

ZfP-Schule / NDT-Trainingcenter of MTU Aero Engines AG

approved by NANDTB Germany

Training program for thermography (IRT)

In the NDT training course the following knowledge will be educated:

Sub	ject	Level 1	Level 2	Level 3		
Preface		+	+	+		
Introduction		+	+	+		
Basic principles		+	+	+		
-	Physical units	+	+	+		
-	Heat transfer	+	+	+		
-	Principles of radiation	+	+	+		
-	Laws of radiation	+	+	+		
-	Waves	+	+	+		
Application of thermography inspection		+	+	+		
-	Civil engineering	+	+	+		
-	Industry	+	+	+		
-	Medicine	+	+	+		
-	Defense	+	+	+		
-	Non-destructive testing	+	+	+		
Types of thermography		+	+	+		
-	Passive thermography	+	+	+		
-	Active thermography	+	+	+		
-	Quantitative thermography	+	+	+		
-	Qualitative thermography	+	+	+		
Basic principles of thermography		+	+	+		
The	rmography cameras	+	+	+		
-	Structure	+	+	+		
-	Optical components	+	+	+		
-	Detector types and cooling	+	+	+		
-	Functionality	+	+	+		
-	Criteria for application	+	+	+		
-	Objective lenses	+	+	+		
Setting up and operation of inspection systems		+	+	+		
-	Pulsed thermography	+	+	+		
-	Induction thermography	+	+	+		
Excitation and evaluation techniques		+	+	+		
-	Principles of pulsed thermography	+	+	+		
-	Principles of lock-in thermography	+	+	+		
-	FFT for lock-in and pulsed excitation		+	+		
-	Defect detection limits	+	+	+		
-	Induction thermography	+	+	+		
-	Ultrasonic thermography	+	+	+		
_	Laser thermography	+	+	+		
	continued					

training program thermography / IRT

Subject		Level 2	Level 3
erial science + +		+	+
- Density	+	+	+
- Reference parts	+	+	+
- Recording and evaluation of reference images	+	+	+
- Digital image presentation	+	+	+
- Image evaluation techniques		+	+
- Image sequence		+	+
- Influencing factors, sources of errors and interferences	+	+	+
Other NDT methods		+	+
- Adjustment	+	+	+
- Inspection in practice – occupational safety and health	+	+	+
- Documentation, inspection report, inspection instruction		+	+
- Applications and limitations of the method	+	+	+
- Standards, specifications and safety instructions	+	+	+

- subitem of the level no item of the level

Günter Zenzinger
Prüfungsbeauftragter / Examiner / Level 3