , 1453M90P08 , 1453M92G01 ,  
1454M16G01 , 1454M16G02 , 1454M16G03 , 1454M33G01 , 1454M35G01 , 1454M54G02 ,  
1454M56G01 , 1454M56G02 , 1455M23G02 , 1456M25G01 , 1468M20G01 , 1469M43P01 ,  
1469M43P02 , 1469M43P04 , 1469M45P01 , 1469M45P02 , 1469M45P03 , 1469M45P08 ,  
1469M47P01 , 1469M47P04 , 1469M47P08 , 1469M49P01 , 1469M49P03 , 1469M49P08 ,  
1469M60G01 , 1469M62G01 , 1491M29G02 , 1491M56P01 , 1492M19G01 , 1492M31G01 ,  
1492M31G02 , 1492M37G03 , 1492M39G04 , 1492M96G01 , 1492M96G02 , 1517M16G01 ,  
1517M58G01 , 1517M62G01 , 1577M29G02 , 1577M31G02 , 1577M40G02 , 1577M65G01 ,  
1577M81G02 , 1577M83G02 , 1606M39G01 , 1606M39G02 , 1642M44G01 , 1679M26P01 ,  
1679M26P02 , 1679M26P03 , 1707M52P01 , 1707M52P03 , 1707M54P05 , 1800M76P03 ,  
1800M76P04 , 1811M34G01 , 1811M53G02 , 1811M57G02 , 1822M33G01 , 1835M71G01 ,  
1835M73G01 , 1836M33G01 , 1836M35G01 , 1872M81G01 , 1872M82G01 , 1872M94P01 ,  
1967M90G01 , 1978M81G01 , 2092M54G01 , 2156M27G01 , 2168M98G01 , 2420M70G01 ,  
2420M71G01 , 2420M72G01 , 2420M73G01 , 9191M43P08 , 9378M19G01 , 9378M19G03 ,  
9378M19G08 , 115759-4 , 113644 , 1469M45P04 , 1321M42G04 , 1469M49P12 , 113252-1 ,  
113253-1 , 113255-1 , 1835M71G02 , 1835M73G02 , 1977M76P03 , 109643 , 1577M65G02 ,  
1707M54P04 , 110396 , 1456M29G01 , 1456M20G01 , 1454M16G04 , 1707M54P03 ,  
1492M37G04 , 1447M78G01 , 1455M23G01

FC No.	FC Description	Basic Doc.	Repair
1	BLEND REPAIR		1
2	BALL MANDREL REPAIR OF SMOOTH DENTS IN TUBING		2

3	SECTION REPLACE	3
6	REFACE SPHERICAL SEATING SURFACE OF TUBING FITTING	6
7	REFACING INTERNAL SEATING SURFACE OF TUBING FITTING	7
12	REPLACE THE EPOXY WEAR SLEEVES ON RIGID TUBING	12
14	REPAIR THE CRACKS IN BRACKETS OR BROKEN BRACKETS	14
16	REPLACEMENT OF THE WELDED END FITTINGS ON TUBE ASSEMBLIES	16
18	REPLACE THE BRAZED BRACKETS, TABS AND WEAR SLEEVES ON STAINLES STEEL TUBE ASSEMBLIES	18
20	REPAIR OF THE FIRESLEEVES ON THE EXTERNAL HOSE ASSEMBLIES	
30	REPLACEMENT OF WELDED WEAR PADS ON TUBE ASSEMBLIES	30
43	SILICON RUBBER REPAIR OF THE FIRE SLEEVES ON THE EXTERNAL HOSE ASSEMBLIES	43
100	RENEWAL OF MARKING ON PART	SPM 70-16-03
137	INSPECTION FOR INTERNAL DEFORMATION OF FUEL HOSE	TO SH 72-09-03 037
152	COLD WORKING REPAIR	SPM70-47-05
220	REPAIR OF THE FIRESLEEVES ON THE EXTERNAL HOSE ASSEMBLIES	INSP.point 4 U. (2)
365	FUEL MANIFOLD PTFE TAPE INSTALLATION	SB73-0365
414	REPLACEMENT OF PTFE COATED PARA-ARAMID TAPE AREAS IN THE FUEL MANIFOLDS	SB73-0414
501	BLEND / POLISHING	SPM 70-42-00

**Project**            **CF6-80**            **P/N**

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**Plan-No.**        *PBH72-09-03R00B*

**Description**    *TUBE REPAIR - CATEGORY "B"*

**ATA**              *72-09-03*

1290M39G07 , 1290M39G08 , 1290M39G09 , 1293M65G01 , 1293M67G01 , 1297M14G01 ,  
1297M14G06 , 1297M14G07 , 1297M14G08 , 1297M14G10 , 1297M14G11 , 1297M14G14 ,  
1302M80G02 , 1302M80G03 , 1307M10G01 , 1307M10G02 , 1307M10G03 , 1307M14G01 ,  
1307M16G01 , 1307M16G02 , 1308M74G01 , 1308M98G01 , 1315M35G01 , 1315M35G02 ,  
1315M35G03 , 1315M56G03 , 1315M56G05 , 1315M56G06 , 1315M56G07 , 1321M48G01 ,  
1321M97G01 , 1321M97G03 , 1321M97G04 , 1325M37G01 , 1326M50G01 , 1326M82P01 ,  
1326M82P02 , 1326M82P03 , 1332M89G01 , 1334M22G01 , 1334M26G01 , 1334M76G05 ,  
1334M97G02 , 1334M97G04 , 1335M10G01 , 1335M12G01 , , , 1335M41G01 , 1335M66G03 ,  
1337M13G01 , 1337M13G02 , 1337M13G03 , 1337M81G01 , 1346M31G01 , 1346M31G05 ,  
1346M31G06 , 1346M32G01 , 1346M32G05 , 1346M32G06 , 1310M58P03 , , , , 1349M87G01 ,  
1383M44G01 , 1442M63G05 , 1442M63G07 , 1442M66G05 , 1442M66G06 , 1442M81G05 ,  
1442M81G06 , 1442M83G05 , 1442M83G06 , 1446M24G01 , 1446M24G03 , 1446M24G05 ,  
1447M39G01 , 1447M43G03 , 1447M43G05 , 1447M43G06 , 1453M81P01 , 1453M81P02 ,  
1453M81P03 , 1453M81P04 , 1453M81P07 , 1453M87G01 , 1453M87G02 , 1454M61G02 ,  
1454M63P02 , 1455M76G01 , 1456M55G03 , 1456M67P01 , 1456M67P02 , 1456M67P03 ,  
1456M67P04 , 1456M67P07 , 1456M67P16 , 1456M83G01 , 1468M43G01 , 1468M47G01 ,  
1470M32G02 , 1470M32G03 , 1470M32G04 , , , , , 1492M56G08 , 1536M65G07 ,  
1536M65G08 , 1539M97G06 , 1539M97G07 , 1539M97G08 , 1539M97G09 , 1539M97G10 ,  
1577M69G01 , 1577M69G03 , 1577M69G04 , 1577M71G01 , 1577M71G02 , 1577M71G03 ,  
1578M22G01 , 1578M22G02 , 1578M22G05 , 1578M22G06 , 1581M56P01 , 1581M56P02 ,  
1581M56P03 , 1581M56P04 , 1582M46G01 , 1606M20P01 , 1606M20P02 , 1606M20P04 ,  
1606M22G01 , 1606M51G02 , 1606M51G03 , 1606M51G04 , 1606M51G05 , 1606M51G06 ,  
1606M51G07 , 1642M76G01 , 1642M98G01 , 1678M48G01 , 1678M48G02 , 1678M86G01 ,  
1678M86G02 , 1678M86G03 , 1678M86G04 , 1678M86G05 , 1678M86G06 , 1678M86G07 ,  
1679M24G01 , 1335M66G04 , , , , , , , , , , , , , , , , 1775M91G01 , 1800M10G02 ,  
1801M98G10 , 1825M98G01 , 1826M46G01 , 1835M96G01 , 1885M21G01 , 1885M22G01 ,  
1885M23G01 , 1885M24G01 , 1978M65G01 , 1991M69G01 , 1991M71G01 , 9258M64G02 ,  
9258M64G02 , 9258M64G03 , 9258M66G01 , 9258M66G06 , 9258M67G01 , 9258M67G01 ,  
9258M67G04 , 9258M67G05 , 9304M93G02 , 9304M93G03 , 9304M93G04 , 9354M37G01 ,  
1453M86G02 , 1826M10G01 , 2168M88G01 , 1454M88G02 , 1826M46G01 , 1456M67P15 , ,  
1884M96G01 , 1297M14G09 , 1454M87G02 , 1456M67P12 , 1801M98G08 , 1801M99G08 ,  
114741H0084S , 1453M10G02

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEND REPAIR		1
2	BALL MANDREL REPAIR OF SMOOTH DENTS		2
3	SECTION REPLACE		3
6	REFACE SPHERICAL SEATING SURFACE OF TUBING FITTING		6

7	REFACING INTERNAL SEATING SURFACE OF TUBING FITTING		7
14	REPAIR THE CRACKS IN BRACKETS OR BROKEN BRACKETS		14
17	REPLACE THE WELDED BRACKETS, TABS, AND WEAR SLEEVES ON EXTERNAL TUBE ASSEMBLIES		17
18	REPLACE THE BRAZED BRACKETS, TABS, AND WEAR SLEEVES ON STAINLESS STEEL TUBE ASSEMBLIES		18
20	REPAIR OF THE FIRESLEEVES ON THE EXTERNAL HOSE ASSEMBLIES		20
30	REPLACEMENT OF WELDED WEAR PADS ON TUBE ASSEMBLIES		30
31	REPLACEMENT OF THE WORN FLAPPERS THE HINGE PIN AND THE STOPPER PIN		31
42	WELD REPAIR OF THE STAGE 11 CHECK VALVE ASSEMBLY		42
43	SILICON RUBBER REPAIR OF THE FIRE SLEEVES ON THE EXTERNAL HOSE ASSEMBLIES		43
100	RENEWAL OF MARKING ON PART	SPM70-16-03	
103	REPLACEMENT OF DAMAGED SLIDE JOINT		3
114	REPAIR OF WORN BOLTHOLES OR SLOTS IN BRACKETS		14
118	REBRAZE THE BRAZED BRACKETS, TABS, AND WEAR SLEEVES ON STAINLESS STEEL TUBE ASSEMBLIES		18
132	STAGE 11 CHECK VALVE MODIFICATION	SB75-0132	
152	COLD-WORKING REPAIR	SPM70-47-05	
153	REWORK LPT AIR SUPPLY TUBE	SB 75-0130	
218	REPLACE THE BRAZED BRACKETS, TABS AND WEAR SLEEVES ON STAINLESS STEEL TUBE ASSEMBLIES		14.18





**Project**                    **CF6-80**                    **P/N**

**Plan-No.**            *PBH72-09-03R00C*

**Description**    *TUBE REPAIR - CATEGORY "C"*

**ATA**                    *72-09-03*

1288M81G01 , 115207 , 1455M91G01A , 1707M80G02 , 1289M70G01 , 1290M88G01 ,  
1290M88G01 , 1294M88G01 , 1294M90G01 , 1297M65G01 , 1297M79G03 , 1302M86G01 ,  
1303M43G01 , 1303M45G01 , 1303M45G03 , 1307M89G01 , 1308M54G01 , 1308M74G04 ,  
1309M68G03 , 1309M68G04 , 1309M78G01 , 1309M78G05 , 1309M78G06 , 1309M78G07 ,  
1309M78G08 , 1310M76G01 , 1310M76G05 , 1310M76G07 , 1310M76G08 ,  
1310M90G01 , 1321M23G01 , 1321M57G01 , 1325M18G04 , 1325M20G01 , 1325M22G01 ,  
1325M24G01 , 1325M62G01 , 1325M62G03 , 1325M64G01 , 1325M64G02 , 1325M64G04 ,  
1325M90G02 , 1326M15G01 , 1326M39G01 , 1326M48G01 , 1326M48G02 , 1326M85G01 ,  
1326M87G01 , 1332M15G01 , 1332M50P01 , 1332M50P02 , 1332M50P03 , 1332M50P04 ,  
1332M52P01 , 1332M59G01 , 1332M59G03 , 1332M61G01 , 1332M61G02 , 1332M61G03 ,  
1332M95G01 , 1334M16G01 , 1334M33G01 , 1334M51G01 , 1334M61G01 , 1334M63G01 ,  
1335M75G01 , 1335M75G03 , 1335M92G01 , 1335M92G03 , 1335M92G04 , 1335M94G01 ,  
1337M23G01 , 1337M28G01 , 1337M30G01 , 1337M48G01 , 1337M57G01 , 1339M63G01 ,  
1339M65G01 , 1339M65G03 , 1339M67G01 , 1339M69G01 , 1346M33G01 , 1346M57G03 ,  
1346M88G01 , 1346M88G02 , 1346M88G04 , 1349M43G01 , 1350M80G01 , 1350M93G01 ,  
1380M56G10 , 1380M56G11 , 1380M56G12 , 1380M56G13 , 1380M56G14 , 1380M56G15 ,  
1380M56G16 , 1380M56G17 , 1380M56G18 , 1380M56G19 , 1383M40G01 , 1383M40G02 ,  
1442M25G01 , 1442M31G02 , 1442M54G04 , 1442M56G02 , 1442M58G02 , 1442M58G03 ,  
1442M79G02 , 1442M80G02 , 1442M80G03 , 1446M19G03 , 1446M19G05 , 1446M19G06 ,  
1446M19G07 , 1446M19G09 , 1447M16G01 , 1447M18G01 , 1447M18G02 , 1447M45G08 ,  
1447M59G01 , 1447M59G02 , 1453M18G01 , 1453M18G02 , 1455M91G01 , 1456M59G01 ,  
1456M59G02 , 1456M63G01 , 1456M65G01 , 1456M69G01 , 1456M71G01 , 1456M71G02 ,  
1456M77G01 , 1456M77G02 , 1456M97G05 , 1456M97G06 , 1456M97G09 , 1456M97G10 ,  
1469M28G01 , 1469M28G03 , 1469M72G01 , 1469M74G01 , 1469M84G01 , 1469M86G01 ,  
1470M39G04 , 1473M25G10 , 1473M25G11 , 1473M25G12 , 1473M25G13 , 1473M26G02 ,  
1479M44G01 , 1479M44G02 , 1479M44G03 , 1479M44G04 , 1479M45G01 , 1479M45G02 ,  
1479M45G03 , 1479M45G04 , 1479M45G05 , 1491M17G01 , 1491M17G02 , 1491M20G01 ,  
1491M20G02 , 1491M20G04 , 1491M20G07 , 1491M22G01 , 1491M48G01 , 1539M98G17 ,  
1539M98G18 , 1539M98G19 , 1539M98G20 , 1577M27G01 , 1581M54G01 , 1582M10G01 ,  
1582M10G02 , 1582M10G03 , 1582M10G04 , 1582M12G01 , 1582M12G02 , 1582M14G01 ,  
1582M14G03 , 1582M37G01 , 1642M74G01 , 1643M47G01 , 1643M47G02 , 1643M49G02 ,  
1643M61G01 , 1678M52G01 , 1678M54G02 , 1678M75G03 , 1678M82G01 , 1679M92G01 ,  
1679M92G02 , 1706M59P09 , 1706M61P01 , 1706M61P02 , 1706M61P03 , 1707M15G01 ,  
1707M15G03 , 1707M62G01 , 1707M62G02 , 1707M68G01 , 1707M80G01 , 1754M69G01 ,  
1754M71G01 , 1754M73G01 , 1754M75G01 , 1774M14G01 , 1774M23G01 , 1774M23G02 ,  
1797M87G01 , 1797M87G02 , 1800M12G01 , 1800M12G01A , 1800M14G01 , 1800M16G01 ,  
1800M18G01 , 1801M47G01 , 1801M93G01 , 1810M31G01 , 1824M66G01 , 1824M66G02 ,  
1825M83G01 , 1825M84G01 , 1825M85G01 , 1826M21G01 , 1826M22G01 , 1826M39G01 ,  
1826M68G01 , 1835M51G01 , 1836M41G01 , 1883M41G03 , 1885M32G01 , 1885M32G02 ,  
1885M32G03 , 1885M83G01 , 1885M83G02 , 1885M87G01 , 1967M31G01 , 1967M35G01 ,  
1967M80G01 , 1978M64G01 , 1978M79G01 , 1990M30G01 , 1991M72G01 , 1996M13G01 ,  
1997M88G01 , 2022M40G01 , 2022M48G01 , 2023M10G01 , 2023M19G01 , 2096M45G01 ,  
2155M10G01 , 2155M59G01 , 9218M19G01 , 9220M87G03 , 9295M10G02 , 9377M46G02 ,  
9377M95G03 , 9377M96G01 , 9377M96G03 , 9378M80G01 , 9378M80G03 , 9378M80G04 ,  
9378M82G01 , 9378M83G01 , 9378M83G03 , 9378M83G04 , 9378M85G01 , 9378M85G02 ,  
9378M85G03 , 9381M74G01 , 9381M76G01 , 9382M12G01 , 9382M14G01 , 9382M21P01 ,  
9382M21P02 , 9382M22G01 , 9382M40G01 , 9392M11G01 , 9392M11G02 , 9392M13G01 ,

9392M13G02 , 9392M13G03 , 9392M38G01 , 1885M86G01 , 1774M60G02 , 1582M14G02 ,  
 2413M60G01 , 1447M16G02 , 1335M38G01 , 1335M39G01 , 1347M81G01 , 1347M81G04 ,  
 1347M82G01 , 1347M82G04 , 1679M78G01 , 1679M78G02 , 1679M78G06 , 1679M78G08 ,  
 1679M78G10 , 1679M78G12 , 1679M78G14 , 1679M78G16 , 1679M79G01 , 1679M79G02 ,  
 1679M79G03 , 1679M79G04 , 1679M79G08 , 1679M79G10 , 1679M79G12 , 1679M79G14 ,  
 1679M79G16 , 1442M15G08 , 1473M24G01 , 1346M57G03A , 1332M50P10 , 1442M68G01 ,  
 1491M22G01 , 1456M94G01 , 2413M60G01 , 1991M70G01 , 110013 , 2420M28G01 ,  
 1442M68G01 , 1998M73G01 , 1321M57G03 , 9381M78G01 , 1836M39G01 , 1643M85G01 ,  
 1442M15G05 , 1492M56G01 , 1492M56G03 , 1492M56G05 , 1492M56G06 , 1492M56G07 ,  
 1492M56G08 , 1678M77G01 , 9382M10G04 , 1473M25G14 , 1679M79G18 , 1679M78G14 ,  
 1346M57G01A , 1425M25G14 , 1470M39G08 , 1824M50G01 , 1706M32G01 , 1349M43G02 ,  
 1577M27G03

FC No.	FC Description	Basic Doc.	Repair
1	BLEND REPAIR		1
2	BALL MANDREL REPAIR OF SMOOTH DENTS		2
3	SECTION REPLACE		3
6	REFACE SPHERICAL SEATING SURFACE OF TUBING FITTING		6
7	REFACING INTERNAL SEATING SURFACE OF TUBING FITTING		7
8	WELDING OF CRACKS, SPLITS, OR KINKS	SPM 70-41-00	
12	REPLACE THE EPOXY WEAR SLEEVE ON RIGID TUBING		12
13	REPLACEMENT OF THE JOINTS IN THE ACTIVE CLEARANCE CONTROL AIR MANIFOLD		3.13
14	REPAIR THE CRACKS IN BRACKETS OR BROKEN BRACKETS		14
15	REPLACEMENT OF THE SOLID FLANGE FITTINGS ON TUBING		15
16	REPLACEMENT THE WELDED END FITTINGS ON TUBE ASSEMBLIES		16
18	REPLACE THE BRAZED BRACKETS, TABS, AND WEAR SLEEVES ON STAINLESS STEEL TUBE		18

20	REPAIR OF THE FIRESLEEVES ON THE EXTERNAL HOSE ASSEMBLIES	20
30	REPLACEMENT OF WELDED WEAR PADS ON TUBE ASSEMBLIES	30
43	SILICON RUBBER REPAIR OF THE FIRE SLEEVES ON THE EXTERNAL HOSE ASSEMBLIES	43
54	PLATE-NUT REPLACE	SPM 70-13-01
99	MARKING OF D-SUMP OIL SUPPLY TUBE FOR CORRECT INSTALLATION ORIENTATION	SB 72-1480
100	REMARK OF MAGNETIC CHIP DETECTOR TUBE	SB79-0060
103	REPLACEMENT OF DAMAGED SLIDE JOINT	3
108	MODIFICATION OF FWD. B-SUMP SCAVANGE TUBE	SB79-0043
112	REWORK THE GEARBOX OIL PRESSURE REFERENCE MANIFOLD	SB 79-0086 / 03
114	REPAIR OF WORN BOLTHOLES OR SLOTS IN BRACKETS	14
118	REBRAZE THE BRAZED BRACKETS, TABS, AND WEAR SLEEVES ON STAINLESS STEEL TUBE ASSEMBLIES	18
151	REPLACEMENT OF KEY-LOCKED INSERTS	SPM 70-48-11
152	COLD-WORKING REPAIR	SPM 70-47-05
153	REWORK LPT AIR SUPPLY TUBE	SB75-0130
154	RENEW P/N AND/OR PRODUCTION METAL-TAG	SPM 70-16-03
155	REPLACE DAMAGED CLIP OR ASSEMBLE MISSING CLIP	SPM70-13-00
156	REPAIR THE NON-METALLIC FLEXIBLE SLEEVES BY TOUCH-UP	INSPECTION 4.U.(2)

166	DRILL SAFTY WIRE HOLES	SB79-0069	
167	DRILL SAFETY CABLE HOLE	INSP. 4.M (1)	
176	PLATE-NUT REPLACEMENT USING BLIND RIVETS	SPM 70-13-04	
216	REPLECEMENT OF WELDED ADAPTER AND ENDSLEEVES		16
316	REPLACEMENT THE WELDED CARRIER FITTINGS ON TUBE ASSEMBLIES		16
501	BLEND / POLISHING	SPM - TASK: 70-42-00	
502	HPT MANIFOLD INSPESTION	72-09-03-200-816-C	

**Project** CF6-80 **P/N**

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**Plan-No.** PBH72-09-03R00D

**Description** TUBE REPAIR - CATEGORY "D"

**ATA** 72-09-03

1289M72G01 , 1289M76G01 , 1290M21G01 , 1290M21G01 , 1290M22G01 , 1290M22G04 ,  
 1290M23G01 , 1290M23G06 , 1290M24G01 , 1290M24G08 , 1290M43G01 , 1290M44G01 ,  
 1291M48G01 , 1293M23G01 , 1293M30G01 , 1293M32G01 , 1293M36G01 , 1293M36G07 ,  
 1293M74P01 , 1293M74P02 , 1293M74P03 , 1293M74P04 , 1294M22G06 , 1294M22G07 ,  
 1297M56G01 , 1302M11G01 , 1302M96G01 , 1303M33G04 , 1303M33G05 , 1303M33G06 ,  
 1303M71G03 , 1304M23G01 , 1308M56G01 , 1308M58G01 , 1308M58G02 , 1308M78G01 ,  
 1308M82G01 , 1308M82G02 , 1309M10G02 , 1309M45G01 , 1310M21G05 , 1310M23G01 ,  
 1310M84G02 , 1310M84G03 , 1310M84G04 , 1315M24G01 , 1315M58G03 , 1315M58G03 ,  
 1315M59G02 , 1315M78G05 , 1315M78G09 , 1315M78G11 , 1315M78G13 , 1321M73G01 ,  
 1321M73G02 , 1321M89G01 , 1321M91G01 , 1321M93G01 , 1325M45G01 , 1325M53G01 ,  
 1325M57G01 , 1325M58G01 , 1332M63G01 , 1332M63G02 , 1337M69G02 , 1337M69G03 ,  
 1337M72G02 , 1337M79G02 , 1337M79G06 , 1337M92G01 , 1339M29G01 , 1339M29G06 ,  
 1339M29G04 , 1339M29G06 , 1339M29G07 , 1339M29G09 , 1339M29G10 , 1339M29G11 ,  
 1339M29G12 , 1339M29G13 , 1339M29G14 , 1339M39G01 , 1339M39G03 , 1339M39G04 ,  
 1339M44G01 , 1339M76G02 , 1339M78G02 , 1339M81G03 , 1346M17G01 , 1346M17G08 ,  
 1346M17G09 , 1346M81G01 , 1349M93G01 , 1350M51G01 , 1350M82G01 , 1350M82G02 ,  
 1370M75G02 , 1374M51G01 , 1374M51G02 , 1383M54G01 , 1383M54G02 , 1383M56G01 ,  
 1383M56G02 , 1383M58G01 , 1383M60G01 , 1383M62G01 , 1383M65G01 , 1383M65G02 ,  
 1383M65G03 , 1383M69G01 , 1383M69G02 , 1383M87G01 , 1442M11G01 , 1442M11G02 ,  
 1442M21G01 , 1446M70G01 , 1453M22G01 , 1453M25G01 , 1453M27G01 , 1453M29G01 ,  
 1453M29G02 , 1454M59G02 , 1454M60G01 , 1468M14G01 , 1468M57G01 , 1468M57G02 ,  
 1491M45G01 , 1492M52G01 , 1492M98G01 , 1516M25G01 , 1517M11G01 , 1517M13G01 ,  
 1517M13G02 , 1517M38G03 , 1517M40G01 , 1517M46G01 , 1517M65G02 , 1517M65G03 ,  
 1517M65G04 , 1581M37G04 , 1581M39G01 , 1581M41G01 , 1581M52G01 , 1581M78G05 ,  
 1582M40G01 , 1582M48G01 , 1582M69G01 , 1582M69G02 , 1582M97G01 , 1606M59G01 ,  
 1606M79G01 , 1606M88G02 , 1642M66G01 , 1642M68G01 , 1642M80G01 , 1643M27G01 ,  
 1643M72G01 , 1678M50G01 , 1679M16G01 , 1706M53G01 , 1707M46G01 , 1774M75G01 ,  
 1774M91G02 , 1774M91G03 , 1775M70G01 , 1811M10G01 , 1811M63G01 , 1835M10G01 ,  
 1835M12P03 , 1835M23G01 , 1835M65G01 , 1836M72G01 , 1836M80G01 , 1836M82G02 ,  
 1836M84G01 , 1836M84G02 , 1836M91G01 , 1872M16G02 , 1872M22G04 , 1885M46G01 ,  
 1885M84G01 , 1967M33G01 , 1967M37G01 , 1977M71G01 , 1991M34G01 , 1996M12G01 ,  
 1996M16G01 , 1996M20G01 , 1996M22G01 , 1996M25G01 , 1996M27G01 , 1996M39G01 ,  
 2155M18G01 , 2155M35G01 , 2155M85G01 , 2155M85G02 , 2186M32G01 , 9377M36G05 ,  
 9377M36G06 , 9377M36G07 , 9378M67P01 , 9378M67P02 , 9378M67P03 , 9378M67P04 ,  
 9378M73G01 , 9378M73G02 , 9378M73G03 , 9397M63G13 , 9397M63G14 , 9397M63G15 ,  
 9397M63G16 , 9397M63G17 , 9397M63G18 , 1642M80G02 , 1678M62G04 , 1315M78G11 ,  
 1346M17G02 , 1310M21G07 , 1346M81G02 , 1346M17G02 , 1825M55G01 , 1678M62G02 ,  
 1810M73G01 , 1774M91G02 , , 1293M35G01 , 9378M73G03 , 1293M35G02 , 1492M93G02 ,  
 1825M65G01 , 1346M17G03 , 1825M64G01 , 1872M22G02 , 1643M87G01 , 1517M13G03 ,  
 1370M75G02 , 1678M25G01 , 1678M23G02 , 1775M13G03 , 1706M95G01 , 1883M25G02 ,  
 1678M36G04 , 1774M75G04 , 1825M63G01

FC No.	FC Description	Basic Doc.	Repair
1	BLEND REPAIR		1

2	BALL MANDREL REPAIR		2
3	SECTION REPLACE		3
5	REMOVE AND REPLACE A DAMAGED FERRULE		5
6	REFACE SPHERICAL SEATING SURFACE OF TUBING FITTING		6
7	REFACING INTERNAL SEATING SURFACE OF TUBING FITTING		7
12	REPLACE THE EPOXY WEAR SLEEVES ON RIGID TUBING		12
13	REPLACEMENT OF THE JOINTS IN THE ACTIVE CLEARANCE CONTROL AIR MANIFOLD AND SECTION REPLACEMENT	Rep.013 and Rep.003	
15	REPLACEMENT OF THE SOLID FLANGE FITTINGS ON TUBING		15
16	REPLACEMENT OF THE WELDED END FITTINGS ON TUBE ASSEMBLIES		16
18	REPLACE THE BRAZED BRACKETS, TABS, AND WEAR SLEEVES ON STAINLESS STEEL TUBE		18
30	REPLACEMENT OF WELDED WEAR PADS ON TUBE ASSEMBLIES		30
41	BUILD UP WELDING OF NICKS, SCRATCHES, CHAFING OR SCORES	SPM 70-41-00	
101	ALUMINIUM TUBES BLEND REPAIR	Repair 1 and GE SPM	
103	DOUBLER REPAIR OF TUBIN		3
113	REPLACEMENT OF DAMAGED FORMET RIVET	SPM 70-13-01	
114	REPAIR OF WORN BOLTHOLES OR SLOTS IN BRACKETS		14
116	REPLACEMENT OF THE WELDED FLEX JOINTS ON TUBE ASSEMBLIES		16

118	CRACKS WELDING UNDER MOUNTING PARTS BRAZED ON WITH REPLACEMENT BRAZED ELEMENT	SPM 70-41-00	18
150	CORE COWL COOLING AIR TUBE - REWORK OF THE BRACKET	SB 75-0111	
151	REPLACEMENT OF KEY-LOCK INSERTS	SPM 70-48-11	
152	COLD-WORKING REPAIR	SPM 70-47-05	
153	CRACK WELDING	SPM 70-41-00	
154	PLATE-NUT REPLACE	SPM 70-13-01	
155	REIDENTIFICATON OR RENOVATION OF MARKING ON PART	SPM70-16-03	
156	PLATE-NUT REPLACEMENT WITH USING BLIND RIVETS	SPM 70-13-04	
188	DRAIN MAST MANIFOLD - INSPECTION	SB72-0788	
189	CCC AIR TUBES, MANIFOLDS AND IDG AIR DUCT REWORK	SB75-0089	
213	REPAIR BRACKET WITH BLIND RIVET	SPM 70-13-04	
216	REPLACEMENT OF WELDED ADAPTER AND ENDSLEEVES		16
218	REPAIR BRAZED BRACKET	Repair 14 and 18	
220	BUILD UP WELDING FOR 1310M21G05	SPM 70-41-00	
267	REWORK FUEL DRAIN MANIFOLD PN 1337M92G01	SB 72-267	
303	SECTION REPLACEMENT FOR ALUMINIUM TUBES		3
318	REBRAZE THE BRAZED BRACKETS, TABS AND WEAR SLEEVES ON STAINLESS STEEL TUBE ASSEMBLIES		18





**Project**            **CF6-80**                            **P/N**

1293M79P01 , J179H0100R , J179H0100L , J179H0100C , 1310M58P03 , 224D9414-503 ,  
AE708166-3 , 224D9412-503 , 1310M58P03 , 1349M10P04 , J179H0100A

**Plan-No.**        *PBH72-09-03R00H*

**Description**   *HOSE REPAIR*

**ATA**             *72-09-03*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
3	BLEND REPAIR OF NICKS, SCRATCHES OR OTHER SHARP-EDGED DAMAGE	SPM 70-42-00	
20	REPAIR OF THE FIRESLEEVES ON THE EXTERNAL HOSE ASSEMBLIES		20
43	SILICON RUBBER REPAIR OF THE FIRE SLEEVES ON THE EXTERNAL HOSE ASSEMBLIES		43
120	REPAIR OF THE FIRESLEEVES ON THE EXTERNAL HOSE ASSEMBLIES		20
121	PRESSURE TEST AND INSPECTION SILICON RUBBER REPAIR OF THE FIRE SLEEVES ON THE EXTERNAL HOSE ASSEMBLIES		43

**Project**            **CF6-80**                            *P/N*    9382M36G01 , 9382M36G04 , 9382M36G03

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**Plan-No.**        *PBH72-34-20R002*

**Description**    *HPR AIR TUBE*

**ATA**             *72-34-20*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	END CONECTORS REPLACEMENT		2

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<b>Project</b>	<b>CF6-80</b>	<b>P/N</b>	1370M16G01 , 1370M16G02 , 1370M16G03 , 1370M16G04 , 1370M16G05 , 1370M16G10 , 1370M16G15 , 1370M16G16 , 1370M16G17 , 1370M16G18 , 1370M16G19 , 1370M16G20 , 1370M16G26 , 1370M16G27 , 1370M16G28 , 1370M16G29 , 1370M16G30 , 1471M60G02 , 1471M60G03 , 1471M60G04 , 1471M60G05 , 1471M60G06 , 1471M60G07 , 1471M60G08 , 1471M60G09 , 1471M60G10 , 9381M80G11 , 9381M80G12 , 9381M80G13 , 9381M80G14 , 9381M80G16 , 9381M80G17 , 9381M80G18 , 9381M80G19 , 9381M80G20 , 1471M60G01
<b>Plan-No.</b>	PH72-23-08C001		
<b>Description</b>	OGV INNER SUPPORT		
<b>ATA</b>	72-23-08		

FC No.	FC Description	Basic Doc.	Repair
1	CLEANING AND MAIN INSPECTION OGV INNER SUPPORT	CINSP 72-23-08	

**Project**            **CF6-80**                            *P/N*

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1333M96G04 , 1333M97G04 , 1333M98G04 , 1347M14G01 , 1347M14G04 , 1347M15G01 ,  
1347M15G04 , 1347M16G01 , 1347M16G04 , 1509M93G01 , 1509M93G02 , 1509M93G03 ,  
1509M93G07 , 1509M93G08 , 1509M93G09 , 1536M38G03 , 1536M39G03 , 1536M40G03 ,  
1536M41G01 , 1536M41G03 , 1536M41G04 , 1536M42G01 , 1536M42G03 , 1536M42G04 ,  
1536M43G01 , 1536M43G03 , 1536M43G04 , 1703M40G01 , 1703M40G02 , 1703M40G03

**Plan-No.**        *PH72-23-08C100*

**Description**    *FAN OGV INSPECTION*

**ATA**             *72-23-08*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEANING AND MAIN INSPECTION OF FAN OGV	CLEANING 72-23-00	

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**Project**                    **CF6-80**                    **P/N**

**Plan-No.**            *PH72-23-08R001*

**Description**    *OGV INNER SUPPORT*

**ATA**                    *72-23-08*

*1370M16G01 , 1370M16G02 , 1370M16G03 , 1370M16G04 , 1370M16G05 , 1370M16G10 ,  
1370M16G15 , 1370M16G16 , 1370M16G17 , 1370M16G18 , 1370M16G19 , 1370M16G20 ,  
1370M16G26 , 1370M16G27 , 1370M16G28 , 1370M16G29 , 1370M16G30 , 1471M60G02 ,  
1471M60G03 , 1471M60G04 , 1471M60G05 , 1471M60G06 , 1471M60G07 , 1471M60G08 ,  
1471M60G09 , 1471M60G10 , 9381M80G11 , 9381M80G12 , 9381M80G13 , 9381M80G14 ,  
9381M80G16 , 9381M80G17 , 9381M80G18 , 9381M80G19 , 9381M80G20 , 1471M60G01*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
3	REPLACE THE SLEEVE FOAM CORE EDGE		311
4	REPAIR THE CRACKS IN THE LINER ASSEMBLY		4
9	REPAIR OF CRACKS IN THE OGV INNER SUPPORT		9
10	FACESHEET DISBOND REPAIR		10
12	BUSHING REPLACEMENT REPAIR LOOSE BUSHING		12
111	EPOXY COATED INK MARKING	GE SPM 70-16-09	
112	VIBRO-PEEN MARKING	GE SPM 70-16-04	

**Project**                    **CF6-80**                    *P/N*    1333M96G04 , 1333M97G04 , 1333M98G04 , 1347M14G01 , 1347M14G04 , 1347M15G01 ,  
1347M15G04 , 1347M16G01 , 1347M16G04 , 1509M93G01 , 1509M93G02 , 1509M93G03 ,  
1509M93G07 , 1509M93G08 , 1509M93G09 , 1536M38G03 , 1536M39G03 , 1536M40G03 ,  
1536M41G01 , 1536M41G03 , 1536M41G04 , 1536M42G01 , 1536M42G03 , 1536M42G04 ,  
1536M43G01 , 1536M43G03 , 1536M43G04 , 1703M40G01 , 1703M40G02 , 1703M40G03

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**Plan-No.**            *PH72-23-08R100*

**Description**    *FAN OGV*

**ATA**                    *72-23-08*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	FAN STATOR OUTLET GUIDE VANE - REPAIR - REPLACEMENT AND REBONDING OF PLATFORM SEALS		1
2	LEADING AND TRAILING EDGE REPAIR FOR DELAMINATIONS, NICKS, SCRATCHES AND GOUGES		2
5	FAN STATOR OUTLET GUIDE VANE OGV - REPAIR THE LEADING EDGE ON THE NARROW CHORD OUTLET GUIDE VANES		5
6	REPAIR THE LEADING EDGE ON THE OUTLET GUIDE VANES		6
13	REPAIR OF THE CRACK IN THE PLATFORM'S CORNER		13
14	PLATFORM CRACKED BOSS REPAIR		14
15	FAN FRAME AND CASE ASSEMBLY - FAN STATOR OUTLET GUIDE VANE - REPAIR - OUTLET GUIDE VANE CONCAVE SIDE EROSION		15
17	REPAIR OF THE OUTLET GUIDE VANE AIRFOIL EROSION		17
111	VIBRO-PEEN MARKING	SPM 70-16-04	
113	PLATFORM BROKEN CORNER REPAIR		13

**Project**            **PT6**                            *P/N*    3013217 , 3033737

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**Plan-No.**        *C13-79-20-05101*

**Description**    *PRESSURE OIL TUBES*

**ATA**                *72-00-00*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPAIR OIL TUBES WITH DENTS	72-00-00 point 12 A	
3	REPLACEMENT OF SILICON RUBBERS INCLUDE CLIP'S	SCETI B-066	

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**Project**            **PT6**                            *P/N*    3027199

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**Plan-No.**        *C17-73-10-08I01*

**Description**    *PNEUMATIC TUBES*

**ATA**                *73-10-08*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	MINOR REPAIR SILICONE RUBBER SHEAT	REP A (1)	5

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**Project**            **PT6A**                            *P/N*    3013217

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**Plan-No.**        *C12-79-20-01CS1*

**Description**    *PRESSURE OIL TUBES*

**ATA**                *79-20-01*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEANING AND INSPECTION OF PRESSURE OIL TUBES	SPOP209	

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**Project**            **PT6A**                            *P/N*    3013217

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**Plan-No.**        *C12-79-20-01101*

**Description**    *PRESSURE OIL TUBES*

**ATA**                *79-20-01*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPAIR OIL TUBES WITH DENTS	REPAIR 12.A	

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**Project**            **PT6A**                            *P/N*    3033736

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**Plan-No.**        *C13-73-10-03C00*

**Description**    *FUEL DELIVERY TUBE*

**ATA**                *73-10-03*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEANING AND INSPECTION OF NON METALIC FUEL	OHM73-10-03/CLEANI	

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**Project**            **PT6A**                            *P/N*    3033736

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**Plan-No.**        *C13-73-10-03101*

**Description**    *HOSE NON METALIC*

**ATA**              *73-10-0*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPLACEMENT OF SILICON RUBBERS INCLUDE CLIP'S	SCETI B-066	

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**Project**            **PT6A**                            *P/N*    3123100-01

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**Plan-No.**        *C13-73-10-07C00*

**Description**    *COMPRESSOR DELIVERY AIR  
LINES*

**ATA**                *73-10-07*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEANING AND INSPECTION OF INSULATED AIR PRESSURE	OHM 73-10-07 CLEAN	

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**Project**            **PT6A**                            *P/N*    3123100-01 , 3032309

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**Plan-No.**        *C13-73-10-07101*

**Description**    *COMPRESSOR DELIVERY AIR  
LINES*

**ATA**                *73-10-07*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	REPLACE SILICONE RUBBER SHEATH	OHM73-10-07/5.REPA	
4	REPAIR DAMAGED COVERING ON INPUT LEAD PIGTAIL	REPAIR 5.A.(4)	

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**Project**            **PT6A**                            *P/N*    3045999-01

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**Plan-No.**        *C13-73-10-08C00*

**Description**    *GOVERNOR PNEUMATIC  
TUBES*

**ATA**             *73-10-08*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEANING AND INSPECTION OF GOVERNOR PNEUMATIC TUBES	CLEANING 5.A.	

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**Project**            **PT6A**                            *P/N*    3045999-01 , 3028118 , 3011843 , 3027974

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**Plan-No.**        *C13-73-10-08I01*

**Description**    *GOVERNOR PNEUMATIC  
TUBES*

**ATA**             *73-10-08*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPAIR MINOR CUTS ON SILICONE RUBBER SHEATH AND BOOT	REP.5.A.(1)	
2	REPLACEMENT PORTION OF SHEATH ON SILICONE RUBBER SHEATH	REP.5.A.(2)	
4	REPAIR DAMAGED COVERING ON INPUT LEAD PIGTAIL	REP.5.A.(4)	

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**Project**            **PT6A**                            *P/N*    3014776 , 3033737

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**Plan-No.**        *C13-79-20-05C00*

**Description**    *EXTERNAL SCAVENGE OIL  
TUBES*

**ATA**             *79-20-05*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEANING OF EXTERNAL SCAVENGE OIL TUBES	CLEANING 5.A.	

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**Project**            **PT6A**                            *P/N*    3013217

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**Plan-No.**        *C13-79-20-05CS1*

**Description**    *EXTERNAL SCAVENGE OIL  
TUBES*

**ATA**              *79-20-05*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEANING AND INSPECTION OF EXTERNAL SCAVENGE OIL TUBES	SPOP209	

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**Project**            **PT6A**                            *P/N*    3019288 , 3045997-01

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**Plan-No.**        *C14-73-10-08C00*

**Description**    *GOVERNOR PNEUMATIC  
TUBES*

**ATA**              *73-10-08*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEANING AND INSPECTION OF GOVERNOR PNEUMATIC TUBES	CLEANING 5.A.	

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**Project**            **PT6A**                            *P/N*    3033738

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**Plan-No.**        *C15-73-10-03I01*

**Description**    *FUEL DELIVERY TUBES*

**ATA**                *73-10-03*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPLACEMENT OF SILICON RUBBERS INCLUDE CLIP'S	SCETI B-066	

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**Project**            **PT6A**                            *P/N*    3013217

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**Plan-No.**        *C15-79-20-01101*

**Description**    *PRESSURE OIL TUBES*

**ATA**             *79-20-01*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPAIR OIL TUBES WITH DENTS	OHM/REPAIR 12.A	

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**Project**            **PT6A**                            *P/N*    3123100-01

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**Plan-No.**        *C17-73-10-07C00*

**Description**    *COMPRESSOR DELIVERY AIR  
LINES*

**ATA**                *73-10-07*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEANING AND INSPECTION OF INSULATED AIR PRESSURE TUBES	CLEANING 5.G.	

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**Project**            **PT6A**                            *P/N*    3031820

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**Plan-No.**        *C21-73-10-07C00*

**Description**    *COMPRESSOR DELIVERY AIR  
LINES*

**ATA**              *73-10-07*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEANING AND INSPECTION OF COMPRESSOR DELIVERY AIR LINES	CLEANING 5.A	

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**Project**            **PT6A**                            *P/N*    3031820

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**Plan-No.**        *C21-73-10-07101*

**Description**    *HOSE NON METALLIC*

**ATA**                *73-10-07*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPLACE SILICONE RUBBER SHEATH	5 Rep. B (2)	

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**Project**            **PT6A**                            *P/N*    3033736

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**Plan-No.**        *C24-73-10-03C00*

**Description**    *FUEL DELIVERY TUBES*

**ATA**             *73-10-03*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEANING AND INSPECTION OF NON-METALIC FUEL DELIVERY TUBES		

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**Project**            **PT6A**                            *P/N*    3033736

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**Plan-No.**        *C24-73-10-03101*

**Description**    *FUEL DELIVERY TUBES*

**ATA**                *73-10-03*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPLACEMENT OF SILICON RUBBERS INCLUDE CLIP'S	SCETI B-066	

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**Project**            **PT6A**                            *P/N*    3033260

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**Plan-No.**        *C24-73-10-07101*

**Description**    *GOVERNOR PNEUMATIC  
TUBES*

**ATA**                *73-10-07*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPLACE SILICONE RUBBER SHEATH	OHM73-10-07 5.REP.	

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**Project**            **PT6A**                            *P/N*    3033736

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**Plan-No.**        *C25-73-10-03C00*

**Description**    *FUEL DELIVERY TUBES*

**ATA**                *73-10-03*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEANING AND INSPECTION OF NON-METALIC FUEL DELIVERY TUBES	0	0

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**Project**            **PT6A**                            *P/N*    3033736 , 3035299

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**Plan-No.**        *C25-73-10-03101*

**Description**    *HOSE NON METALLIC*

**ATA**             *73-10-03*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPLACEMENT OF SILICON RUBBERS INCLUDE CLIP'S		

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**Project**            **PT6A**                            *P/N*    3033260

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**Plan-No.**        *C26-73-10-07101*

**Description**    *REPLACE SILICON RUBBER  
SHEATH*

**ATA**              *73-10-07*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPLACE SILICON RUBBER SHEATH		

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**Project**            **PT6A -21 -**                    *P/N*    3032097 , 3031445

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**Plan-No.**        *C12-73-10-07101*

**Description**    *COMPRESSOR DELIVERY AIR  
TUBES*

**ATA**             *73-10-07*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
4	REPAIR DAMAGED COVERING ON INPUT LEAD PIGTAIL	5.(A)	

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**Project**            **PT6A-65B**                    *P/N*    , 3033736

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**Plan-No.**        *C23-73-10-03C00*

**Description**   *FUEL DELIVERY TUBES*

**ATA**             *73-10-03*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEANING AND INSPECTION OF NON-METALIC FUEL DELIVERY TUBES	CLEANING 5.A.	

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**Project**            **PT6A-65B,**            *P/N*    3123019-01 , 3033260

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**Plan-No.**        *C23-73-10-07101*

**Description**    *TUBE INSULATED AIR*

**ATA**             *73-10-07*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPLACE SILICONE RUBBER SHEATH		

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**Project**                      **PW2000**                      **P/N**

**Plan-No.**                      *PBP72-00-0010PT*

**Description**                      *PRESSURE TEST*

**ATA**                                      *72-09-71*

332N3710-2, 332N3710-19, 332N3710-18, 332N3340-7, 332N3100-4, 332N3100-3, 332N3100-2, 1B7660, 1B7658, 1B7657, 1B7656, 1B7655, 1B7651, 1B7633-01, 1B7421-01, 1B7021, 1B6996, 1B6994, 1B6992, 1B6972, 1B6946-01, 1B6937, 1B6925, 1B6924, 1B6688-01, 1B6676-01, 1B6002, 1B5492-01, 1B5398-01, 1B5305-01, 1B5236-01, 1B5064, 1B4899-01, 1B4896-01, 1B4244, 1B4235-01, 1B4234-01, 1B3956-01, 1B3622-01, 1B2964-01, 1B2942-01, 1B2902-01, 1B2779, 1B2613-01, 1B2599, 1B2532, 1B2461-01, 1B2404-01, 1B2322-01, 1B2279-01, 1B2278-01, 1B2239-01, 1B2232-01, 1B2231-01, 1B2158, 1B2147-01, 1B2146-01, 1B2145-01, 1B2108-01, 1B2040-01, 1B2000-01, 1B1946-01, 1B1945-01, 1B1936-01, 1B1914-01, 1B1886-01, 1B1884-01, 1B1723-01, 1B1679-01, 1B1605-01, 1B1564, 1B1507, 1B1487, 1B1482, 1B1439-01, 1B1418-01, 1B1413-01, 1B1353-01, 1B1351-01, 1B1350-01, 1B1264-01, 1B1179-01, 1B1178-01, 1B1177-01, 1B1059-01, 1B1035-01, 1B1034-01, 1B1025-01, 1B1021-01, 1B0992-01, 1B0969-01, 1B0953-01, 1B0942-01, 1B0902-01, 1B0830, 1B0813-01, 1B0732-01, 1B0705-01, 1B0544-01, 1B0472-01, 1B0467-01, 1B0317-01, 1B0148, 1B0147, 1B0143-01, 1B0137-01, 1B0109-01, 1B0079-01, 1B0060-01, 1A9840, 1A9736-01, 1A9446, 1A9444, 1A9395-01, 1A9391-01, 1A9391, 1A9390-01, 1A9359, 1A9358, 1A9187-01, 1A9186-01, 1A9181-01, 1A9161, 1A9137, 1A8953-01, 1A8940-01, 1A8637-01, 1A8634-01, 1A8482-01, 1A8417-01, 1A8416-01, 1A8415-01, 1A8269-01, 1A8268-01, 1A8266-01, 1A8211-01, 1A7900-01, 1A7899-01, 1A7898-01, 1A7893-01, 1A7748-01, 1A7719-01, 1A7675-01, 1A7663-01, 1A7660-01, 1A7658-01, 1A7648-01, 1A7645-01, 1A7619-01, 1A7618-01, 1A7617-01, 1A7616-01, 1A7615-01, 1A7614-01, 1A7613-01, 1A7612-01, 1A7611-01, 1A7610-01, 1A7609-01, 1A7608-01, 1A7568, 1A7500-01, 1A7497-01, 1A7415, 1A7356-01, 1A7331-01, 1A7161-01, 1A6990, 1A6689, 1A6145-01, 1A6107-01, 1A6106-01, 1A5719, 1A5697, 1A5349-01, 1A5345-01, 1A3118, 1555M23G02, 108167-55, 1B1480, 1B3558-01, 1B2798, 1B4978, 7B2256, 1B6046-01, 1b2795, 1A8267-01, MS9195-05, MS9194-05, AE706428-1, AE705777-83, AE705777-52, 9043M44G02, 9043M43G02, 8A0919, 8A0849, 7B2262, 7B2216, 60B90135-60, 60B90135-59, 60B90135-53, 332N3710-9, 332N3710-32, 332N3710-3, 332N3710-28, 332N3710-23, 332N3710-22, 332N3710-21, 332N3710-20, 1B2243-01, 1B8075, 1B3415, 1B1508, 1B5792, 1B1912-01, 1B0571-01, 1B4986, 1A6809, 1B5298-01, 1A3373-01, 1B2462-01, 1B6674-01, 1B2240-01, 1A6813, 1B6991, 1B1912-01

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	PRESSURE TEST FOR 1A5697;1A5719;1A6809;1A6813;1A6990;1B0830;1B5064;1B6046-01;1B6741-01;8A0849;8A0919	SH TO 72-09-71 01	
1	PRESSURE TEST OF FLEXHOSES	SPOP-424	
1	PRESSURE TEST OF TUBES AND MAIFOLDS	SPOP-400	
1	Subtask: 72-34-50-220-055 PRESSURE TEST FOR 1B4244	INSPECTION 03	
1	Subtask: 72-41-10-220-053 PRESSURE TEST FOR 1B1564	INSPECTION 03	

1	Subtask: 72-41-10-780-052 PRESSURE TEST FOR 1A9181-01	INSPECTION 04	
1	Task: 72-09-71-200-008 PRESSURE TEST FOR EXTERNAL FLEXIBLE TUBING	INSPECTION 08	
2	Subtask: 72-62-38-780-051 PRESSURE TEST FOR 7B2262; 7B2256		5

**Project**            **PW2000**                            *P/N*    1A5697 , 1A6809 ,

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**Plan-No.**        *PBP72-09-70R01*

**Description**    *ENGINE COOLING SUPPLY  
MANIFOLD*

**ATA**                *72-09-70*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
42	REPLACEMENT OF WORN TUBES ON BRACKET	SPM 70-42-01	1

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<b>Project</b>	<b>PW2000</b>	<b>P/N</b>	1A7322-01 , 1A7956-01 , 1A9930-01 , 1B1350-01 , 1B1351-01 , 1B6674-01 , 1B6676-01 , 1B7421-01 , 1B1912-01 , 1A9391-01 , 1A9390-01 , 1B2599 , 1B1564 , 1A5345-01 , 1B0109-01 , 1B1605-01 , 1A5349-01 , 1B0317-01
<b>Plan-No.</b>	PBP72-09-71C0S1		1A9181-01 1B3956-01
<b>Description</b>	CLEAN EXTERNAL TUBES, SPOP 209		1A7331-01 , 1A9181-01 , 1B3956-01 , 1A7331-01 , 1B2040-01 , 1B1936-01 , 1A9736-01 , 1A7893-01 , 1A7161-01 , 7B2216 , 1B3956-01 , 1A7331-01 , 1A9181-01 , 1B0317-01 , 1B0544-01 , 1B2322-01 , 1B2779 , 1B6688-01 , 1B5305-01 , 1A8415-01 , 1B0902-01 , 1B2902-01 , 1B1059-01 , 1B1564 , 1B2599 , 1B5064 , 1B4899-01 , 1A7645-01 , 1B2231-01 , 1B0472-01 , 1A7898-01 , 1B1884-01 , 1A8940-01 , 1B1034-01 , 8A0919 , 1B2798 , 8A0849 , 1A8269-01 , 1B2278-01 , 1A5697 , 1A8267-01 , 1B0079-01 , 1A6990 , 1B1723-01 , 1B1946-01 , 1B1353-01 , 1B2243-01 , 1B3622-01 , , 1A7748-01 , 1B6748-01 , 1B6749-01 , 1A7356-01 , 1B1439-01 , 1B2232-01 , , , , 1B2964-01 , 1B1177-01 , 1A7899-01 , 1B2108-01 , , 1B2279-01 , 1A7660-01 , 1B0732-01 , 1B2147-01 , 1B2236 , 1B2942-01 , 1B2404-01 , 1B0942-01 , 1B4244 , 1B0148 , 1B0953-01 , 1A6813 , 1B1179-01 , 1A9736-01 , 1A7893-01 , 1A8266-01 , 1B6678-01 , 1A7719-01 , 1A8268-01 , 1B1914-01 , 1B6741-01 , 1B6972 , 1A6809 , 1B2462-01 , 1A8482-01 , 1B2239-01 , 1A7893-01 , 1A9736-01 , 1A9395-01 , 1B1264-01 , 1B0965-01 , 1B1413-01 , 1B2145-01 , 1B6674-01 , 1B1025-01 , 1A5719 , 1B1886-01 , 1B2940-01 , 1B1945-01 , 1A7568 , 1B4234-01 , 1B2146-01 1B2146-01 , 1B4896-01 , 1B6996 , 1A8416-01 , 1A6145-01 , 1B5298-01 , 1A6689 , 1A7500-01 , 1B0137-01 , 1B1317 , 1B2461-01 , 1B2240-01 , , 1A7497-01 , , 1B0830 , 332N3710-18 , 332N3100-2 , 332N3710-21 , 332N3710-23 , 1B3415 , 1B1021-01 , 1B4235-01 , , 1A8417-01 , 1A3118
<b>ATA</b>	72-09-71		

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEAN EXTERNAL TUBES, SPOP 209	SPM 70-21-00, SPOP	

**Project**            **PW2000**                            *P/N*    1B0830

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**Plan-No.**        *PBP72-09-71C0S3*

**Description**    *CLEAN TITANIUM TUBES, SPOP  
18*

**ATA**              *72-09-71*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEAN TITANIUM TUBES, SPOP 18		

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**Project**            **PW2000**                            **P/N**

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1B1912-01 , 1A7356-01 , 1A5349-01 , 1B2942-01 , 1A8269-01 , 1A5345-01 , , 1A8268-01 ,  
1B2940-01 , 1A9391-01 , 1A8266-01 , 1A9390-01 , 1B2239-01 , 1A7898-01

**Plan-No.**        *PBP72-09-71R01*

**Description**   *HYDRAULIC TUBES REPAIRS*

**ATA**             *72-09-71*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	BLEND SURFACE DAMAGE ON EXTERNAL TUBES		2
13	REPLACE THE SLEEVE		13

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**Project**            **PW2000**                            **P/N**

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**Plan-No.**        *PBP72-09-71R02*

**Description**    *LUBRICATION TUBES REPAIRS*

**ATA**                *72-09-71*

*1B2279-01 , 1A8482-01 , 1B0992-01 , 1B1353-01 , 1B1605-01 , 1A7663-01 , 1B6946-01 , 1B1936-01 , 1B1884-01 , 1B0965-01 , 1A7658-01 , 1A7748-01 , 1B0472-01 , 1A7899-01 , 1B3622-01 , 1B0902-01 , 1B2964-01 , 1B0732-01 , 1B0068-01 , 1A7893-01 , 1B2232-01 , 1B1914-01 , 1A9736-01 , 1B2231-01 , 1A8267-01 , 7B2216 , 1B1886-01 , 1A7645-01 , 1A8416-01 , 1B4899-01 , 1B0942-01 , 1B2902-01 , 1A8415-01 , 1A7500-01 , 1B0137-01 , 1B1945-01 , 1A7568 , 1A7161-01 , 1A7660-01 , 1B4234-01 , 1A7497-01 , 1B1936-01 , 1B0079-01 , 1B4896-01 , 1B4235-01 , 1A8417-01*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	BLEND SURFACE DAMAGE ON EXTERNAL TUBES		2
4	BLEND SURFACE DAMAGE ON ALUMINUM TUBES	SPOP-533/SPOP-42	
10	TUBE DENT REPAIR		10
13	REPLACE THE SLEEVE		13

**Project**

**PW2000**

**P/N**

1B2278-01 , 1B2108-01 , 1B2322-01 , 1B1034-01 , 1A6689 , 1A6145-01 , 1B0109-01

**Plan-No.** PBP72-09-71R03

**Description** FUEL TUBES REPAIRS

**ATA** 72-09-71

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	BLEND SURFACE DAMAGE ON EXTERNAL TUBES		2
10	TUBE DENT REPAIR		10
13	REPLACE THE SLEEVE		13
20	REPLACE THE PIN ON THE BRACKET	SPOP423	

**Project**                    **PW2000**                    **P/N**

1B7419-01 , 1B0060-01 , 1B0544-01 , 1B6678-01 , 1B6676-01 , 1B6674-01 , 1B1439-01 , 1B7421-01 , 1B2461-01 , , 1B2147-01 , 1A7956-01 , 1A9930-01 , 1B1350-01 , 1B3558-01 , 1B2461-01 , 1A7314-01 , 1B1351-01 , 1A7322-01 , 1A9936-01 , 1A8940-01 , , 1B0317-01 , 1B2404-01 , 1B8075 , , 1B1059-01 , 1B2779 , 1B2146-01 , 1B5298-01 , 1B2462-01 , 1B1413-01 , 1B1946-01 , 1B1025-01 , 1B2240-01 , , , , , ,

**Plan-No.**            *PBP72-09-71R04*

**Description**    *AIR TUBES REPAIRS*

**ATA**                    *72-09-71*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	WELD REPAIR BLEED MANIFOLD CRACKS		1
2	BLEND SURFACE DAMAGE ON EXTERNAL TUBES		2
10	TUBE DENT REPAIR		10
13	REPLACE THE SLEEVE		13
110	CRACK AND WEAR WELDING REPAIR FOR ACC SUPPLY TUBE ASSEMBLY	Repair 10A	
500	RENEW P/N	SPM 70-11-00-800	

**Project**            **PW2000**                            *P/N*    1B2040-01

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**Plan-No.**        *PBP72-09-71R05*

**Description**    *SCAVENGE MANIFOLDS*

**ATA**             *72-09-71*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	BLEND REPAIR FOR SCAVANGE MANIFOLDS		2
3	PATCH REPAIR FOR AIR AND OIL TUBES		3
10	TUBE DENT REPAIR		10

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**Project**

**PW2000**

**P/N**

1B0148 , 1B1480 , 1B0147 , 1B7656 , 1B7657 , 1B6996 , 1A9359 , 1B6992 , 1B6993

**Plan-No.** PBP72-09-71R08

**Description** FLEXIBLE TUBING REPAIRS

**ATA** 72-09-71

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
8	REPAIR OF FLEXIBLE TUBE FIRESLEEVE		8
13	REPLACE THE SLEEVE		13
74	REIDENTIFICATION OF PART	SB75-74	
108	REPLACEMENT OF FLEXIBLE TUBE FIRE SLEEVE		8

**Project**                    **PW2000**                    **P/N**

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1B0830 , 1A6990 , 8A0919 , 1B1177-01 , 1B6741-01 , 1B1178-01 , 1A5719 , 1B5064 , 1A6813 ,  
8A0849

**Plan-No.**            *PBP72-09-71R09*

**Description**    *TURBINE COOLING TUBING*

**ATA**                    *72-09-71*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	BLEND SURFACE DAMAGE ON EXTERNAL TUBES	Repair 2	
10	TUBE DENT REPAIR	Repair 10	
43	REPLACE RIVETING NUTS	SPM70-43-00	
110	WELD REPAIR FOR ACC SUPPLY TUBE ASSEMBLY	Repair 10A	
142	REPLACEMENT OF WORN TUBES ON BRACKET	SPM 70-42-01	

**Project**            **PW2000**                            *P/N*    1A4147 , 1B6876 , ,

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**Plan-No.**        *PBP72-31-00C01*

**Description**    *CONE SEGMENT COMPR INLET  
CLEANING*

**ATA**             *PBP72-31-00C01*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEAN AND MAIN INSPECTION OF CONE SEGMENT COMPR INLET		

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**Project**            **PW2000**                            **P/N**    1A4147 , 1B6876

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**Plan-No.**        *PBP72-31-01R01*

**Description**   *CONE SEGMENT COMPR INLET*

**ATA**             *72-31-01*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
5	INLET CONE SEGMENT FLUOROELASTOMER COATING REPAIR		5
7	FRONT SEGMENT SURFACE DAMAGE REPAIR		7
100	CONE SEGMENT COATING REPAIR ON INNER SURFACE MARKING OF PARTS	SPOP-175 (A) point (5) SPM 70-11-00	
101	REPLACE COMPRESSOR INLET CONE SEGMENT COATING		1
105	SPINNER CAP PAINTING	C-1110-0500-C	
110	SPINNER CAP PAINTING	SPOP-175	
120	SPINNER CAP PAINTING	SPOP-175	
130	INLET SPINNER CAP WITH WHITE STRIPE PAINTING	TO SH 72-31-01 10	
200	RENOVATION OF MARKING ON PART INSTALLATION OF SPINNER CONE CAP	70-11-00-800-001-003 72-00-31-420-001	
211	RENOVATION OF MARKING ON PART	SPM 70-11-00	

**Project**            **PW2000**                            *P/N*    1A9309 , 1B4384 , 1A9310

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**Plan-No.**        *PBP72-31-02R01*

**Description**    *CONE SEGMENT COMPR INLET*

**ATA**              *72-31-02*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEND INLET CONE SEGMENT ASSEMBLY BLADE LOCK STOP		1
2	REPLACE INLET CONE SEGMENT ASSEMBLY SEAL		2
4	REPLACE INLET CONE SEGMENT ASSEMBLY PLATE NUTS		4
8	REMOVAL OF RAISED MATERIAL OR SHARP EDGES ON ALUMINUM PART	SPM 70-00-00	8
103	REPLACE COMPRESSOR INLET CONE SEGMENT COATING	repair 3 and 13	
111	RENOVATION OF MARKING ON PART	SPM 70-11-00	
120	SPINNER CONE SPIRAL PAINTING	SPOP-175	

**Project**            **PW2000**                            *P/N*    1B6346-01 , 1B3767-01

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**Plan-No.**        *PBP72-31-45R01*

**Description**    *FAN EXIT FAIRING*

**ATA**                *72-31-45*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPLACE FAN EXIT FAIRING ANTIGALLING COMPOUND		1
20	THE METAL LEADING EDGE POLISHING	SPOP-533 p. 3	
106	RESTORE COMPLETE FAIRING PROTECTIVE COATING		6

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**Project**            **PW2000**                    *P/N*

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**Plan-No.**        *PBP72-33-03C01*

**Description**   *FAN EXIT LINER SEGMENT*

**ATA**             *72-33-03*

1A8832-01 , 1A8835-01 , 1A8836-01 , 1A8837-01 , 1A8838-01 , 1A8843-01 , 1A8844-01 , 1A8845-01 , 1A8846-01 , 1A8847-01 , 1A8848-01 , 1A8851-01 , 1B0231-01 , 1B0232-01 , 1B0233-01 , 1B0234-01 , 1B0235-01 , 1B0236-01 , 1B0237-01 , 1B0238-01 , 1B0239-01 , 1B0240-01 , 1B0241-01 , 1B0283-01 , 1B0284-01 , 1B0285-01 , 1B0286-01 , 1B0287-01 , 1B0288-01 , 1B0289-01 , 1B0290-01 , 1B0291-01 , 1B0292-01 , 1B0293-01 , 1B0294-01 , 1B0295-01 , 1B0296-01 , 1B0297-01 , 1B0298-01 , 1B0299-01 , 1B0300-01 , 1B0301-01 , 1B0302-01 , 1B6196-01 , 1B6197-01 , 1B6198-01 , 1B6199-01 , 1B6216-01 , 1B6218-01 , 1B6219-01 , 1B6220-01 , 1B6223-01 , 1B6224-01 , 1B6225-01 , 1B6226-01 , 1B6227-01 , 1B6228-01 , 1B6229-01 , 1B6230-01 , 1B6233-01 , 1B6234-01 , 1B6235-01 , 1B6236-01 , 1B7171-01 , 1B7172-01 , 1B7173-01 , 1B7174-01 , 1B7176-01 , 1B7177-01 , 1B7178-01 , 1B7179-01 , 1B7180-01 , 1B7690-01 , 1B7689-01 , 1B7688-01

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEAN AND MAIN INSPECTION OF FAN EXIT LINER	72-33-00	

**Project** PW2000 **P/N**

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**Plan-No.** PBP72-33-03R01

**Description** FAN EXIT LINER SEGMENT

**ATA** 72-33-03

1B0292-01, 1B0293-01, 1B0294-01, 1B0295-01, 1B0296-01, 1B0297-01, 1B0298-01, 1B0299-01, 1B0300-01, 1B0301-01, 1B0302-01, 1B6196-01, 1B6197-01, 1B6198-01, 1B6199-01, 1B6216-01, 1B6218-01, 1B6219-01, 1B6220-01, 1B6223-01, 1B6224-01, 1B6225-01, 1B6226-01, 1B6227-01, 1B6228-01, 1B6229-01, 1B6230-01, 1B6233-01, 1B6234-01, 1B6235-01, 1B6236-01, 1B7171-01, 1B7172-01, 1B7173-01, 1B7174-01, 1B7176-01, 1B7177-01, 1B7178-01, 1B7179-01, 1B7180-01, 1B7690-01, 1A8832-01, 1A8835-01, 1A8836-01, 1A8837-01, 1A8838-01, 1A8843-01, 1A8844-01, 1A8845-01, 1A8846-01, 1A8847-01, 1A8848-01, 1A8851-01, 1B0231-01, 1B0232-01, 1B0233-01, 1B0234-01, 1B0235-01, 1B0236-01, 1B0237-01, 1B0238-01, 1B0239-01, 1B0240-01, 1B0241-01, 1B0283-01, 1B0284-01, 1B0285-01, 1B0286-01, 1B0287-01, 1B0288-01, 1B0289-01, 1B0290-01, 1B0291-01, 1B7689-01, 1B7688-01

FC No.	FC Description	Basic Doc.	Repair
1	REPLACE FAN EXIT CASE ASSEMBLY LINER SEGMENTS PROTECTIVE COATING		1
2	TOUCH-UP FAN EXIT CASE ASSEMBLY LINER SEGMENTS PROTECTIVE COATING		2
4	REPLACE FAN EXIT LINER DUCT		4
7	FRONT SEGMENT SURFACE DAMAGE REPAIR		7
13	REPLACE/BOND WASHERS		13
101	REPLACE PROTECTIVE COATING BY SPOP 175		1
111	RENOVATION OF MARKING ON PART	P&W SPM 70-11-00	

**Project**            **PW2000**                            *P/N*    1A3373-01

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**Plan-No.**        *PBP72-34-00COS1*

**Description**    *CLEAN SOPER 1*

**ATA**              *72-34-00*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEANING AND FPI INSPECTION	SPOP 209	

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**Project**            **PW2000**                            *P/N*    1A3118

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**Plan-No.**        *PBP72-34-50R04*

**Description**    *MAIN BEARING PRESSURE  
TUBE*

**ATA**             *72-34-50*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
4	BLEND MAIN BEARING PRESSURE TUBE ASSEMBLY		4

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**Project**            **PW2000**                            *P/N*    1A8027 , 1A8028 , 1A8029 , 1A8030 , 1A8747 , 1A8755 , 1A8759 , 1B6768-01 , 1B6769-01

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**Plan-No.**        *PBP72-35-70C0S1*

**Description**    *DEGREASING OF PARTS AND  
FPI INSPECTION*

**ATA**             *72-09-71*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	DEGREASING OF PARTS AND FULL FPI	SPOP 209,62	

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**Project**            **PW2000**                            **P/N**    1A8030 , 1A8759 , 1B6769-01 , 1A8747 , 1A8028 , 1A8029 , 1A8027 , 1B6748-01

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**Plan-No.**        *PBP72-35-70R01*

**Description**    *HPC ACC MANIFOLDS*

**ATA**             *72-35-70*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	WELD REPAIR THE HPC ACTIVE CLEARANCE CONTROL MANIFOLDS		1
2	BLEND REPAIR OF HPC ACC MANIFOLDS	SPOP533	

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**Project**            **PW2000**                            *P/N*    1A9181-01

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**Plan-No.**        *PBP72-41-10R04*

**Description**    *NO. 4 BEARING COOLING  
MANIFOLD*

**ATA**              *72-41-10*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
106	NO.4 BEARING COOLING MANIFOLD WELDING HEAT SHIELD		6

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**Project****PW2000****P/N**

1A8602 , 1A8603 , 1A8704 , 1B1317 , 1B2235 , 1B2237 , 1B3061 , 1B6834 , 1B3836

**Plan-No.** PBP72-52-70C0S1**Description** CLEAN SOPER 1**ATA** 72-52-70

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	DEGREASING OF PARTS AND FULL FPI	SPOP209	
11	EGREASING OF PARTS BY AQUEOUS CLEANING	SPOP 209	

**Project**                      **PW2000**                      **P/N**

1B2237 , 1A8704 , 1A8602 , 1A8603 , 1B1317 , 1B2235 , 1B3061 , 1B6834 , 1A8704 , 1B2237 ,  
1B2236 , 1B6836

**Plan-No.**            *PBP72-52-70R01*

**Description**    *HPT ACC MANIFOLD*

**ATA**                      *72-52-70*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	WELD REPAIR ACC MANIFOLD TUBES - PATCH REPAIR		1
3	ACC BRACKET REPLACEMENT REPAIR		3
4	WELD REPAIR THE ACC MANIFOLDS - WELD THE CRACKS AROUND THE STIFFENER		4
8	BRACKET REPLACEMENT CONNECTED WITH WELD REPAIR LOOSE RESILIENT MOUNT SUPPORTS		8
20	REWELDING AND HEAT TREATMENT	SPM70-42-01	11
42	BLEND REPAIR	SPOP 533	
67	STIFFENER REPAIR	SB75-67	
100	REIDENTIFICATION, REAPPLICATION OR RELOCATION OF MARKS	SPM70-11-00	
101	REPLACEMENT OF LOOSE RIVETS		3
110	WELD REPAIR MANIFOLD BRACKETS P/N 1A4561	Rep. 2 Rep. 8	

**Project**            **PW2000**                            *P/N*    7B2262

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**Plan-No.**        *PBP72-62-38C0S1*

**Description**    *CLEANING OF DEOILER  
HOUSING*

**ATA**             *72-62-38*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEANING AND INSPECTION OF DEOILER HOUSING	INSPECTION	

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**Project**            **PW2000**                            *P/N*    7B2262

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**Plan-No.**        *PBP72-62-38R01*

**Description**    *DEOILER HOUSING*

**ATA**                *72-62-38*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
5	WELD REPAIR DEOILER HOUSING		5

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**Project**            **PW6000**                            *P/N*    5408227

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**Plan-No.**        *PBW72-00-0010PT*

**Description**    *PRESSURE TEST FOR TUBE  
AND MANIFOLD ASSEMBLIES*

**ATA**                *70-42-03*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	PRESSURE TEST FOR TUBE AND MANIFOLD ASSEMBLIES	SPOP 400	

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**Project**            **PW6000**                            **P/N**    5407790-01 , 5400536-01 , 5405910-01 , 5408227 , 5403727

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**Plan-No.**        *PBW72-09-71C0S1*

**Description**    *CLEANING FOR PW6000 TUBES*

**ATA**             *72-09-71*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEANING FOR PW6000 TUBES	SPOP 209	
2	CLEANING AND FPI FOR PW6000 TUBES	SPOP 209/SPOP 70	

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**Project**            **PW6000**                            *P/N*    5407790-01

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**Plan-No.**        *PBW72-09-71R00*

**Description**    *TUBE REPAIR*

**ATA**                *72-09-71*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
8	NUT REPLACEMENT		8

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**Project**            **PW6000**                            *P/N*    5482105

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**Plan-No.**        *PBW72-09-76R00*

**Description**    *LPT CASE COOLING MANIFOLD  
ASSEMBLY*

**ATA**                *72-09-76*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEND SURFACE DAMAGE		1

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**Project**            **V2500**                            *P/N*    290-5074-503

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**Plan-No.**        *PBD30-22-49R001*

**Description**    *THERMAL ANTI-ICE DUCTS*

**ATA**                *30-22-49*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPAIR DAMAGE TO DUCT WALL SURFACE AND END FITTINGS ON TAI DUCT	VRS2442	

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**Project**            **V2500**                            **P/N**    290-5036-501

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**Plan-No.**        *PBD36-11-49R001*

**Description**    *DUCT*

**ATA**             *36-11-49*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CRACK OR HOLE REPAIR	VRS2421	1
2	BLEND REPAIR OF CROSSOVER DUCT	SPP70-35-03	

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<b>Project</b>	<b>V2500</b>	<b>P/N</b>	6A5236 , 290-5053-503 , 290-5054-503 , 6A5154 , 6A5155 , 6A5190 , 6A5315 , 6A6038 , 6A5042 , 6A5233 , 2A3617 , 2A3621 , 2A3625 , 2A3629 , 2A3619 , 2A3623 , 2A3627 , 2A3631 , 6A6028 , 6A5026 , 6A5195 , 6A5146 , 6A5365 , 6A5249 , 5A1342 , 6A5196 , 6A5198 , 6A5149 , 6A5135 , 2A2415-01 , 2A2414-01 , 2A2413-01 , 2A2408-01 , 2A2407-01 , 2A2416-01 , 2A2412-01 , 2A2411-01 , 2A2410-01 , 2A2409-01 , 6A5066 , 6A5071 , 6A6031 , 6A6129 , 6A5291 , 6A5265 , 6A5132 , 6A5056 , 6A6027 , 6A5122 , 6A5871 , 6A5150 , 6A5156 , 6A5137 , 6A5134 , 6A5033 , 6A5254 , 6A5228 , 6A6166 , 6A6184 , 6A6029 , 5A5039 , 6A6161 , 6A5045 , 6A6124 , 6A5165 , 4B2246 , 6A6123 , 6A5147 , 6A5316 , 290-5074-503 , 290-5036-501 , 6A5267 , 4B2260 , 4B2261 , 6A5127 , 6A5250 , 6A5251 , 6A5117 , 6A6044 , 6A5110 , 4B2295 , 6A5039 , 6A5321 , M1550-1 , 6A5244 , 6A5028 , 6a5085 , 6A5144 , 6A5272 , 6A6030 , 6A5075 , 6A5266 , 6A6153 , 3A2380 , 3A2410
<b>Plan-No.</b>	<i>PBD70-11-03C0S1</i>		
<b>Description</b>	<i>TUBES (CLEAN SOPER 1 / FULL FPI )</i>		
<b>ATA</b>	<i>70-11-03</i>		

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEANING AND INSPECTION OF DELTA TUBES	SPPM70-11-03	
3	CLEANING AND INSPECTION OF DELTA TUBES	SPPM70-11-03	

**Project**            **V2500**                            *P/N*    3A0678 , 3A0698 , 3A1501 , 3A1662 , 3A1666 , 3A2319

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**Plan-No.**        *PBD70-11-06C0S3*

**Description**   *C-PLAN*

**ATA**             *70-11-06*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEANING AND INSPECTION OF COOLING AIR DUCT ASSEMBLY		

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**Project**            **V2500**                            **P/N**    6A5266 , 6A5267 , 6A5265 , 6A5190 , 6A5120 , 6A5122 , 6A5117

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**Plan-No.**        *PBD71-71-49R001*

**Description**   *FUEL TUBE*

**ATA**             *71-71-49*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	REPLACE BRAZED SUPPORT CLIPS AND / OR HALF SLEEVES	VRS7001-B01	1
4	SECTION REPLACE (LONG)	VRS7001-B04	1
6	REPLACE WELDED FITTINGS	VRS7001-A01	1

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**Project**            **V2500**                            **P/N**    290-5033-501 , 6A6039 , 6A6045 , 6A5144 , 6A5143 , 6A6152 , 6A5145 , 6A5253 , 6a5366

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**Plan-No.**    *PBD72-00-00C000*

**Description**    *C-PLAN*

**ATA**            *72-00-00*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEANING OF BLEED AIR DUCT	TASK 36-11-49-100-10	
2	CLEANING AND INSPECTION OF OIL TUBE ASSEMBLY	TASK 79-21-49-100-10	

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**Project**            **V2500**                            *P/N*    5A1435

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**Plan-No.**        *PBD72-32-94R001*

**Description**    *OIL SEAL TUBE*

**ATA**                *72-32-94*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	BLEND REPAIR	VRS1779	2

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**Project**                    **V2500**                    **P/N**

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2A2407-01 , 2A2408-01 , 2A2409-01 , 2A2410-01 , 2A2411-01 , 2A2414-01 , 2A2413-01 , 2A2415-01 , 2A2412-01 , 2A2416-01

**Plan-No.**            *PBD73-11-41R001*

**Description**    *FUEL MANIFOLDS*

**ATA**                    *73-11-41*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEND REPAIR	VRS3378	1

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**Project**            **V2500**                            **P/N**    6A6044 , 6A5250 , 6A6029 , 6A5251 , 6A6028 , 6A5321 , 6A5185 , 6A5302 , 6A6184

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**Plan-No.**        *PBD73-22-49R001*

**Description**    *TUBES*

**ATA**             *73-22-49*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPLACE WELDED FITTINGS	VRS7001	
2	REPLACE BRAZED SUPPORT CLIPS AND / OR HALF SLEEVES	VRS7001	1
4	SECTION REPLACE	VRS7001	

**Project**            **V2500**                            **P/N**    6A5147 , 6a5180 , 6A5172 , 6A5326 , 6A5325 , 6A5156

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**Plan-No.**        *PBD75-23-48R001*

**Description**   *AIR TUBE*

**ATA**             *75-23-48*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPLACE WELDED FITINGS	VRS7001-A01	
4	SECTION REPLACE ( LONG )	VRS7001-D01	

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**Project**            **V2500**                            **P/N**    2A3617 , 2A3621 , 2A3625 , 2A3629 , 2A3619 , 2A3623 , 2A3627 , 2A3631 , 2A3610 , 3A2658 ,  
2A3629

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**Plan-No.**        *PBD75-24-48R001*

**Description**    *TCC- TUBE*

**ATA**                *75-24-48R001*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEND REPAIR	VRS1533	2
2	CRACK WELDING REPAIR	VRS1526	19
3	REPLACEMENT THE PIN OF THE TCC TUBE	VRS1549	14
4	REPLACE THE PLATE NUT OF THE TCC TUBE ASSEMBLIES	VRS1534	7
12	PATCH WELDING REPAIR	VRS1526	19
30	BLEND REPAIR	VRS1553	3

**Project**            **V2500**                            **P/N**    3A2380 , 3A1666 , 3A1662 , 3A2380 , 3A2410 , 3A2319 , 3A2658

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**Plan-No.**        *PBD75-24-49R001*

**Description**    *ACC MANIFOLDS*

**ATA**                *75-24-49*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
3	REPLACEMENT OF TITANIUM TUBE	SB75-0084	
4	BLEND REPAIR OF THE AIR COOLING DUCT	VRS4048	4
6	REPAIR THE UPPER AND LOWER AIR COOLING DUCT ASSEMBLIES	VRS4248	
7	REPLACE THE FRONT ANDREAR SUPPORT	VRS4395	
25	WELD UP REPAIR THE UPPER AND LOWER AIR COOLING DUCT ASSEMBLIES	VRS4261	25
27	WELD UP REPAIR THE TUBE CONNECTOR	VRS4358	27
36	REPLACE THE TUBES OF THE UPPER COOLING AIR DUCT ASSEMBLIES	VRS4396	36
38	WELD UP REPAIR THE UPPER AND LOWER AIR COOLING DUCT ASSEMBLIES	VRS4398	
39	Replace the Tubes of the Lower Cooling Air Duct Assemble	VRS4399	39
48	REPLACE THE SEALING TUBES OF THE CONNECTOR TUBE ASSEMBLY	VRS4479	





**Project**                    **V2500**                    **P/N**

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6A5145 , 6A6045 , 6A5144 , 6A5271 , 6A5272 , 6A6039 , 6A5366 , 6A5071 , 6A5143 , 6A5137 ,  
6A5134 , 6A5085

**Plan-No.**            *PBD79-21-49R001*

**Description**    *TUBE*

**ATA**                    *79-21-49*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	REPLACE BRAZED SUPPORT CLIPS AND / OR HALF SLEEVES	VRS7001-B01	1
4	SECTION REPLACE	VRS7001-D01	1
6	INSPECT AND REMOVAL OIL COKE	SB72-0461	

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**Project**            **V2500**                            **P/N**    4B2260 , 4B2243 , 4B2290 , 4B2295 , 4B2261 , 4B2246 , 4B2273

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**Plan-No.**        *PBD79-22-48R001*

**Description**    *OIL TUBE ASSEMBLY*

**ATA**             *79-22-48*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEND REPAIR	VRS5648	1
5	Repair the Surface Damage	VRS5649	2
7	OIL TUBE ASSEMBLY - REPAIR THE SURFACE DAMAGE	VRS5650	3

**Project**            **V2500**                            **P/N**    6A6031 , 6A6038 , 6A6042 , 6A5254 , 6A6166 , 6A6153 , 6A5075

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**Plan-No.**        *PBD79-22-49R001*

**Description**    *TUBES*

**ATA**             *79-22-49*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	REPLACE BRAZED SUPPORT CLIPS AND / OR HALF SLEEVES	VRS7001	1
4	SECTION REPLACE ( LONG )	VRS7001	1
6	INSPECT AND REMOVAL OIL COKE	SB72-0461	

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**Project**            **V2500**                            *P/N*    290-5054-503

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**Plan-No.**        *PBD80-13-49R001*

**Description**    *STARTER DUCT ASSEMBLIES*

**ATA**                *80-13-49*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
5	REPLACE DAMAGED OR MISSING SHOULDER BUSHINGS ON THE STARTER DUCT	VRS2577	

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**Project**            **V2500**                            **P/N**

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740-5600-505 , 740-5602-507 , 740-5604-503 , 745-5602-501 , 745-5604-501 , AE707874-1 ,  
AE707874-2 , AE707874-3 , AE707875-1 , AE707875-2 , AE707876-1 , AE707876-2 , AE707910-  
1 , AE707910-2 , AE707631-1 , AE709366-503 , AE711361-2 , AE709283-501 , AE709283-503 ,  
AE709283-505 , AE709283-507 , AE709284-501 , AE709284-509 , AE709366-501 , AE709366-  
503 , AE711361-1 , AE707632-1 , AE707877-1

**Plan-No.**        *PBV29-11-49R001*

**Description**    *HYDRAULIC POWER*

**ATA**             *29-11-49*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPAIR THE END FITTINGS ON THE TUBE	VRS2929	4

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**Project**            **V2500**                            **P/N**    6A2138 , 6A2139 , 6A2140 , 6A5391 , 6A6224 , 6A6225 , 6A2137 , 6A2136

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**Plan-No.**        *PBV36-11-47R001*

**Description**    *ENGINE AIR TUBE*

**ATA**                *36-11-47*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	REPAIR SURFACE DAMAGE	VRS6399	1
5	REPLACE BRAZED LUGS AND/OR HALF SLEEVES	VRS7001	1
10	REPLACE DAMAGED SECTION OF TUBE	VRS7001	1

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**Project**            **V2500**                            **P/N**    290-5036-501 , 290-5054-503 , 290-5033-501 , 740-5060-505 , 740-5051-505 , 740-5051-507 ,  
740-5059-505 , 740-5059-503 , 740-5051-503

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**Plan-No.**        *PBV36-11-49R001*

**Description**    *BLEED AIR DUCT*

**ATA**             *36-11-49*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	REPAIR SURFACE DAMAGE ON THE TUBE WALL OF THE BLEED AIR DUCT	VRS2863	1

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<b>Project</b>	<b>V2500</b>	<b>P/N</b>	290-5184-501 , 290-5185-503 , 740-5074-507 , 740-5086-501 , 740-5089-501 , 740-5089-503 , 740-5089-505 , 740-5089-507 , 740-5092-501 , 740-5092-503 , 740-5093-501 , 740-5093-503 , 740-5644-501 , 740-5644-503 , 740-5644-505 , 740-5644-507 , 740-5645-505 , 745-5093-501 , , 745-5097-503 , 745-5644-501 , 745-5644-503 , 745-5644-507 , 745-5645-503 , 745-5645-505 , 745-5645-505 , 745-5645-507 , 740-5089-501 , 740-5089-503 , 740-5089-505 , 740-5645-505 , 745-5645-503 , 745-5645-505 , 740-5644-503 , 740-5644-505 , 745-5644-501 , 745-5644-503 , 740-5086-501 , 740-5074-507 , 740-5092-501 , 740-5093-501 , , 745-5093-501 , 740-5645-505 , 745-5097-503 , 740-5089-501 , 740-5089-503 , 740-5089-505 , 745-5645-503 , 745-5645-505 , 740-5644-503 , 740-5644-505 , 745-5644-501 , 745-5644-503 , 740-5086-501 , 740-5074-507 , 740-5092-501 , 740-5093-501 , 745-5093-501 , 740-5645-505 , 745-5097-503 , 745-5166-501 , 745-5644-505 , 745-5093-503 , 745-5097-501
<b>Plan-No.</b>	PBV36-21-49R001		
<b>Description</b>	PRESS. INDICAT. TUBE		
<b>ATA</b>	36-21-49		

FC No.	FC Description	Basic Doc.	Repair
1	REPAIR SURFACE DAMAGE ON THE TUBE WALL	VRS2916	2

**Project**            **V2500**                            **P/N**    5A8787 , 5A8802 , 6A5105 , 6A5205 , 6A6231 , 6A6233 , 6A6237

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**Plan-No.**        *PBV71-51-50R001*

**Description**    *FAN HARNESS RACEWAY*

**ATA**             *71-51-50*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPLACE DAMAGED SECTION OF TUBE AXIALLY GREATER THAN 12,70 MM	VRS7001	1
2	REPAIR OF BRAZED RETAINING PLATES OR CLIPS	VRS7001	1
4	HAND POLISH AND BLEND PROCEDURE	SPM 70-35-03	

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**Project**            **V2500**                            *P/N*    5W2176 , 5W2556

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**Plan-No.**        *PBV71-52-43R001*

**Description**    *HARNES CORE RACEWAY*

**ATA**                *71-52-43*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	REPLACE BRAZED SUPPORT CLIPS AND/OR HALF SLEEVES	VRS7001	1

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**Project**            **V2500**                            **P/N**    6A2134 , 6A2153 , 6A2160 , 6A5393 , 5W2177

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**Plan-No.**        *PBV71-52-50R001*

**Description**    *CORE HARN. RACEWAYS*

**ATA**             *71-52-50*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
25	REPLACE WELDED FITTINGS	VRS7001	1
27	REPLACE DAMAGED SECTION OF TUBE	VRS7001	1
31	REPLACE BRAZED SUPPORT CLIPS AND/OR	VRS7001	1

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**Project**            **V2500**                            **P/N**    740-5261-503 , 740-5261-505 , 740-5688-509 , 740-5692-503 , 740-5692-505 , 740-5692-507 ,  
740-5700-501 , 740-5700-505 , 740-5700-507 , 740-5702-505 , 740-5702-507 , 740-5790-503 ,  
740-5790-505 , 740-5791-503 , 745-5700-503 , 740-5790-507 , 740-5791-505 , 740-5261-507 ,  
740-5702-509 , 740-5688-511 , 745-5688-501 , 740-5692-507 , 740-5688-513

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**Plan-No.**        *PBV71-71-48R001*

**Description**    *FUEL DRAIN TUBES*

**ATA**                *71-71-48*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEND REPAIR	VRS2881	3
2	SECTION REPLACEMENT	VRS7001	1
4	REPLACE BRAZED SUPPORT CLIPS AND/OR HALF SLEEVES	VRS7001	1
6	REPLACE WELDED FITTINGS	VRS7001	1

**Project**            **V2500**                            **P/N**

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**Plan-No.**        *PBV71-71-49R001*

**Description**   *FUEL DRAIN TUBES*

**ATA**                *71-71-49*

6A5120 , 6A5122 , 6A5155 , 6A5190 , 6A5265 , 6A5266 , 6A5267 , 6A5281 , 740-5276-501 , 740-5276-503 , 740-5277-503 , 740-5277-505 , 740-5277-507 , 740-5278-503 , 740-5278-505 , 740-5278-507 , 740-5278-511 , 740-5279-503 , 740-5279-505 , 740-5279-507 , 740-5279-509 , 745-5267-503 , 745-5267-507 , 745-5276-501 , 745-5279-503 , 9375M24G04 , 9386M54G01 , 9386M79G01 , 9386M85G02 , 9387M60G02 , 9375M26G04 , 9386M56G01 , 9386M81G01 , 9387M46G01 , 9393M93G01 , 9375M68G02 , 9386M75G01 , 9386M83G02 , 9387M46G02 , 9386M52G01 , 9386M77G01 , 9386M83G03 , 9387M60G01 , 745-5279-501

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	LEVELLING OF MARKED SURFACE DAMAGES	VRS2885	2
30	REPLACE BRAZED SUPPORT CLIPS AND/OR HALF SLEEVES	VRS7001	1
31	SECTION REPLACEMENT	VRS7001	1
32	REPLACE WELDED FITTINGS	VRS7001	1



**Project**            **V2500**                            **P/N**    740-5265-505 , 740-5267-505 , 740-5673-501 , 740-5673-503 , 740-5696-505 , 740-5696-507 ,  
740-5698-505 , 740-5698-507 , 740-5698-509 , 740-5704-504 , 740-5704-505 , 740-5704-507 ,  
740-5792-513 , 740-5792-515 , 740-5792-517 , 745-5267-501 , 745-5698-501 , 740-5267-507 ,  
740-5792-511

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**Plan-No.**        *PBV71-73-48R001*

**Description**    *HOSE AND TUBE*

**ATA**                *71-73-48*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPAIR SURFACE DAMAGE ON THE TUBE WALL OF THE DRAIN TUBES	VRS2889	3
2	REPLACE DAMAGED SECTION OF TUBE	VRS7001	1
3	REPLACE BRAZED SUPPORT CLIPS AND/OR HALF SLEEVES	VRS7001	1
4	REPLACE DAMAGED SECTION OF TUBE	VRS7001	1



**Project**            **V2500**                            **P/N**    745-5166-501SD , AE707874-3 , AE707875-2 , AE707875-1

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**Plan-No.**        *PBV72-00-00C000*

**Description**    *TUBE/HOSE HAND CLEAN*

**ATA**             *72-00-00*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	CLEAN THE PRESSURE INDICATING TUBES	72-00-00	
3	HAND CLEANING OF HOSES	29-11-48	

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**Project**                      **V2500**                      **P/N**

**Plan-No.**                      *PBV72-00-00C0S1*

**Description**                      *TUBES CLEAN SOPER 1/ FULL FPI*

**ATA**                                      *72-00-00*

6A5308 , 740-5720-505 , 740-5698-509 , 3A2380 , 6A6206 , 740-5275-503 , 740-5600-505 , 740-5183-503 , 740-5051-505 , 6A6484 , 740-5059-505 , 5A9038 , 740-5121-511 , 5R8226 , 6A5309 , 2A1557 , 5A9042 , 2A1547 , 6A5348 , 2A1545 , 6A6176 , 2A1559 , 2A1549 , 740-0361-507 , 740-5696-507 , 740-5277-509 , 6A6010 , 6A5391 , 6A6183 , 5A8773 , 6A5004 , 6A5006 , 6A6015 , 5A8793 , 740-5751-509 , 740-5273-505 , 5A8750 , 745-5700-503 , 6A5397 , 2A1551 , 2A1553 , 2A1555 , 740-5644-507 , 740-5792-517 , 6A6236 , 5A2159 , 6A6150 , 5R8140 , 6A6191 , 745-5267-501 , 6A9044 , 740-5673-503 , 6A6135 , 740-5122-501 , 4B7353 , 4B0323 , 5A9145 , 6A6200 , 745-5122-503 , 740-5060-505 , 5A9147 , 740-5121-507 , 745-5151-503 , 6A5012 , 6A5025 , 740-5261-507 , 745-5153-503 , 740-0361-509 , 745-5152-503 , 740-5051-507 , 6A6169 , 5A9038 , 745-5172-501 , 740-5278-511 , 6A2144 , 5W2558 , 6A6199 , 6A6235 , 5A0995 , 6A5310 , 6A6006 , 740-5692-507 , 745-5650-501 , 6A5342 , 6A5002 , 3A2410 , 745-5602-501 , 745-5604-501 , 5A8757 , 6A6181 , 6A6198 , 6A6017 , 6A5390 , 6A2152 , 6A2137 , 6A5013 , 6A6197 , 6A6195 , 6A6199 , 6A5387 , 6A5008 , 2A0651 , 5A8800 , 6A5395 , 6A5311 , 745-5166-501 , 745-5097-503 , 6A5896 , 6A5349 , 5A8796 , 2A2362 , 6A6211 , 6A6213 , 5R8084 , 6A6019 , 6A6194 , 5A9149 , 6A5394 , 5A8795 , 6A6018 , 6A5356 , 740-5265-505 , 745-5276-501 , 740-5698-507 , 5A8748 , 740-5737-511 , 740-5727-511 , 6A6168 , 6A5204 , 740-5654-501 , 5A9150 , 4B0309 , 2A0819-01 , 740-5271-505 , 740-5173-507 , 6A6180 , 6A6209 , 6A6009 , 5A9091 , 5A8797 , 740-5089-507 , 6A5021 , 6A5010 , 745-5279-503 , 4B7325 , 2A1462 , 6A6024 , 740-5757-509 , 5A9060 , 6A5020 , AE707875-2 , 2A3259-01 , 740-5793-513 , 745-5645-507 , 4B0324 , 5A9140 , 5A9148 , 745-5644-507 , 6A2135 , 740-5747-507 , 740-5702-509 , 4B0099 , 5A9364 , 5A8783 , 740-5769-511 , 5A9139 , 5A9153 , 3A3051 , AE707874-3 , 6A6202 , 6A5019 , M1545-1 , M1546-1 , 5A1342 , 745-5097-501 , 4B0306 , 5R0238 , 6A6205 , 740-5790-507 , 6A5388 , 2A3230-001 , 3A2181 , 2A2231-01 , 6A9039 , 4B0179 , 4B0194 , 5A9039 , 6A5023 , 6A5011 , 2A3229-001 , 6A5304 , 745-5644-505 , 6A9043 , 6A6201 , 2A3258-01 , 2A3256-01 , 556-1-15847-001 , 6A6224 , AE707876-2 , 740-5763-507 , 6A9041 , 2A1569 , 6A9040 , 6A2150 , 6A9042 , 6A9045 , 745-5093-503 , 2A3266-01 , 5W2559 , 4B7248 , 4B0215 , AE707875-1 , 4B0308 , 5A1269 , 5A1268 , 740-5093-503 , 5A8751 , 2A1492 , 6A5350 , 6A6182 , 2A1212 , 6A6214 , 5A1155 , 2A3265-01 , 6A5003 , 5R8117 , 6A5392 , 2A4035-01 , 6A5347 , 740-5688-513 , 5A8738 , 5A8801 , 6A6204 , 745-5644-501 , , 2A3257-01 , 6A6215 , 6A2145 , 2A1493 , 6A5353 , 2A2495-01 , 6A6223 , 2A3264-01 , 745-5755-501 , 740-1085-505 , 6A5386 , 6A5205 , 2A3231-001 , 6A8598 , 6A6221 , 6A2087 , 2A1211 , 5A9145 , 5A1476 , 5A9141 , 5A9146 , 6A6218 , 745-5698-501 , 6A6219 , 740-0361-503 , 745-5767-501 , 740-5673-501 , 2A3260-01 , 6A6228 , 5A9143 , 6A2133 , 4B0094 , 2A3261-01 , 2A3263-01 , 6A6237 , 4B0414 , 2A2210 , 5R0240 , 5A8761 , 6A6131 , 6A2292 , 6A2153 , 2A3587-01 , 6A5339 , 5W2177 , 2A4036-01 , 740-5774-507 , 6A6217 , 6A6233 , 6A5345 , 745-5688-501 , 6A6216

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	PROCEDURE TO DEGREASE PARTS BY AQUEOUS CLEANING	70-11-03	

<b>Project</b>	<b>V2500</b>	<b>P/N</b>	2A3587-01 , 2A1545 , 6A5008 , 3A2380 , 3A2410 , 2A3264-01 , 2A3266-01 , 2A3265-01 , 2A3258-01 , 2A3263-01 , 2A3259-01 , 2A3257-01 , 2A3261-01 , 2A3256-01 , 2A3260-01 , 2A2231-01 , 5A8750 , 6A5896 , 5A8793 , 740-5275-503 , 740-5737-511 , 740-5727-511 , 6A6182 , 6A6201 , 6A6150 , 3A3051 , 6A9039 , 6A5309 , 6A5311 , 6A5308 , 2A1212 , 6A5013 , 2A4035-01 , 2A2362 , 2A2210 , 5A8793 , 2A1211 , 6A6206 , 2A1547 , 6A6169 , 2A1559 , 5A8748 , 2A2495-01 , 5R8140 , 6A5004 , 6A6200 , 5A9042 , 6A5012 , 6A2150 , 2A4036-01 , 5R8084
<b>Plan-No.</b>	PBV72-00-00C0S2		
<b>Description</b>	TUBES CLEAN SOPER 2/FULL FPI		
<b>ATA</b>	70-11-13		

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	THE ONE-STEP ALKALINE RUST REMOVER PROCEDURE TO CLEAN THE COMPONENTS	70-11-13	

**Project**            **V2500**                            **P/N**    3A0698 , 3A1549 , 3A2181 , 3A2316 , 3A1662 , 3A1666 , 3A2988 , 3A1501 , 3A2658 , 3A2659

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**Plan-No.**        *PBV72-00-00C0S3*

**Description**    *TITANIUM TUBES CLEAN  
SOPER 3/FULL FPI*

**ATA**             *70-11-06*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	THE PROCEDURE FOR ONE-STEP ALKALINE RUST REMOVER CLEANING FOR TITANIUM PARTS ONLY	70-11-06	

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Project	V2500	P/N
Plan-No.	PBV72-00-001002	2A0202, 2A0223, 2A0225, 2A0227, 2A0229, 2A0231, 2A0233, 2A0235, 2A0367-01, 2A0504-01, 2A0508-01, 2A0509-01, 2A0510-01, 2A0511-01, 2A0513-01, 2A0515-01, 2A0516-01, 2A0651, 2A0656, 2A0711, 2A0749, 2A0819-01, 2A1031-01, 2A11389-01, 2A1229-01, 2A1389-01, 2A1462, 2A1481, 2A1492, 2A1510, 2A1514, 2A1545, 2A1547, 2A1549, 2A1553, 2A1555, 2A1557, 2A1559, 2A1571, 2A2074-01, 2A2168-01, 2A2169-01, 2A2231-01, 2A2257-01, 2A2358-01, 2A2361-01, 2A2362, 2A2407-01, 2A2408-01, 2A2409-01, 2A2410-01, 2A2411-01, 2A2412-01, 2A2413-01, 2A2414-01, 2A3187-01, 2A3229-001, 2A3229-01, 2A3230-001, 2A3230-01, 2A3231-001, 2A3231-01, 2A3232-001, 2A3232-01, 2A3233-01, 2A3234-01, 2A3235-01, 2A3236-001, 2A3236-01, 2A3237-01, 2A3238-01, 2A3256-01, 2A3257-01, 2A3258-01, 2A3259-01, 2A3260-01, 2A3261-01, 2A3263-01, 2A3264-01, 2A3265-01, 2A3266-01, 2A3547-01, 2A3548-01, 2A3587-01, 2A6516-01, 2A8797-01, 3A1660, 6A6009, 6A5896, 4B0094, 4B0099, 4B0179, 4B0194, 4B7200, 4B7325, 4B7353, 4B8071, 4B8072, 4T8030, 4W0043, 556-1-15818, 5A0046, 5A0148, 5A0174, 5A0334, 5A0335, 5A1269, 5A1434, 5A1476, 5A2137, 5A2145, 5A5153, 5A8723, 5A8737, 5A8745, 5A8755, 5A8757, 5A8759, 5A8761, 5A8769, 5A8770, 5A8773, 5A8777, 5A8778, 5A8783, 5A8785, 5A8793, 5A8795, 5A8796, 5A8797, 5A8799, 5A8800, 5A8802, 5A9013, 5A9017, 5A9038, 5A9039, 5A9041, 5A9042, 5A9043, 5A9067, 5A9074, 5A9076, 5A9083, 5A9084, 5A9085, 5A9090, 5A9093, 5A9139, 5A9141, 5A9143, 5A9145, 5A9146, 5A9147, 5A9150, 5A9153, 5A9166, 5A9167, 5A9356, 5A9364, 5A9381, 5R8083, 5R8084, 5R8102, 5R8117, 5R8123, 5R8125, 5R8134, 5R8140, 5R8141, 5R8142, 5R8144, 5R8226, 5R8760, 5T0030, 5T0032, 5T0038, 5T0041, 5W2558, 5W8363, 5W9038, 6A1692, 6A1693, 6A2110, 6A2122, 6A2126, 6A2127, 6A2133, 6A2134, 6A2137, 6A2138, 6A2139, 6A2140, 6A2150, 6A4117, 6A4739, 6A4803, 6A4820, 6A5002, 6A5004, 6A5006, 6A5013, 6A5019, 6A5025, 6A5026, 6A5027, 6A5033, 6A5071, 6A5075, 6A5149, 6A5228, 6A5233, 6A5238, 6A5245, 6A5282, 6A5308, 6A5309, 6A5330, 6A5331, 6A5332, 6A5334, 6A5337, 6A5338, 6A5339, 6A5342, 6A5344, 6A5353, 6A5364, 6A5367, 6A5390, 6A5395, 6A5597, 6A5768, 6A5769, 6A5871, 6A6007, 6A6017, 6A6018, 6A6020, 6A6024, 6A6031, 6A6038, 6A6124, 6A6150, 6A6166, 6A6189, 6A6484, 6A7457, 740-5121-505, 740-5121-509, 740-5121-511, 740-5122-501, 740-5269-501, 740-5271-503, 740-5271-505, 740-5273-503, 740-5273-505, 740-5275-503, 740-5278-507, 740-5373-505, 740-5654-501, 740-5692-507, 740-5720-505, 740-5727-511, 740-5763-507, 740-5793-511, 745-5093-503, 745-5122-503, 745-5279-503, 745-5645-507, AE707631-1, AE707632-1, AE707667-1, AE707874-1, AE707874-2, AE707874-3, AE707875-1, AE707875-2, AE707876-2, AE707910-1, M1549-1, M1550-1, 740-5265-505, 745-5166-501, 4B0323, 4B0324, 740-5051-507, 740-5059-505, 4B0414, AE707631-1, AE707632-1, 6A6169, 740-5051-505, 556-1-15306-001, 6A5365, 556-1-15847-001, 5R8143, 740-5172-505, AE707910-2, 290-5053-503, 4B2273, 4B2246, S700H0391-187, 5R0238, S700H0391-201, 88271-3, S700H0391-183, 290D8030-515, S700H0391-191, 290-5185-503, AE709366-503, 290-5074-503, 740-5278-511, 290D8029-511, 290-5054-503, 4B2295, 4B2260, 4B2261, 745-5650-501, 6A5251, 6A5250, 6A5044, 6A2135, 6A5023, 4B2297, 740-5152-507, 2A3124-01, 2A1493, 740-5644-507, 740-5183-503, 2A3125-01, 740-5692-503, 745-5644-507, 2A4256-01, 740-5121-507, 6A6196, 745-5700-503, 6A5011, 6A5397, 6A6010, 5R8084, 5A9060, 740-5173-507, 6A5108, 740-5692-505, 740-5790-505, 5A1358, 5A1358, 740-5092-501, 6A6212, 6A2151, 2A3091-01, 6A6019, 6A5366, 6A6221, 6A5896, 745-5153-503, 6A5392, 5A8750, 6A6220, 6A5896, 745-5172-501, 6A5357, M1545-1, 6A6219, 6A6208, 6A5010, 6A5350, 2A3091-01, 745-5267-501, 88270-6, 5R8223, 740-5092-503, 6A6015, 5W2559, 5A1268, 6A5316, 740-5792-517, 6A5315, 6A6045, 6A5008, 6A5144, 6A6126, 740-5747-507, 745-

5755-501 , 6A5357 , 6A6019 , 5A9149 , 740-5757-509 , 740-5702-509 , 4B0309 , 6A6168 ,  
 6A6181 , 6A6183 , 6A6200  
 6A6200 , 5A8757 , M1543-1 , M1544-1 , 5A9140 , 6A5391 , 6A2145 , 6A5012 , 5A9091 , 6A6009 ,  
 5A8750  
 5A8750 , 6A2144 , 740-5089-507 , 5A9148 , 745-5602-501 , 740-5600-505 , 6A5039 , 6A2292 ,  
 6A5349 , 740-5673-503 , 745-5267-501 , 6A5005 , 6A6217 , 745-5276-501 , 6A5125 , 6A5132 ,  
 6A6135 , 6A6214 , 5A2159 , 6A6211 , 5A0995 , 5A8738 , 740-0361-509 , 2A3092-01 , 740-52-76-  
 503 , 740-5277-509 , 740-5737-511 , 6A5190 , 740-5751-509 , 6A6235 , 6A6182 , 740-5793-513 ,  
 740-5774-507 , 745-5604-501 , 740-5769-511 , 745-5166-501SD , 745-5602-501 , 6A6195 , 745-  
 5602-501 , 6A9040 , 745-5151-503 , 6A9039 , 3A1549 , 3A3051 , 6A9045 , 2A2495-01

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	PRESSURE TEST	EXAMINE	



**Project**            **V2500**                            **P/N**    5A1476

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**Plan-No.**        *PBV72-32-03R001*

**Description**    *TUBE, ASSY OF P2.5CM*

**ATA**                *72-32-03*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
5	SECTION REPLACEMENT	VRS7001	1
6	REPLACE WELDED FITTINGS	VRS7001	1

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**Project**            **V2500**                            **P/N**    5A1269 , 5A1268 , 5A1342

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**Plan-No.**        *PBV72-32-36R001*

**Description**    *OIL TUBE*

**ATA**                *72-32-36*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEND REPAIR	VRS1257	2
2	SECTION REPLACEMENT	VRS7001	1
3	REPAIR SURFACE DAMAGE	VRS1259	3
10	REPAIR SURFACE DAMAGE	VRS1255	1

**Project**            **V2500**                            **P/N**    5A0995 , 5A1712 , 5A5428 , 5A5427 , 5A1155

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**Plan-No.**        *PBV72-32-42R001*

**Description**    *TUBE*

**ATA**             *72-32-42*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEND REPAIR	VRS1273	1
2	BLEND REPAIR	VRS1275	2
3	REPAIR THE SURFACE DAMAGE OF THE STRAINER HOUSING	VRS1281	3
5	REPLACEMENT OF DAMAGED SECTION OF TUBE	VRS7001	

**Project**            **V2500**                            **P/N**    5R0233 , 5R0240

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**Plan-No.**        *PBV72-32-57R001*

**Description**    *HOSE AND TUBE*

**ATA**                *72-32-57*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEND THE AIR TUBE	VRS1310	1

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**Project**            **V2500**                            **P/N**    5R0166 , 5R0238 , 5R0244

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**Plan-No.**        *PBV72-32-58R001*

**Description**    *SCAVENGE OIL TUBE*

**ATA**                *72-32-58*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEND REPAIR	VRS1313	1
12	REPLACE DAMAGED SECTION OF TUBE, AXIALLY GREATER THAN 12,7MM	VRS7001	

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**Project**            **V2500**                            **P/N**    5A1434 , ,

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**Plan-No.**        *PBV72-32-94R001*

**Description**    *OIL SEAL TUBE*

**ATA**                *72-32-94*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEND REPAIR	VRS1779	2

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**Project**            **V2500**                            *P/N*    5A2159

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**Plan-No.**        *PBV72-32-96R001*

**Description**    *HOSE AND TUBE*

**ATA**                *72-32-96*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	BLEND REPAIR	VRS1456	
3	REPLACEMENT OF DAMAGED SECTION OF TUBE	VRS7001	

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**Project**            **V2500**                            **P/N**    2A0367-01 , 2A2873-01 , 2A3587-01 , 2A0819-01 , 2A2495-01

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**Plan-No.**        *PBV72-42-20R001*

**Description**    *HP-ACC MANIFOLD*

**ATA**                *72-42-20*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	BLEND REPAIR	VRS3018	7
4	BLEND REPAIR THE THRUST BALANCE SEAL VENT TUBE	VRS3024	4
19	BLEND SURFACE DAMAGE	VRS3653	19

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**Project**            **V2500**                            **P/N**    2A2168-01 , 2A2169-01 , 2A2231-01 , 2A3091-01 , 2A3092-01 , 2A2210

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**Plan-No.**        *PBV72-50-53R001*

**Description**    *EXHAUST CASE TUBES*

**ATA**             *72-50-53*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	BLEND REPAIR	VRS3262	43
3	BLEND REPAIR	VRS3263	44
7	INSPECTION AND REMOVAL OF OIL COKE	SB72-0660	

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**Project**            **V2500**                            **P/N**    2A1211 , 2A1212

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**Plan-No.**        *PBV72-58-02R001*

**Description**    *No. 5 Bearing Oil Nozzle*

**ATA**                *72-58-02*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEND REPAIR	VRS3245	1
2	BLEND REPAIR	VRS3241	2
7	INSPECTION AND REMOVAL OF OIL COKE	SB72-0660	

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**Project**            **V2500**                            **P/N**    6A4739 , 740-5720-505

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**Plan-No.**        *PBV72-61-49R001*

**Description**    *GBX BREAT.OUTL.DUCT*

**ATA**                *72-61-49*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPAIR SURFACE DAMAGE ON THE TUBE WALL	VRS2893	2
4	REPAIR A CRACK IN THE WALL OF THE GEARBOX BREATHER DUCT	VRS2894	3
14	WELDED PATCH REPAIR	VRS7503	4

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**Project**            **V2500**                            **P/N**    740-5650-501 , 740-5654-501 , 745-5650-501

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**Plan-No.**        *PBV73-11-47R001*

**Description**    *FUEL TUBES*

**ATA**                *73-11-47*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPAIR SURFACE DAMAGE ON THE TUBE WALL OF THE FUEL TUBE	VRS2899	6

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**Project**                    **V2500**                    **P/N**

**Plan-No.**            *PBV73-11-49R001*

**Description**    *ENGINE-FUEL-TUBES*

**ATA**                    *73-11-49*

6A5044 , 6A5045 , 6A5046 , 6A5049 , 6A5052 , 6A5054 , 6A5055 , 6A5056 , 6A5057 , 6A5125 ,  
 6A5127 , 6A5128 , 6A5132 , 6A5133 , 6A5134 , 6A5135 , 6A5137 , 6A5222 , 6A5228 , 6A5230 ,  
 6A5232 , 6A5236 , 6A5237 , , 6A5244 , 6A5246 , 6A5289 , 6A5291 , 6A5303 , 6A5304 , 6A5305 ,  
 6A5306 , 6A5315 , 6A5316 , , 6A5327 , 6A5339 , 6A5340 , 6A5342 , 6A5343 , 6A5344 , 6A5351 ,  
 6A5353 , 6A5354 , 6A5364 , 6A5370 , 6A5392 , 6A6002 , 6A6004 , 6A6017 , 6A6023 , 6A6024 ,  
 6A6026 , 6A6123 , 6A6124 , 6A6125 , 6A6131 , 6A6133 , 6A6135 , 6A6147 , 6A6179 , 6A6180 ,  
 6A6484 , 6A2145 , 6A5002 , 6A5021 , 6A2150 , 5R8117 , 6A2144 , 6A5004 , 6A5003 , 6A5042 ,  
 6A5011 , 6A5026 , 6A5012 , 2A0616 , 2A0649 , 2A0650 , 2A0615 , 2A1417 , 2A0618 , 6A5341 ,  
 2A0651 , 2A0654 , 2A1462 , 2A0641 , 6A5390 , 5R8136 , 5R8125 , 5R8126 , 5R8102 , 6A6204 ,  
 5R8128 , 6A5356 , 5R8129 , 6A5357 , 5R8129 , 5R8130 , 6A5358 , 5R8131 , 5R8144 , 6A5359 ,  
 5R8121 , 6A5033 , 6A5006 , 6A5005 , 6A2151 , 6A5010 , 6A2152 , 6A5390 , 2A0641 , 2A0655 ,  
 2A0656 , 6A5204 , 6A5008 , 5R8123 , 6A5025 , 6A2132 , 6A5020 , 6A5019

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPAIR THE SURFACE DAMAGE	VRS6221	1
3	BLEND THE DAMAGED SURFACE	VRS1633	5
5	REPLACE DAMAGED SECTION OF TUBE	VRS7001	1
6	REPLACEMENT OF WELDED FITTINGS AND CONNECTORS	VRS7001	1

**Project**            **V2500**                            **P/N**

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**Plan-No.**        *PBV73-22-49R001*

**Description**   *FUEL SYSTEM AIR TUBE*

**ATA**                *73-22-49*

5A0446 , 5A0448 , 5A8735 , 5A8736 , 5A8737 , 5A8738 , 5A8742 , 5A8749 , 5A8762 , 6A6210 ,  
5A8763 , 5A8782 , 5A8785 , 5A8793 , 5A8799 , 5A8800 , 5A8802 , 5A9059 , 5A9060 , 5A9093 ,  
5A9096 , 5A9364 , 6A1692 , 6A1693 , 6A2122 , 6A2126 , 6A2133 , 6A2135 , 6A5098 , 6A5099 ,  
6A5100 , 6A5102 , 6A5185 , 6A5250 , 6A5251 , 6A5273 , 6A5302 , 6A5308 , 6A5309 , 6A5317 ,  
6A5318 , 6A5321 , 6A5334 , 6A6007 , 6A6008 , 6A6011 , 6A6015 , 6A6028 , 6A6029 , 6A6037 ,  
6A6044 , 6A6149 , 6A6151 , 6A6184 , 6A6185 , 6A6210 , 6A5033 , 6A6235 , 6A6213 , 6A6214 ,  
6A6212 , M1545-1 , 107432 , M1544-1 , 5A9167 , 556-1-15365-100 , 6A6192 , 6A6236 , 5A9166 ,  
M1543-1 , 556-1-15364-100 , 5A0148 , M1546-1 , 556-1-15404-000 , C39440 , M1545-1 , 5A8781  
, 6A6211 , 6A6209 , 6A6201 , 6A9039 , 6A9043 , 6A9040 , 6A9045

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPAIR THE SURFACE DAMAGE	VRS1620	1
3	REPLACE WELDED FITTINGS	VRS7001	1
4	REPLACE THE TUBE COUPLING NUT	VRS6226	4
5	REPAIR THE SURFACE DAMAGE	VRS6225	3
10	REPLACE DAMAGED SECTION OF TUBE	VRS7001	1
11	REPLACE DAMAGED SECTION OF TUBE	VRS7001	1
30	REPLACE BRAZED SUPPORT CLIPS AND/OR HALF SLEEVES	VRS7001	1

**Project**            **V2500**                            **P/N**    2A2358-01 , 2A2361-01 , 2A2362 , 2A3124-01 , 2A3125-01 , 2A3547-01 , 2A3548-01 , 4B8051 ,  
 4B8052 , 4B8069 , 4B8070 , 4B8071 , 4B8072 , 4P8089 , 4P8105 , 2A3547-01 , 2A3548-01 ,  
 2A4035-01 , 2A4036-01

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**Plan-No.**        *PBV73-22-51R001*

**Description**    *P4.9 SENSOR + MANIF.*

**ATA**                *73-22-51*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEND REPAIR THE RIGHT PRESSURE CONTROL TUBE	VRS3276	3
3	BLEND REPAIR THE PRESSURE CONTROL TUBE CONNECTORS	VRS3278	5
5	BLEND REPAIR THE LEFT PRESSURE CONTROL TUBE	VRS3277	4
31	SECTION REPLACEMENT	VRS7001	1

**Project**            **V2500**                            **P/N**    6A2087 , 6A2292

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**Plan-No.**        *PBV75-00-49R001*

**Description**    *Engine Stage 10 Air Off-Take Air  
Ducts*

**ATA**                *75-00-49*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
6	BLEND REPAIR SURFACE DAMAGE	VRS6121	6
7	BLEND SURFACE DAMAGE	VRS6120	

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**Project**            **V2500**                            **P/N**    740-0361-503 , 740-0361-505 , 740-0361-507 , 740-0361-509 , 740-1085-505

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**Plan-No.**    *PBV75-22-48R001*

**Description**    *DUCT, ASSY ACAC*

**ATA**            *75-22-48*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	REPLACE CONE ASSEMBLY	SB75-0062	
3	WELDING OF CRACKS AND CHAFE MARKS	VRS2304	1
4	REPLACE THE SUPPORT RING	EM 78-11-11-020-058	

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**Project**            **V2500**                            **P/N**

5A0174 , 5A8757 , 5A8764 , 5A8765 , 5A9038 , 5A9039 , 5A9041 , 5A9042 , 5A9090 , 5A9091 ,  
5A9357 , 5A9381 , 6A2155 , 6A2156 , 6A2157 , 6A2159 , 6A2164 , , 6A5095 , 6A5110 , 6A5147 ,  
6A5149 , 6A5150 , 6A5249 , 6A5311 , 6A5386 , 6A5387 , , 6A5108 , 6A6010 , 6A5388 , 6A6228 ,

**Plan-No.**        *PBV75-22-49R001*

**Description**   *BCC + SEALING TUBES*

**ATA**             *75-22-49*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPAIR THE SURFACE DAMAGE	VRS1650	1
25	REPLACE WELDED FITTINGS	VRS7001	1
27	SECTION REPLACEMENT	VRS7001	1
31	REPLACE BRAZED SUPPORT CLIPS AND/OR HALF SLEEVES	VRS7001	1

**Project**            **V2500**                            **P/N**

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5A8759 , 5A8760 , 5A8761 , 5A9076 , 5A9141 , 5A9143 , 6A5154 , 6A5155 , 6A5156 , 6A5172 ,  
6A5180 , 6A5181 , 6A5224 , 6A5310 , 6A5312 , 6A5324 , 6A5325 , 6A5326 , 6A6006 , 6A6021 ,  
5W2558 , 5W2559 , 6A7555

**Plan-No.**        *PBV75-23-48R001*

**Description**    *COOLING AIR TUBES*

**ATA**                *75-23-48*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPAIR THE SURFACE DAMAGE	VRS1655	4
2	BLEND THE DAMAGED SURFACE OF THE PS3 COOLING AIR TUBES	VRS1660	1
3	REPLACE DAMAGED SECTION OF TUBE	VRS7001	1
5	REPLACE BRAZED SUPPORT CLIPS AND/OR HALF SLEEVES	VRS7001	1
25	REPLACE WELDED FITTINGS	VRS7001	1

**Project**            **V2500**                            **P/N**    2A0711 , 2A0749 , 2A1492 , 2A1493 , 6A5195 , 6A5196 , 6A5198 , 6A5365 , 6A8598

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**Plan-No.**        *PBV75-23-49R001*

**Description**    *TURBINE COOLING TUBE*

**ATA**             *75-23-49*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEND THE DAMAGED SURFACE OF THE TURBINE COOLING AIR (TCA) SUPPLY TUBES	VRS1600	1
31	REPLACE BRAZED SUPPORT CLIPS AND/OR HALF SLEEVES	VRS7001	1

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**Project**                    **V2500**                    **P/N**    2A0202 , 2A0220 , 2A0223 , 2A0225 , 2A0227 , 2A0229 , 2A0231 , 2A0233 , 2A0235 , 2A1527 ,  
 2A1540 , 2A1545 , 2A1547 , 2A1549 , 2A1551 , 2A1553 , 2A1555 , 2A1557 , 2A1559 , 2A1569 ,  
 2A1571 , 2A1572 , , 2A3610 , 2A3617 , 2A3619 , 2A3621 , 2A3623 , 2A3625 , 2A3627 , 2A3629 ,  
 2A3631 , 2A3665

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**Plan-No.**            *PBV75-24-48R001*

**Description**    *HP-ACC MANIFOLD*

**ATA**                    *75-24-48*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEND DAMAGED SURFACE OF THE TCC TUBE ASSEMBLIES	VRS1533	2
5	LOCAL CRACK WELDING REPAIR	VRS 1548	13
8	RE-SHAPE THE TUBE END AND/OR THE SUPPORT OF TCC TUBE ASSEMBLIES	VRS1528	11
12	BLEND REPAIR SURFACE DAMAGE	VRS1553	3
13	REPLACE THE PLATE NUT OF THE TCC TUBE ASSEMBLIES	VRS1534	7
14	REPLACEMENT THE PIN OF THE TCC TUBE	VRS1549	14
15	WELD REPAIR CRACKS	VRS1546	15
16	RESHAPE	VRS1545	
18	REPLACE THE PIN OF THE TURBINE COOLING MANIFOLD ASSEMBLY	VRS1544	18

**Project**            **V2500**                            **P/N**

3A0494 , 3A0564 , 3A0568 , 3A0573 , 3A0577 , 3A0580 , 3A0677 , 3A0678 , 3A0698 , 3A1501 ,  
3A1549 , 3A1662 , 3A1666 , 3A1759 , 3A1762 , 3A2003 , 3A2181 , 3A2198 , 3A2316 , 3A2319 ,  
3A2320 , 3A2335 , 3A2337 , 3A2350 , 3A2380 , 3A2410 , 3A2656 , 3A3061 , 3A2657 , 3A2659 ,  
3A2658 , 3A1752 , 3A1745 , 3A2358 , 3A1755 , 3A2355 , 3A2365 , 3A2362 , 3A2988 , 3A3051 ,  
3A1749 , 3A2368 , 3A0573 , 3A1501

**Plan-No.**        *PBV75-24-49R001*

**Description**    *ACC MANIFOLDS*

**ATA**                *75-24-49*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	WELD UP REPAIR THE TUBE CONNECTOR	VRS4251	7
3	REPLACEMENT THE TITANIUM TUBES	SB75-0084	
4	REPLACE THE NUTS OF THE TUBE CONNECTOR	VRS4360	29
5	WELD REPAIR THE UPPER AND LOWER AIR COOLING DUCT ASSEMBLIES	VRS4247	5
6	REPLACE THE FRONT SUPPORT, RIVETS AND CLIP NUTS OF THE LPT ACC COOLING AIR DUCT	VRS4248	6
7	REPLACE THE FRONT SUPPORT, RIVETS AND CLIP NUTS OF THE LPT ACC COOLING AIR DUCT	VRS4395	35
9	REPLACE RIVETS, CLIP NUTS, OR ANGLE BRACKETS	VRS4357	32
10	WELD UP REPAIR THE UPPER AND LOWER AIR COOLING DUCT ASSEMBLIES	VRS4261	25
14	BLEND REPAIR OF THE AIR COOLING DUCT	VRS4048	4
19	WELD UP REPAIR THE UPPER AND LOWER AIR COOLING DUCT ASSEMBLIES	VRS4398	38

23	REPLACE THE TUBES OF THE LOWER DUCT ASSEMBLY	VRS4441	42
27	WELD-UP REPAIR THE TUBE CONNECTOR	VRS4358	27
28	BLEND REPAIR OF THE TUBE CONNECTOR	VRS4359	28
32	REPLACE THE INSERTS	VRS4366	21
33	WELD-UP REPAIR THE SUPPORT ASSEMBLIES	VRS4364	19
34	TUBE CHANGE ON UPPER COOLING AIR DUCT ASSY	VRS4396	36
35	REPLACE THE REAR SUPPORT AND RIVETS OF THE LPT ACC COOLING AIR DUCT	VRS4395	35
36	TUBE CHANGE ON LOWER COOLING AIR DUCT ASSY DUCT ASSY	VRS4399	39
37	BLEND REPAIR OF AIR COOLING DUCT	VRS4397	37
39	REPLACE THE REAR SUPPORT AND RIVETS OF THE LPT ACC COOLING AIR DUCT	VRS4248	6
53	REPLACE REAR FLANGE OF THE SUPPORT ASSEMBLIES	VRS4589	53
112	WELD REPAIR THE SUPPORT ASSEMBLIES	VRS4256 VRS4257	
151	INSTALL NEW ANGLE BRACKET	SBE 75-0051	

**Project**            **V2500**                            **P/N**

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**Plan-No.**        *PBV75-32-49R001*

**Description**    *(HPC) BLEED AIR TUBE*

**ATA**                *75-32-49*

5A8743 , 5A8745 , 5A8746 , 5A8755 , 5A8769 , 5A8776 , 5A8783 , 5A9043 , 5A9044 , 5A9046 ,  
5A9050 , 5A9067 , 5A9068 , 5A9071 , 5A9074 , 5A9077 , 5A9079 , 5A9139 , 5A9140 , 5A9145 ,  
5A9146 , 5A9147 , 5A9148 , 5A9149 , 5A9150 , 5A9306 , 5A9307 , 6A2162 , 6A2163 , 6A5146 ,  
6A5165 , 6A5173 , 6A5174 , 6A5176 , 6A5227 , 6A5233 , 6A5260 , 6A5274 , 6A5276 , 6A5277 ,  
6A5278 , 6A5296 , 6A5323 , 6A5324 , 6A5330 , 6A5331 , 6A5332 , 6A5334 , 6A5336 , 6A5337 ,  
6A5338 , 6A6005 , 6A6009 , 6A6012 , 6A6013 , 6A6020 , 6A6027 , 6A6033 , 6A6041 , 6A6127 ,  
6A6129 , 6A6159 , 6A6161 , 6A6189 , 6A6190 , 6A6191 , 6A6194 , 6A6215 , 6A5278 , 6A6199 ,  
6A6200 , 6A6030 , 6A6197 , 6A9044 , 6A6221 , 6A6198 , 6A9041 , 6A9042 , 6A6223 , 6A6218 ,  
6A6219 , 6A6217 , 6A6216

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPAIR THE SURFACE DAMAGE	VRS1681	1
22	REPLACE WELDED FITTINGS	VRS7001	1
31	REPLACE BRAZED SUPPORT CLIPS AND/OR HALF SLEEVES	VRS7001	1
32	SECTION REPLACEMENT	VRS7001	1



**Project**            **V2500**                            **P/N**

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**Plan-No.**        *PBV79-21-49R001*

**Description**   *PRESSURE OIL TUBES*

**ATA**                *79-21-49*

*5A8767 , 5A8770 , 5A8773 , 5A8777 , 5A8778 , 5A8779 , 5A8786 , 5A8794 , 5A8795 , 5A8796 , 5A8797 , 5A9081 , 5A9153 , 5A9187 , 5A9356 , 5R8084 , 5R8132 , 5R8133 , 5R8134 , 5R8135 , 5R8142 , 5R8223 , 5R8225 , 6A5013 , 6A5063 , 6A5066 , 6A5068 , 6A5069 , 6A5071 , 6A5072 , 6A5143 , 6A5144 , 6A5145 , 6A5238 , 6A5245 , 6A5271 , 6A5272 , 6A5313 , 6A5345 , 6A5346 , 6A5347 , 6A5366 , 6A5394 , 6A5395 , 6A5397 , 6A5846 , 6A6018 , 6A6019 , 6A6025 , 6A6039 , 6A6045 , 6A6150 , 6A6152 , 6A6176 , 6A6181 , 6A6182 , 6A6183 , 740-5755-511 , 740-5767-507 , 740-5767-509 , 740-5769-509 , 740-5769-511 , 740-5774-505 , 740-5774-507 , 745-5767-501 , 6A5350 , 740-5769-509 , 740-5769-511 , 5A0245 , 5A8774 , 5A0247 , 5A0246 , 6A6202 , 6A5349 , 740-5757-507 , 6A5348 ,*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPAIR THE SURFACE DAMAGE	VRS1904	15
2	REPAIR THE TUBE BY BLENDING	VRS1689	14
3	LEVELLING OF MARKED DAMAGES	VRS2905	1
5	BLEND REPAIR	VRS1687	3
7	INSPECTION AND REMOVAL OF OIL COKE	SB72-0660	
25	REPLACE WELDED FITTINGS	VRS7001	1
26	INSPECT AND REMOVAL	SB 72-0461	
28	SECTION REPLACEMENT	VRS7001	1
34	REPLACE BRAZED SUPPORT CLIPS	VRS7001	1
35	SECTION REPLACEMENT	VRS7001	



**Project**            **V2500**                            **P/N**

4B0215 , 4B0216 , 4B0306 , 4B0307 , 4B0308 , 4B0309 , 4B0323 , 4B0324 , 4B0414 , 4B2243 ,  
4B2246 , 4B2260 , 4B2261 , 4B2262 , 4B2273 , 4B2290 , 4B2295 , 4B7128 , 4B7162 , 4B7200 ,  
4B7248 , 4B7252 , 4B7263 , 4B7325 , 4B7353 , 4B2297 , 4B2298

**Plan-No.**        *PBV79-22-48R001*

**Description**    *SCAVENGE OILTUBE-GBX*

**ATA**             *79-22-48*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPAIR THE SURFACE DAMAGE	VRS5327	1
2	REPAIR THE SURFACE DAMAGE	VRS5178	2
3	REPLACE DAMAGED SECTION OF TUBE, AXIALLY NOT EXCEEDING 12,70 MM BY FITTING SLEE	VRS7001	1
4	REPLACE BRAZED SUPPORT CLIPS AND/OR HALF SLEEVES	VRS7001	1
5	REPAIR THE SURFACE DAMAGE	VRS5649	2
8	SECTION REPLECEMENT	VRS7001	1
9	REPLACE WELDED FITTING	VRS7001/1	1

**Project**                    **V2500**                    **P/N**

**Plan-No.**            *PBV79-22-49R001*

**Description**    *SCAVENGE OIL TUBE*

**ATA**                    *79-22-49*

*5A8573 , 5A8748 , 5A8750 , 5A8751 , 5A8790 , 5A9083 , 5A9084 , 5A9085 , 5A9086 , 5A9088 , 6A5896 , 6A6168 , 6A6205 , 6A6206 , 6A6207 , 5A8801 , 740-5747-505 , 740-5747-507 , 740-5751-507 , 740-5755-511 , 740-5755-513 , 740-5757-507 , 740-5757-509 , 740-5763-507 , 740-5793-507 , 740-5793-509 , 740-5793-511 , 740-5751-509 , 740-5793-513 , 740-5767-507 , 740-5769-509 , 5R8032 , 5R8112 , 5R8138 , 5R8139 , 5R8140 , 5R8141 , 6A5073 , 6A5075 , 6A5076 , 6A5077 , 6A5079 , 6A5229 , 6A5233 , 6A5294 , 6A5295 , 6A5329 , 6A5367 , 6A6031 , 6A6038 , 6A6042 , 6A6126 , 6A6153 , 6A6160 , 6A6166 , 6A6195 , 6A6196 , 745-5793-501 , 745-5755-501*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	REPAIR SURFACE DAMAGE ON THE TUBE WALL OF THE SCAVENGE OIL TUBES	VRS2910	10
5	TUBE ASSEMBLY - REPAIR THE SURFACE DAMAGE	VRS1700	1
7	INSPECTION AND REMOVAL OF OIL COKE	SB72-0660	
25	REPLACE WELDED FITTINGS	VRS7001	1
28	SECTION REPLECEMENT	VRS7001	1
29	SECTION REPLACEMENT	VRS7001	1
31	REPLACE BRAZED SUPPORT CLIPS AND/OR HALF SLEEVES	VRS7001	1
32	REPAIR SHANK NUTS	SPPM 70-35-11	

**Project**            **V2500**                            **P/N**    290D8029-511 , 740-5121-503 , 740-5121-505 , 740-5121-507 , 740-5121-509 , 740-5121-511 ,  
740-5122-501 , 740-5122-503 , 745-5122-503 , 88269-2 , 290-5054-503

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**Plan-No.**    *PBV80-13-49R001*

**Description**    *STARTER DUCT*

**ATA**            *80-13-49*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	WELD A REPAIR PATCH TO THE STARTER DUCT REPAIR OF DENTS	VRS2763	4
3	BLENDREPAIR	VRS2914	3
8	REPAIR A CRACK IN THE STARTER DUCT WALL	VRS2958	2
9	REPAIR A SUPPORT RING THAT HAS A BENT SUPPORT LUG	VRS2953	1
12	REPLACE DAMAGED OR MISSING SHOULDER BUSHINGS	VRS2577	5

**Project**            **V2500**                            **P/N**    5A1459 , 5A1611 , 5A1710 , 5A1750 , 5A1752 , 5A1753

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**Plan-No.**        *PD72-31-01100R1*

**Description**    *ANNULUS FILLER ASSY*

**ATA**             *72-31-11*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
5	REPLACE THE LOCATING PIN IN THE ANNULUS FILLER ASSEMBLY	VRS1010	5
20	REPLACE THE DRY FILM LUBRICANT OF THE ANNULUS FILLER ASSEMBLY	VRS1735	20
22	REPLACE THE SEALS AND BUMPER OF THE ANNULUS FILLER ASSEMBLY	VRS1018	22
23	REPLACE THE THREAD INSERT OF THE ANNULUS FILLERS	VRS1017	23
60	REPAIR THE SURFACE DAMAGE OF THE ANNULUS FILLER ASSEMBLY	VRS1014	28
61	REPLACE THE HEAT RESISTING E.S. COATING OF THE ANNULUS FILLER ASSEMBLY	VRS1009	2

**Project**            **V2500**                            **P/N**    5A0807 , 5A1615 , 5A1620 , 5A1621 , 5A1617 , 5A1089 , 5A1090 , 5A1091

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**Plan-No.**        *PD72-32-87R001*

**Description**    *FAN CASE REAR PANEL*

**ATA**             *72-32-87*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
3	PATCH REPAIR THE DAMAGE HOLE AND/OR CRACK IN THE FAN CASE LINER PANEL ASSEMBLY	VRS1809	3
4	REPAIR EROSION ON SURFACE OF THE FAN CASE LINER PANEL ASSEMBLY	VRS1804	4
5	REPAIR EROSION ON SURFACE OF THE FAN CASE LINER PANEL ASSEMBLY	VRS1803	5
6	REPAIR SURFACE CRACK OF THE FAN CASE LINEAR PANEL ASSEMBLY	VRS1936	6
33	REPAIR OF CRACKS AROUND BUSHES AREA BY REINFORCEMENT INLAY CRACKS LOCATED AT THE LUGS OF PANELS [AREA A]	SH 72-32-87 007 (A)	
35	CRACK FILLER REPAIR CRACKS AROUND (LOOSE) BUSHINGS [AREA B]	SH 72-32-87 007 (B)	

**Project**            **V2500**                            **P/N**    5A0353 , 5A1459 , 5A1611 , 5A1638 , 5A1710 , 5A1750 , 5A1752 , 5A1753 , 5A1854 , 5A6533

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**Plan-No.**    *PV72-31-01100R1*

**Description**    *ANNULUS FILLER ASSY*

**ATA**            *72-31-11*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPAIR THE SURFACE DAMAGE OF THE ANNULUS FILLER ASSEMBLY	VRS1004	1
3	REPLACE THE SEALS AND BUMPER OF THE ANNULUS FILLER ASSEMBLY	VRS1007	3
4	REPLACE THE DRY FILM LUBRICANT OF THE ANNULUS FILLER ASSEMBLY	VRS1008	4
5	REPLACE THE LOCATING PIN IN THE ANNULUS FILLER ASSEMBLY	VRS1010	5
6	REPAIR THE ANNULUS FILLERS TOUCH-UP COATING	VRS1060	6
14	REPLACE THE THREAD INSERT OF ANNULUS FILLERS	VRS1013	14
20	REPLACE THE DRY FILM LUBRICANT OF THE ANNULUS FILLER ASSEMBLY	VRS1735	20
22	REPLACE THE SEALS AND BUMPER OF THE ANNULUS FILLER ASSEMBLY	VRS1018	22
23	REPLACE THE THREAD INSERT OF THE ANNULUS FILLERS	VRS1017	23
60	REPAIR THE SURFACE DAMAGE OF THE ANNULUS FILLER ASSEMBLY	VRS1014	28

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61

REPLACE THE HEAT RESISTING E.S. COATING OF THE ANNULUS FILLER ASSEMBLY

VRS1009

2

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111

RENOVATION OF MARKING ON PART

SPM 70-09-00

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**Project**            **V2500**                            *P/N*    5W2231 , 5W2268 , 5W2280 , 5W2318 , 5W2331 , 5W2332 , 5W2247 , 5W2271 , 5W2321 ,  
5W2334 , 5W2335

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**Plan-No.**        *PV72-32-60C001*

**Description**    *BLEED DUCT CLEANING*

**ATA**                *72-32-60*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	BLEED DUCT CLEANING		

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**Project**            **V2500**                            **P/N**    5W2231 , 5W2268 , 5W2280 , 5W2318 , 5W2331 , 5W2332 , 5W2247 , 5W2271 , 5W2321 ,  
5W2334 , 5W2335

**Plan-No.**    *PV72-32-60R001*

**Description**    *BLEED DUCT*

**ATA**            *72-32-60*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
7	BLEND REPAIR	VRS1908	7
8	REPLACE THE LOCATING PIN	VRS1909	8
9	REPLACE THE INSERT	VRS1912	9
11	BLEED DUCT	VRS1914	11
13	REPLACE THE SEAL	VRS1916	13
14	REPLACE THE SEAL	VRS1338	14
15	RESTORE THE TEFLON COATING	VRS1339	15
20	REWORK THE INSERT HOLES BASED ON REWORK-001 - SBE 72-0485		
101	OTC 22640, LPC BLEED DUCT ASSY FOR V11062, Doc. No. 18VJ622		

**Project**            **V2500**                            **P/N**    5A1872 , 5A1450 , 5A1686

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**Plan-No.**        *PV72-32-72R001*

**Description**    *VALVE RING ASSY*

**ATA**             *72-32-72*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
3	REPAIR SURFACE DAMAGE	VRS1750	3
6	REPLACE THE SEAL	VRS1751	6
7	REPLACE THE GUIDE	VRS1785	7
10	RENEW OF VALVE RING TEFLON COATING	TO SH 72-32-72 01	

<b>Project</b>	<b>V2500</b>	<b>P/N</b>	5A0258 , 5A0259 , 5A0260 , 5A0807 , 5A0809 , 5A0814 , 5A0815 , 5A0817 , 5A0818 , 5A0842 , 5A0843 , 5A0844 , 5A0845 , 5A1086 , 5A1379 , 5A1380 , 5A1381 , 5A1382 , 5A1615 , 5A1622 , 5A1623 , 5A1624 , 5A1625 , 5A1626 , 5A1627 , 5A1680 , 5A1681 , 5A1682 , 5A1737 , 5A1738 , 5A1739 , 5A1743 , 5A1744 , 5A1745 , 5A2149 , 5A2150 , 5A2151 , 5A2152
<b>Plan-No.</b>	PV72-32-87C001		
<b>Description</b>	FAN CASE REAR PANEL		
<b>ATA</b>	72-32-87		

FC No.	FC Description	Basic Doc.	Repair
1	CLEAN THE FAN CASE REAR PANEL		

**Project**            **V2500**                            **P/N**

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5A0819 , 5A1601 , 5A0823 , 5A0824 , 5A0825 , 5A0827 , 5A0828 , 5A0829 , 5A0830 , 5A0831 ,  
5A0832

**Plan-No.**        *PV72-32-87C0RP*

**Description**   *RUBBER PANELS REPAIR*

**ATA**             *72-32-87*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	FAN CASE LINER PANEL RUBBER CLEANING	EO-1009-D	

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**Project**            **V2500**                            **P/N**

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**Plan-No.**        *PV72-32-87R001*

**Description**    *FAN CASE REAR PANEL*

**ATA**                *72-32-87*

5A0258 , 5A0259 , 5A0260 , 5A0807 , 5A0809 , 5A0814 , 5A0815 , 5A0818 , 5A0817 , , , , , , ,  
5A0842 , 5A0843 , 5A0844 , 5A0845 , 5A1086 , 5A1089 , 5A1090 , 5A1091 , 5A1119 , 5A1120 ,  
5A1121 , 5A1122 , 5A1123 , 5A1124 , 5A1125 , 5A1126 , 5A1143 , 5A1379 , 5A1380 , 5A1381 ,  
5A1382 , 5A1394 , 5A1396 , 5A1397 , 5A1400 , 5A1440 , , 5A1615 , 5A1617 , 5A1620 , 5A1621 ,  
5A1622 , 5A1623 , 5A1624 , 5A1625 , 5A1626 , 5A1627 , 5A1680 , 5A1681 , 5A1882 , 5A1725 ,  
5A1726 , 5A1727 , 5A1737 , 5A1738 , 5A1739 , 5A1740 , 5A1741 , 5A1742 , 5A1743 , 5A1744 ,  
5A1745 , 5A2148 , 5A2149 , 5A2150 , 5A2151 , 5A2152 , 5A1393 , 5A1395 , 5A1398 , 5A1682 , ,  
5A1090 ,

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
3	PATCH REPAIR THE DAMAGE HOLE AND/OR CRACK IN THE FAN CASE LINER PANEL ASSEMBLY	VRS1809	3
4	REPAIR EROSION ON SURFACE OF THE FAN CASE LINER PANEL ASSEMBLY	VRS1804	4
5	REPAIR EROSION ON SURFACE OF THE FAN CASE LINER PANEL ASSEMBLY	VRS1803	5
6	REPAIR SURFACE CRACK OF THE FAN CASE LINER PANEL ASSEMBLY	VRS1936	6
33	REPAIR OF CRACKS AROUND BUSHES AREA BY REINFORCEMENT INLAY	SH 72-32-87 007 (A)	
35	CRACK FILLER REPAIR - CRACKS AROUND (LOOSE) BUSHINGS	SH 72-32-87 007 (B)	
37	ALT. REPAIR PROCEDURE TO REMOVE DAMAGES ON SURFACES OF THE FAN CASE LINER PANEL	SH 72-32-87 04 / 01	
39	EXTENDED BUILDUP CONDITION ACCEPTANCE OF FAN CASE PANEL FRONT LINEAR	SH 72-32-87 05 / 01	
111	RENOVATION OF MARKING ON PART	IAE SPM 70-09-00	

**Project**            **V2500**                            **P/N**

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5A0819 , 5A1601 , 5A0823 , 5A0824 , 5A0825 , 5A0827 , 5A0828 , 5A0829 , 5A0830 , 5A0831 ,  
5A0832

**Plan-No.**        *PV72-32-87R0RP*

**Description**   *RUBBER PANEL REPAIR*

**ATA**             *72-32-87*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	RUBBER PANELS CRACK REPAIR i.a.w EO-1009-D	EO-1009-D	

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**Project**            **V2500**                            *P/N*    5A0037 , 5A0041 , 5A0283 , 5A0319 , 5A0320 , 5A0321 , 5A0322 , 5A1363 , 5A1375 , 5A1513

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**Plan-No.**        *PV72-32-88C001*

**Description**    *FAN OGV CLEANING*

**ATA**             *72-32-88*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEANING THE FAN EXIT GUIDE VANE		

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**Project**            **V2500**                            **P/N**    5A0037 , 5A0319 , 5A0320 , 5A0041 , 5A0283 , 5A0321 , 5A0322 , 5A1363 , 5A1375 , 5A1513

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**Plan-No.**        *PV72-32-88R001*

**Description**    *FAN OGV, S*

**ATA**                *72-32-88*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	REPAIR THE SURFACE DAMAGE OF THE OUTLET GUIDE VANE	VRS1422	1
2	REPAIR THE SURFACE DAMAGE OF THE FAN EXIT VANE	VRS1770	5
3	REPLACE THE STRIP SEAL OF THE FAN EXIT GUIDE VANES	VRS1423	3
4	REPLACE THE PLATE NUT OF THE FAN OUTLET GUIDE VANES	VRS1424	4
7	REPLACE THE SEALING STRIP OF THE FAN EXIT GUIDE VANES	VRS1772	7
10	REPLACE THE PLATE NUTS OF THE FAN EXIT VANE ASSEMBLY	VRS1782	8
11	APPLY AND CURE THE COLD CURING SILICONE RUBBER COMPOUNDS TO DEFECTIV SEAL	SPM 70-36-02	
15	REPLACE THE VANES, OUTER PLATFORM AND/OR REPAIR THE UNBONDING OF THE FAN EXIT GUIDE VANE (FEGV) ASSEMBLY	VRS1771	6
30	APPLY AND CURE THE POLYURETHANE RESIN	72-32-88-360-054	2

**Project**            **V2500 DE**                            *P/N*    3A2368

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**Plan-No.**        *PBD70-11-13C0S2*

**Description**    *CLEAN SOPER 2*

**ATA**              *70-11-13*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEAN AND INSPECT THE SUPPORT ASSEMBLIES OF THE ACC	SPM70-11-13	

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**Project**            **V2500 Delt**            *P/N*    6A6161

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**Plan-No.**        *PBD71-51-50R001*

**Description**    *FAN HARNESS SUPPORT  
RACEWAYS*

**ATA**             *71-51-50*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
4	SECTION REPLACE (LONG)	VRS7001	1

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**Project**            **V2500 Delt**                    *P/N*    6A5253

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**Plan-No.**        *PBD71-73-49R001*

**Description**    *NO.4 BEARING OIL WEEP  
TUBES*

**ATA**             *71-73-49*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
3	REPLACE WELDED FITTINGS	VRS7001	
4	REPLACE DAMAGED SECTION OF TUBE, AXIALLY GREATER THAN 0.500 IN (12,70 MM)	VRS7001	

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**Project**            **V2500 Delt**                    *P/N*    6A4739

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**Plan-No.**        *PBD72-61-49R001*

**Description**    *GEARBOX BREATHER OUTLET  
DUCT*

**ATA**              *72-61-49*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
4	REPLACE DAMAGE SECTION OF TUBE	vrs7001	1

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**Project**            **V2500 DE**                            *P/N*    6A5249 , 6A5150 , 6A5149 , 6A5147 , 6A5095 , 6A5120 , 6A5110

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**Plan-No.**        *PBD75-22-49R001*

**Description**    *BCC + SEALING TUBES*

**ATA**             *75-22-49*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	REPLACE BRAZED SUPPORT CLIPS AND / OR HALF SLEEVES	VRS7001	1
4	REPLACE DAMAGED SECTION OF TUBE, AXIALLY GREATER THAN 0.500 IN (12,70 MM)	VRS7001	

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<b>Project</b>	<b>V2500 DE</b>	<b>P/N</b>	5A1615 5A0807 5A1089
<b>Plan-No.</b>	PD72-32-87C001		5A1090 5A1091
<b>Description</b>	FAN CASE REAR PANEL		5A1617 5A1620 5A1621
<b>ATA</b>	72-32-87		5A1725 5A1726 5A1615 , 5A0807 , 5A1089 , 5A1090 , 5A1091 , 5A1617 , 5A1620 , 5A1621 , 5A1725 , 5A1726 5A1726 5A1726 , 5A1727 , 5A1740 , 5A1741

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEANING FAN CASE LINER PANEL ASSEMBLY MAIN INSPECTION		



**Project**            **V2500 DE**                            *P/N*    5A1513 , 5A1375

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**Plan-No.**        *PD72-32-88C001*

**Description**    *FAN EXIT GUIDE VANE  
CLEANING*

**ATA**                *72-32-88*

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<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
1	CLEANING THE FAN EXIT GUIDE VANES		

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**Project**            **V2500 DE**                            *P/N*    5A1513 , 5A1375

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**Plan-No.**        *PD72-32-88R001*

**Description**    *FAN OGV*

**ATA**                *72-32-88*

<b>FC No.</b>	<b>FC Description</b>	<b>Basic Doc.</b>	<b>Repair</b>
2	REPAIR THE SURFACE DAMAGE OF THE FAN EXIT VANE	VRS1770	5
7	REPLACE THE SEALING STRIP OF THE FAN EXIT GUIDE VANES	VRS1772	7
10	REPLACE THE PLATE NUTS OF FAN EXIT VANE ASSEMBLY	VRS1782	8
15	APPLY AND CURE THE POLYURETHANE RESIN	VRS1771	6